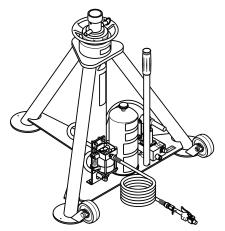


**OPERATION & SERVICE MANUAL** 



Models: 02-1032C0111 02A1032C0111 10 Ton (9 Metric Ton) Single Stage Jack

# CE

12/2023 - Rev. 10

For Spare Parts, Operations & Service Manuals or Service Needs Scan the QR code or visit Tronair.com/aftermarket



The Tronair Group of Companies: Tronair | EBIS | Columbus Jack | Eagle | DAE | Malabar International

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01	02/2014	Original release
02	07/2018	Major revision
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08	08/2021	Modified Parts List
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This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., it suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

### 1.0 PRODUCT INFORMATION

- 1.1 DESCRIPTION 02-1032C0111 (Standard) 02A1032C0111 (with Air Pump Option)
- 1.2 MODEL & SERIAL NUMBER Reference nameplate on unit

### 1.3 MANUFACTURER

*TRONAIR*, Inc. 1 Air Cargo Pkwy East Swanton, Ohio 43558 USA 
 Telephone:
 (419) 866-6301 or 800-426-6301

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### 1.4 FUNCTION

The device is intended to lift an aircraft by its fuselage and/or main wing with other hydraulic jacks arranged by position and quantity to provide proper balance, and in conjunction with the correct jack pad, whose maximum load on any one jack does not exceed the rated capacity of the jack.

The jacks are not intended for metal forming, metal working, or any purpose other than that stated above.

### 2.0 SAFETY INFORMATION

### 2.1 USAGE AND SAFETY INFORMATION

To insure safe operations please read the following statements and understand their meaning. Also refer to your equipment manufacturer's manual for other important safety information. This manual contains safety precautions which are explained below. Please read carefully.

### WARNING!

Warning is used to indicate the presence of a hazard that can cause **severe personal injury, death, and/or substantial property damage** if the Warning Notice is ignored.

# $\triangle$

### CAUTION!

Caution is used to indicate the presence of a hazard, which will or can cause *minor personal injury or property damage* is the Caution Notice is ignored.

### 2.2 WARNING AND DANGER SIGNS

See labels on unit. WARNING!



2.3

The ram locknuts are user operated safety devices. Failure to utilize these locknuts may result in personal injury or death.

### COMPONENT SAFETY FEATURES

- Ram Locknut prevents lowering of the ram. The Ram Locknut must be lowered as the aircraft is being lifted.
- Hold to Run Air Valve requires the operator to hold the air valve lever to raise the ram using the air pump. Releasing the air valve lever stops upward movement of the ram.

### 2.4 FUNCTIONAL SAFETY FEATURES

Pressure Relief Valve prevents overload during raising operations.

### 2.5 FEATURES FOR OPERATOR SAFETY

- Hold to Run Air Valve
- Cautions And Instruction Labels Located on Jack
- Ram Locknut

### 2.6 ENVIRONMENTAL SAFETY FEATURES

Jack is non-polluting. See Appendix III Safety Data Sheet for the recommended hydraulic fluid (MIL-PRF-5606).



2.7 NECESSARY PERSONAL PROTECTIVE EQUIPMENT **CAUTION!** 

Always wear safety glasses.

#### 2.8 SAFETY GUIDELINES

### CAUTION!

Do not place hands on top of jack near ram locknuts while lowering jack.

Pinch points exist between top of jack and threads on ram.



Never put hands between the aircraft and the jack pad; as after aircraft has been lowered, struts may have hung up.

- Never align jack under aircraft by pounding on jack legs. Dented legs may lead to jack collapse.
- Always lower ram locking nut(s) after jack is under load. Be sure ram nut(s) is seated fully after jacking.
- Always raise and lower jacks simultaneously so that aircraft remains level.
- Always use a tail or nose stand, as applicable, for additional stability.



### WARNING!

The ram locknuts are user operated safety devices.

Failure to utilize these locknuts may result in personal injury or death.

### 2.9 CONDITIONS FOR SAFE USE

- Use in a clean dry environment on a level surface.
- Operate between -20° C and 50°C/-4° F and 122° F.

### 2.10 **OPERATOR QUALIFICATIONS**

This jack is intended to be used by the skilled and trained aircraft technician. The operator must be familiar with the jacking procedures for the aircraft to be raised, and the operation of the jack.

Installation/Maintenance/Dismantling Qualifications: This jack is to be installed, maintained, and dismantled by qualified technicians familiar with hydraulic systems.

#### 2.11 ADDITIONAL SAFETY MEASURES

This jack must be used in accordance with this technical manual, and in accordance with the aircraft manufacturer's jacking procedures.

### 2.12 IN CASE OF HYDRAULIC LINE FAILURE

The velocity fuse will prevent lowering of the ram. To reset the velocity fuse, repair the hydraulic line, then pump the hand pump until the ram begins to rise. This will reset the velocity fuse, and the jack can be lowered.

#### 3.0 TRAINING

### TRAINING REQUIREMENTS 3.1

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the unit.

### TRAINING PROGRAM 3.2

The employer provided operator training program should cover safety procedures concerning use of the unit in and around the intended aircraft at the intended aircraft servicing location.

#### 3.3 **OPERATOR TRAINING**

The operator training should provide the required training for safe operation of the unit.

### NOTE: Maintenance and Trouble Shooting are to be performed by a skilled and trained technician.



### 4.0 ASSEMBLY

This product is shipped completely assembled and tested and requires no further assembly before operation. The following sections apply when servicing the unit.

### 4.1 GENERAL INSTRUCTIONS

- This product should be assembled and/or repaired using good workmanship practices and proper tools. Bolts
  and elastic stopnuts should be tightened to a torque not to exceed industry standards for Grade '5' bolts.
- All replacement parts must be the same as or better than the original parts supplied.
- Dispose of waste per federal and local laws and regulations.
- No modifications are allowed that will adversely affect the jack's safety performance.
- The pressure relief valve is not serviceable. It must be replaced as a unit.

### 4.2 PRE-USE CHECKS

- 1. Refer to the Illustrated Parts List to identify and ensure that all parts are present.
- 2. Generally, check over unit to assure the tightness of all nuts, bolts and fittings.
- 3. With rams completely collapsed, check hydraulic fluid level.
  - Replenish with MIL-PRF-5606 fluid as required.
    - FLUID LEVEL: 1.5 in (38 mm) below vent.

# NOTE: Refer to fluid manufacturer's (Appendix III) Safety Data Sheet, and advisory for handling and disposal of fluid.

### 4.3 PERSONNEL REQUIREMENTS

This jack is to be assembled by qualified technicians familiar with hydraulic systems.

### 4.4 INSPECTION AND TEST PROCEDURES

- 1. Ensure fluid level is within 1.5 in (38 mm) from reservoir vent cap.
- 2. Raise ram to full stroke, and check for leaks.

### 5.0 INSTALLATION

Installation and commissioning require connection of the hold to run air valve to an adequate air supply (Air Pump Equipped Models Only).

### 5.1 AIR SUPPLY REQUIREMENTS

- 25 psi (1.72 bar) minimum
- 40 psi (2.75 bar) recommended
- 125 psi (8.60 bar) maximum



### 6.0 OPERATION

6.1

### OPERATING PARAMETERS

- The user shall work in accordance with the Operator Manual.
- It is not allowed to work under the raised load until it is secured by suitable means, i.e. Ram Locknut.
- The employer of the operator shall provide for all necessary training and give information about pumping and translating forces.
- Operate between -20° C and 50°C/-4° F and 122° F.

### 6.2 NUMERICAL VALUES

Rated Capacity	20,000 lbs (9,072 kg)
Minimum Closed Height	32 in (81 cm)
Mechanical Extension	12 in (30 cm)
Hydraulic Extension	16.25 in (41 cm)
Maximum Height Obtainable	60.25 in (153 cm)
Weight	
02-1032C0111	164 (74 kg)
02A1032C0111	180 (81.6 kg)
Pressure Relief Setting	2500 + 250/-0 PSIG ( 172 +17/-0 bar)
Noise level is 64 dB(A) at a distar	nce of 120 in (3048 mm) at an inlet pressure of 100 psi (6.9 bar)

### 6.3 OPERATOR CONTROLS

See illustration

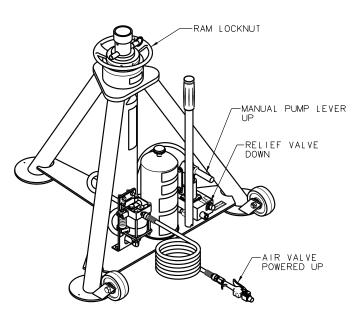
### 6.4 OPERATING INSTRUCTIONS

The user should be familiar with the following statements prior to using the jack(s):



### CAUTION!

- 1. Never put hands between the aircraft and the jack pad; as after aircraft has been lowered, struts may have hung up.
- 2. Never align jack under aircraft by pounding on jack legs. Dented legs may lead to jack collapse.
- Always lower ram locking nut(s) after jack is under load. Be sure ram nut(s) is seated fully after jacking.
- 4. Always raise and lower jacks simultaneously so that aircraft remains level.
- 5. Always use a tail or nose stand, as applicable, for additional stability.



- 6.4.1 Rules For Operating
  - 1. The user shall work in accordance with the Operator and Service Manual.
  - 2. It is not allowed to work under the raised load until it is secured by suitable means, i.e. Ram Locknut.
  - 3. The employer of the operator shall provide for all necessary training and give information about pumping and translating forces.
  - 4. Operate between -20° C and 50°C/-4° F and 122° F.



### 6.4.2 Jack Instructions

- To Raise Aircraft:
- 1. Place jack on a hard, level surface.
- 2. Raise mechanical extension as close to aircraft jack pad as possible.



### WARNING!

The locking pin MUST be placed in the ram protection ring groove and fully through the mechanical extension.

The locking pin washer and ball lock MUST be placed outside the ram protection ring.

- Visually inspect the jack prior to every use.
- Do not place extra locking pins in any other hole on the mechanical extension.
- Insure mating surfaces to jack point are free of debris and damage.
- Under no conditions should the locking pin washer or washer groove be inside the ram protection ring groove.
- Under no conditions should the locking pin's ball lock be inside the ram protection ring groove.
- Never use the jack if the ram protection ring is not installed.
- Never use the locking pin without a locking pin washer.
- Never use a locking pin that has been damaged.
- Never use a ram protection ring that has been damaged or deformed.
- Replace ram protection ring if it does not have a radius groove for the locking pin.
- Load test jacks annually
- Only order replacement parts from Tronair.
- Failure to comply could result in premature failure below certified weight and could cause serious injury including death.



# Mechanical Extension Ball Lock Ram Protection Ring

### **Correct Pin Placement**



### 6.4.2 Jack Instructions *(continued)*



Washer In Ram Protection Ring



**Incorrect Pin Placements** 

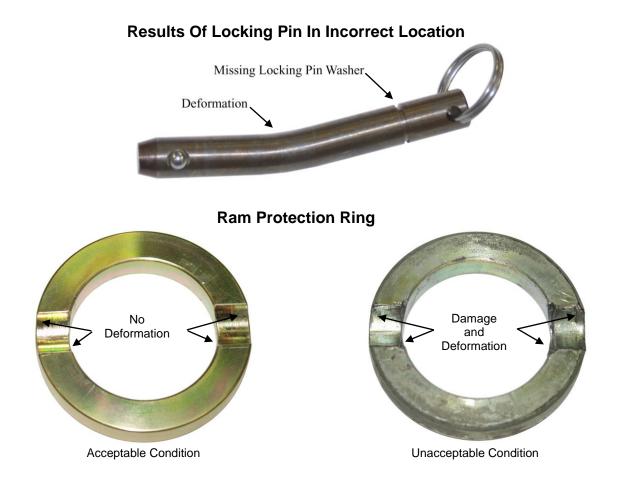
Ball Lock In Ram Protection Ring



Washer On Top Of Ram Protection Ring



Locking Pin Not In Ram Protection Ring and top Locking Pin in Mechanical Extension (use only one pin)





### 6.4.2 Jack Instructions (continued)

3. Close pump release valve by turning clockwise.

NOTE: Turning the pump release valve counter-clockwise lowers the jack. Turning the pump release valve clockwise stops the jacks descent, and allows it to be raised.

- 4. Operate the pump using the handle, or by holding the lever on the air valve if equipped with an air pump.
- 5. Lower ram locknuts as aircraft is raised.



### WARNING!

The ram locknuts are user operated safety devices. Failure to utilize these locknuts may result in personal injury or death.

### **To Lower Aircraft:**

- 1. Lower all jacks simultaneously.
- 2. If ram locking nut(s) is tight, raise jack slightly to release nut(s).
- 3. Loosen pump release valve slightly to slowly lower aircraft. Raise locking nut(s) as jack ram(s) lower.

### Note: When using jack during washing operations, completely cover top of jack near ram seal.



### CAUTION!

Do not place hands on top of jack near ram locknuts while lowering jack. Pinch points exist between top of jack and threads on ram.

### Always wear safety glasses.

### 7.0 PACKAGING AND STORAGE

7.1 PACKAGING REQUIREMENTS

Jacks are to be packaged as required to prevent damage to legs or hydraulic equipment during shipment.

- 7.2 HANDLING Jacks can be rolled by hand on its casters.
- 7.3 STRAPPING Jacks can be strapped down by suitable means to prevent unwanted movement during shipment.
- 7.4 PACKAGING PROTECTION No special packaging material for cushioning or suspension is required.
- 7.5 LABELING OF PACKAGING Packaging should be labeled DO NOT DROP.
- 7.6 STORAGE COMPATIBILITY No special considerations.

### 7.7 STORAGE ENVIRONMENT

- Store jacks between -20°C and +50°C/-4° F and 122° F.
- Always store jack with ram all the way down.
- Suitable for outdoor storage by using a full coverage waterproof tarp or canvas.

### 7.8 STORAGE SPACE AND HANDLING FACILITIESw

### 8.0 TRANSPORTATION

Lifting can be accomplished by crane and strap thru top of tripod, or by fork truck under lower tripod support. Approximate weight = 175 lbs (778 N)



### 9.0 TROUBLE SHOOTING

TROUBLE	PROBABLE CAUSE	ACTION		
Fluid leakage at pump piston or pump body	Damaged backup ring, o-ring, piston or pump body	Replace pump		
External fluid leakage at ram(s)	Damaged o-ring, backup ring or inner cylinder wall	Remove ram(s) as a unit from cylinder. Inspect parts. Replace o-ring and defective part(s)		
	Release valve not closed properly	Fully tighten release valve		
	Low fluid level	Fill to correct fluid level		
Jack fails to lift rated load	Pressure relief valve improperly adjusted	Adjust or replace release valve		
	Leakage at inlet or outlet check ball	Inspect valve body for wear or replace valve body and check balls		
	Vent screw closed	Open vent screw		
	Leaking ram o-ring seals	Check for external leakage, if present replace defective seal and back up ring		
Ram(s) will not support load after manual or pneumatic pump up	Leaking pressure check valve	Inspect valve body for wear or replace valve body and check balls		
	Leaking pressure relief valve	Remove release valve, inspect ball and ball seat in pump block. Replace effective part(s)		
	Release valve open	Fully tighten release valve		
Ram(s) raise and fall with each manual pump stroke	Inlet check valve not seated or sticking	Pump rapidly to dislodge or replace valve body		
	Pressure check valve not seated or sticking	Pump rapidly to dislodge or replace valve body		
	Ram locknut not loosened	Raise jack ¼ inch and release locknut		
Jack fails to lower	Vent screw closed	Open vent screw		
	O-Ring (pinched or rolled)	Replace o-ring and back-up ring, clean up cylinder wall of debris		



### 10.0 MAINTENANCE

10.1 GENERAL

- All maintenance and/or repair work should be done using good workmanship practices and proper tools.
- The work area should be clean and free of dirt.
- When O-rings and backup rings are removed, every effort should be made to avoid the contact of tools with the critical surfaces of parts. Surface deformities could cause degradation of seals and failure.
- It is good practice to replace both O-rings and back-up rings once removed. Cut and damaged O-rings
  normally result in fluid leakage.
- If cylinder bore is found to be rusty, it may be honed to a maximum diameter of 3.257 in (82.73 mm) and a surface finish of 16 micro inches. If pitting in the bore cannot be removed by this process, the jack cylinder must be replaced before the jack can be returned to service.
- At this time, flush old hydraulic fluid and dirt from overall system and replenish with new, clean hydraulic fluid.
- When refilling the hydraulic system, the characteristics of the hydraulic fluid used in the jack and the level of the hydraulic fluid as it is noted on the jack shall be observed.
- Jacks shall be maintained and repaired in accordance with the manufacturer's instructions. Such maintenance
  and repair shall be carried out by qualified persons.
- No modifications shall be carried out without prior written approval by Tronair.

### 10.2 MAINTENANCE SCHEDULE

### NOTE: Wipe with soft cloth only, do no pressure wash or spray water directly at ram seal.

### 10.2.1 Storage/Low Usage

If jack is unused for 90 days, raise ram to full hydraulic extension, spray ram with DoALL RPM, LPS or equivalent water repellant, BUNA N compatible lubricant.

### 10.3 SERVICING JACK

### To Disassemble Jack:

- 1. Remove mounting plate by unscrewing four socket head cap screws.
- 2. Raise ram assembly to the point where it can be lifted from the jack cylinder.

### To Re-assemble Jack:

1. Re-assemble in reverse order of above.

### Notes:

- Dispose of hydraulic fluid per local and federal regulations.
- To minimize air entrapment under the ram, raise the oil level in the cylinder to chamfer of the cylinder prior to ram insertion.
- Torque socket head cap screws (Item 6) for ram retaining cap to 46 ft-lbs (62 Nm)

### 10.4 JACK FUNCTION LOAD TEST

### NOTE: If function load testing is required:

- 1. Take all necessary precautions to prevent injury.
- 2. Always jack against a load and never against the jack itself.
- 3. Do not exceed a test load equal to the jack rated capacity plus 10%.

### 10.5 PNEUMATIC PUMP

See Haskel Air Pump Manufacturer Data for complete parts list and repair information.



#### 11.0 **PROVISION OF SPARES**

11.1 SOURCE OF SPARE PARTS

Spare parts may be obtained from the manufacturer:

TRONAIR, Inc.	
1 Air Cargo Pkwy East	
Swanton, Ohio 43558 USA	

Telephone: (419) 866-6301 or 800-426-6301 (419) 867-0634 sales@tronair.com www.tronair.com

For Spare Parts, Operations & Service Manuals or Service Needs: Scan the QR code or visit Tronair.com/aftermarket

#### 11.2 RECOMMENDED SPARES LISTS

Reference the following page(s) for Replacement Parts and Kits available.

Recommended Spares to be kept on hand: K-1050.....Kit, Ram Seal Replacement K-1685.....Kit, Repair Fluid Seal (Air Option only) K-1686.....Kit, Repair Air Seal (Air Option only) K-3441.....Kit, Seal Replacement

#### 12.0 **IN-SERVICE SUPPORT**

Contact Tronair, Inc. for technical services and information. See Section 1.3 – Manufacturer.

Fax: E-mail:

Website:

#### 13.0 **GUARANTEES/LIMITATION OF LIABILITY**

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

- a) Parts required for normal maintenance
- Parts covered by a component manufacturers warranty b)
- Replacement parts have a 90-day warranty from date of shipment C)

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

- a) Product Model Number
- Product Serial Number b)
- c) Description of the problem

If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only. Any unauthorized modification of the Tronair products or use of the Tronair products in violation of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied.

The obligations of Tronair expressly stated herein are in lieu of all other warranties or conditions expressed or implied. Any unauthorized modification of the Tronair products or use of the Tronair products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied and Tronair disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse.

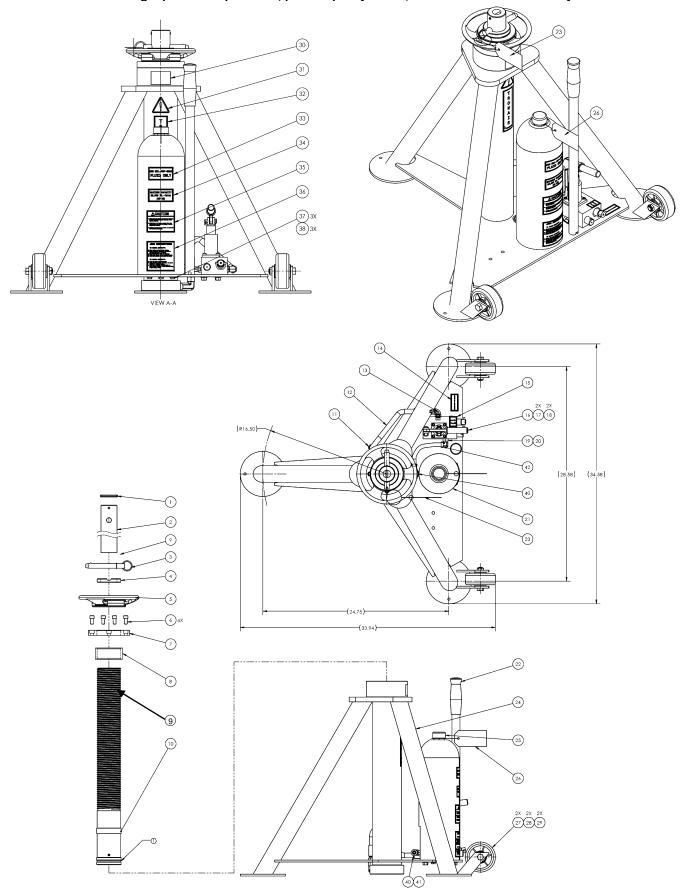
#### 14.0 **APPENDICES**

APPENDIX I	Hydraulic Schematic
APPENDIX II	Safety Data Sheet – MIL-PRF-5606 Hydraulic Fluid
APPENDIX V	Maintenance Schedule





## Parts List



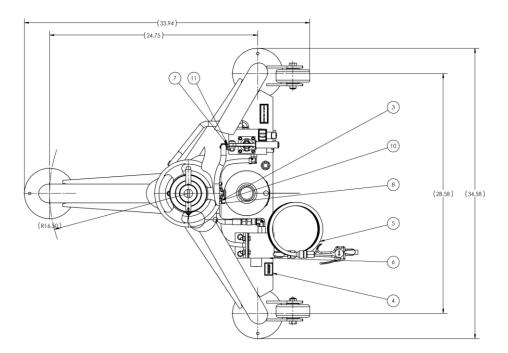


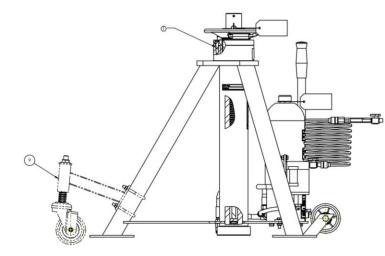
### Parts List

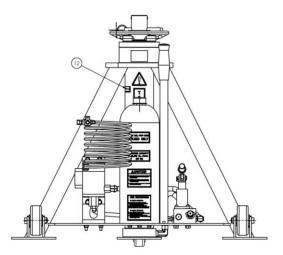
Item	Part Number	Description	Qty
1	G-1300-25210	PIN, 1/4" X 2-1/8" LG ROLL	1
2	HJ-225-01	SHAFT, EXTENSION	1
3	G-1318-1033	PIN, 5/8 X 3.3 LG MODEL D	1
4	HJ-553	RING, RAM PROTECTION	1
5	H-2331	CASTING, 4-1/2 STOP NUT	1
6	G-1151-107206	SCREW, 3/8-16 X 3/4 HEX HD CAP GR 8	4
7	TR-1756	PLATE, MOUNTING	1
8	HJ-554	RING, GUIDE	1
9	HJ-586-01	ASSEMBLY RAM	1
10	TR-1505	JACK, STOP	1
11	N-2004-15-S	ELBOW, EXTRA LONG MALE	1
12	TF-1043-06-18.0	ASSEMBLY, HOSE	1
13	N-2001-08-S-B	ELBOW, STRAIGHT THREAD	1
14	V-1775	LABEL, PUMP FORCE	1
15	V-1776	LABEL, DOWN	1
16	HC-2764	PUMP, HAND	1
17	G-1100-107010	BOLT, HEX HD 3/8-16 X 1 LONG	2
18	G-1251-1070R	LOCKWASHER, 3/8 REGULAR	2
19	N-2788-02-S-B	ELBOW, 1/4 HOSE, -06 SAE	1
20	TF-1047-01-06.5	HOSE, 1/4 I.D. X 6-1/2 LONG	1
21	HC-2329	RESERVOIR, TRANSLUCENT 1.25 GALLONS	1
22	H-1009-01	ASSEMBLY, HANDLE	1
23	V-1500	TAG, CLOSED HEIGHT	1
24	Z-7279-00	WELDMENT, JACK	1
25	H-1045	BREATHER	1
26	V-1807	TAG, RESERVOIR FILL	1
27	U-1002	WHEEL	2
28	G-1100-109526	BOLT, 1/2-20 X 2-3/4" HEX HD GR 5	2
29	G-1203-1095	JAMNUT, 1/2-20 ELASTIC	2
30	V-1001	LABEL, MADE IN USA	1
31	V-1805	LABEL, ISO GENERAL DANGER	1
32	V-1198	LABEL, TRONAIR	1
33	V-1102	LABEL, MIL-PRF-5606	1
34	V-1019	LABLE, MAX CAPACITY - 20K	1
35	V-1819	LABEL, HYD JACK CAUTION	1
36	V-1820	LABEL, HYD JACK INSTRUCT	1
37	G-1100-105006	BOLT, 1/4-20 X 3/4" LG HEX HD GR 5	3
38	G-1250-1050N	FLATWASHER, 1/4 NARROW	3
40	N-2740-04-S-B	TEE, STR THD	1
41	N-2789-01-S-B	CONNECTOR, MALE STR THD BEADED HOSE	1
42	H-1516-08	CLAMP, 2-EAR HOSE	2



## Parts List



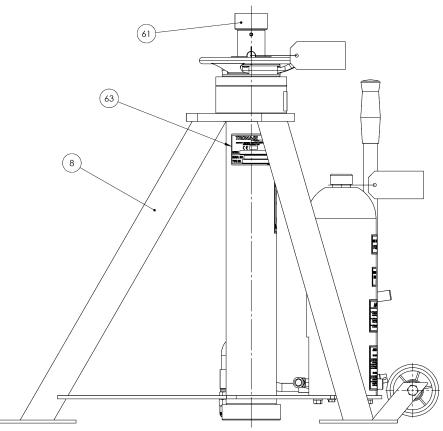




Item	Part Number	Description	Z-10878-Z1	Z-10878-A1	Z-10878-B1
1	Z-10878-81	JACK, TRIPOD "CE" 10 TON BASE ASSEMBLY	1	1	1
3	N-2789-01-S-B	CONNECTOR, MALE STR THE BEADED HOSE	-	1	1
4	V-1778	LABEL, PRESSURE	-	1	1
5	Z-4973	ASSEMBLY, BLOWGUN	-	1	1
6	Z-4212	ASSEMBLY, AIR PUMP	-	1	1
7	N-2001-08-S-B	ELBOW, STRAIGHT THREAD	-	1	1
8	H-1516-08	CLAMP, 2 EAR HOSE	-	1	1
9	Z-5919	ASSEMBLY, CASTER	-	-	3
10	N-2053-03-S-B	PLUG, HEX HD W/O-RING	1	-	-
11	N-2053-05-S-B	PLUG, HEX HD W/O-RING	1	-	-
12	V-2839	LABEL, JACK TYPE/SERIAL	-	-	1



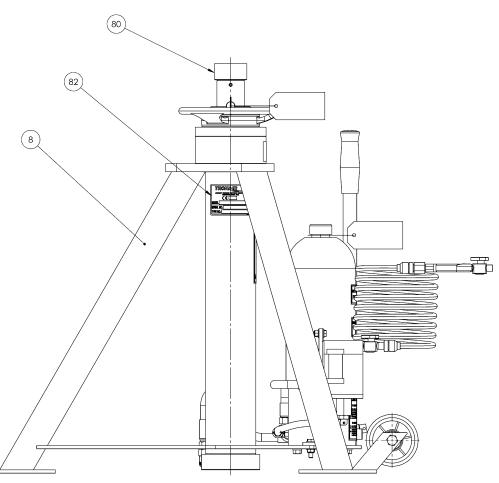
## Parts List - 02-1032C0111



Item	Part Number	Description	Qty
8	Z-10878-Z1	JACK, TRIPOD "CE" 10 TON ASSEMBLY	1
61	HJ-557	PAD, JACK	1
63	V-2972	LABEL, JACK MODEL	1



# Parts List – 02A1032C0111

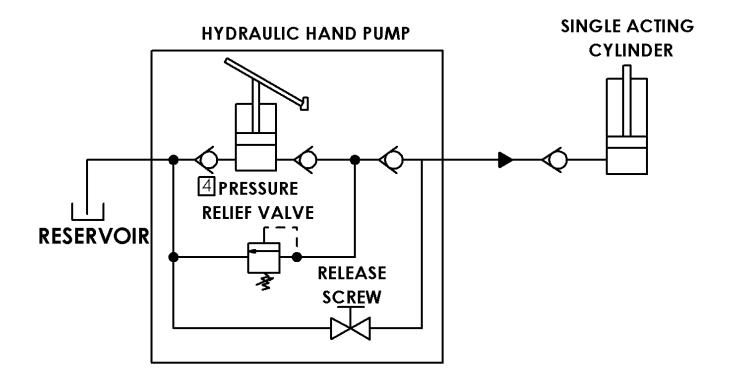


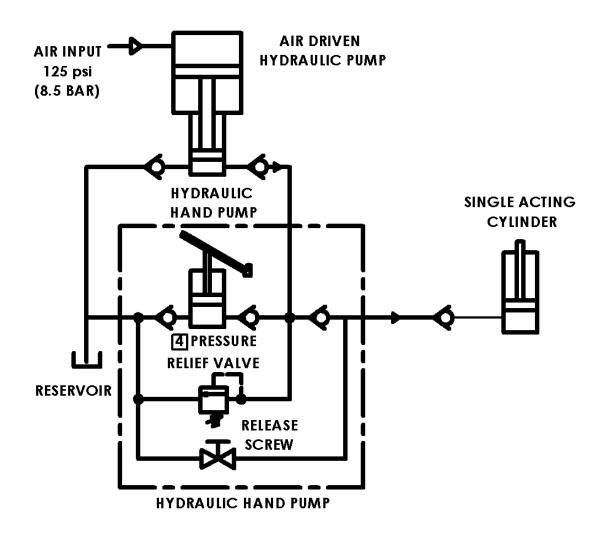
Item	Part Number	Description	Qty
8	Z-10878-A1	JACK, TRIPOD "CE" 10 TON ASSEMBLY	1
80	HJ-557	PAD, JACK	1
82	V-2840	LABEL, JACK MODEL	1



# **APPENDIX I**

**Hydraulic Schematic** 





# **APPENDIX II**

Safety Data Sheet MIL-PRF-5606 Hydraulic Fluid



Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 1 of 12

# SAFETY DATA SHEET

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT

Product Name:MOBIL AERO HFAProduct Description:Base Oil and AdditivesProduct Code:201550401020, 490110-00, 970584Intended Use:Aviation hydraulic oil

COMPANY IDENTIFICATION Supplier: EXXC

EXXON MOBIL CORPORATION 22777 Springwoods Village Parkway Spring, TX. 77253 USA

24 Hour Health Emergency Transportation Emergency Phone Product Technical Information MSDS Internet Address 609-737-4411 800-424-9300 or 703-527-3887 CHEMTREC 800-662-4525 http://www.exxon.com, http://www.mobil.com

### SECTION 2

HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

### **CLASSIFICATION:**

Flammable liquid: Category 4. Aspiration toxicant: Category 1.

LABEL: Pictogram:



Signal Word: Danger

### Hazard Statements:

H227: Combustible liquid. H304: May be fatal if swallowed and enters airways.

### **Precautionary Statements:**

P210: Keep away from flames and hot surfaces. -- No smoking. P273: Avoid release to the environment. P280: Wear protective gloves and eye / face protection.P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P331: Do NOT induce vomiting. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish.P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up.P501: Dispose of contents and container in accordance with local regulations.

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Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 2 of 12

### Other hazard information:

### HAZARD NOT OTHERWISE CLASSIFIED (HNOC): None as defined under 29 CFR 1910.1200.

### PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges which may cause an ignition. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited. Combustible.

### HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. Excessive exposure may result in eye, skin, or respiratory irritation.

### **ENVIRONMENTAL HAZARDS**

No significant hazards.

NFPA Hazard ID:	Health:	1	Flammability:	2	Reactivity:	0
HMIS Hazard ID:	Health:	1*	Flammability:	2	Reactivity:	0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

This material is defined as a mixture.

### Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	0.1 - < 1%	H400(M factor 1), H410(M factor 1)
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	5 - < 10%	H304
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	50 - < 70%	H227, H304
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	64742-46-7	20 - < 30%	H304
TRIPHENYL PHOSPHATE	115-86-6	0.1 - < 0.25%	H400(M factor 1), H410(M factor 1)

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

SECTION 4

FIRST AID MEASURES

INHALATION



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Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

### INGESTION

Seek immediate medical attention. Do not induce vomiting.

### NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5	FIRE FIGHTING MEASURES

### **EXTINGUISHING MEDIA**

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight Streams of Water

### **FIRE FIGHTING**

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Combustible. Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Oxides of carbon, Phosphorus oxides, Smoke, Fume, Sulfur oxides

### FLAMMABILITY PROPERTIES

 Flash Point [Method]: >82°C (180°F) [ASTM D-93]

 Flammable Limits (Approximate volume % in air):
 LEL: 0.7
 UEL: 7.0 [Estimated]

 Autoignition Temperature:
 >225°C (437°F)

```
SECTION 6 ACCIDENTAL RELEASE MEASURES
```

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable



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regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

### PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

### SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

### **ENVIRONMENTAL PRECAUTIONS**

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

### SECTION 7

### HANDLING AND STORAGE

### HANDLING

Avoid contact with skin. Avoid prolonged breathing of mists and heated vapor. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static



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accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

### STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

### SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### **EXPOSURE LIMIT VALUES**

### Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / S	tandard	NOTE	Source
2,6-DI-TERT-BUTYL-P-CRESOL	Inhalable fraction and vapor	TWA	2 mg/m3	N/A	ACGIH
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT [total hydrocarbon vapor]	Non-Aerosol	TWA	200 mg/m3	Skin	ACGIH
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m3	N/A	OSHA Z1
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Inhalable fraction.	TWA	5 mg/m3	N/A	ACGIH
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m3	N/A	ACGIH
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	Mist.	TWA	5 mg/m3	N/A	OSHA Z1
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	Inhalable fraction.	TWA	5 mg/m3	N/A	ACGIH
TRIPHENYL PHOSPHATE		TWA	3 mg/m3	N/A	OSHA Z1
TRIPHENYL PHOSPHATE		TWA	3 mg/m3	N/A	ACGIH

**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following are recommended: 5 mg/m<sup>3</sup> - ACGIH TLV (inhalable fraction), 5 mg/m<sup>3</sup> - OSHA PEL.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

No biological limits allocated.

### **ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

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> Control measures to consider: Use explosion-proof ventilation equipment to stay below exposure limits.

### PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include: If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

### **ENVIRONMENTAL CONTROLS**

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

### SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### **GENERAL INFORMATION**

Physical State: Liquid Color: Red

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> Odor: Characteristic Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION Relative Density (at 15 °C): 0.88 Flammability (Solid, Gas): N/A Flash Point [Method]: >82°C (180°F) [ASTM D-93] Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 7.0 [Estimated] Autoignition Temperature: >225°C (437°F) Boiling Point / Range: N/D Decomposition Temperature: N/D Vapor Density (Air = 1): N/D Vapor Pressure: [N/D at 20 °C] Evaporation Rate (n-butyl acetate = 1): N/D pH: N/A Log Pow (n-Octanol/Water Partition Coefficient): N/D Solubility in Water: Negligible Viscosity: 13.8 cSt (13.8 mm2/sec) at 40 °C | 5.1 cSt (5.1 mm2/sec) at 100°C [ASTM D 445] Oxidizing Properties: See Hazards Identification Section.

### OTHER INFORMATION

 Freezing Point:
 N/D

 Melting Point:
 N/A

 Pour Point:
 -60°C
 (-76°F)

 DMSO Extract (mineral oil only), IP-346:
 < 3 %wt</td>

SECTION 10

### STABILITY AND REACTIVITY

**REACTIVITY:** See sub-sections below.

STABILITY: Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Open flames and high energy ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11

### TOXICOLOGICAL INFORMATION

### INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.

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Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 8 of 12

Ingestion	
Acute Toxicity: No end point data for	Minimally Toxic. Based on assessment of the components.
material.	Winning Toxic. Bused on assessment of the components.
Skin	
Acute Toxicity: No end point data for	Minimally Toxic. Based on assessment of the components.
material.	
Skin Corrosion/Irritation: No end point data	May dry the skin leading to discomfort and dermatitis. Based on
for material.	assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point	May cause mild, short-lasting discomfort to eyes. Based on
data for material.	assessment of the components.
Sensitization	
Respiratory Sensitization: No end point data	Not expected to be a respiratory sensitizer.
for material.	
Skin Sensitization: No end point data for	Not expected to be a skin sensitizer. Based on assessment of the
material.	components.
Aspiration: Data available.	May be fatal if swallowed and enters airways. Based on
	physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data	Not expected to be a germ cell mutagen. Based on assessment of
for material.	the components.
Carcinogenicity: No end point data for	Not expected to cause cancer. Based on assessment of the
material.	components.
Reproductive Toxicity: No end point data	Not expected to be a reproductive toxicant. Based on assessment
for material.	of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for	Not expected to cause organ damage from a single exposure.
material.	
Repeated Exposure: No end point data for	Not expected to cause organ damage from prolonged or repeated
material.	exposure. Based on assessment of the components.

### TOXICITY FOR SUBSTANCES

NAME	ACUTE TOXICITY
2,6-DI-TERT-BUTYL-P-CRESOL	Oral Lethality: LD50 0.89 g/kg (Rat)

### OTHER INFORMATION

### For the product itself:

Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema. **Contains:** 

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--



Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 9 of 12

1 = NTP CARC	3 = IARC 1	5 = IARC 2B
2 = NTP SUS	4 = IARC 2A	6 = OSHA CARC

### SECTION 12

### **ECOLOGICAL INFORMATION**

The information given is based on data available for the material, the components of the material, and similar materials.

### ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

### MOBILITY

More volatile component -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

Less volatile component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

### PERSISTENCE AND DEGRADABILITY

### **Biodegradation:**

Components -- Expected to be inherently biodegradable

### **BIOACCUMULATION POTENTIAL**

Majority of components -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

### SECTION 13

### DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

### **DISPOSAL RECOMMENDATIONS**

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products. Protect the environment. Dispose of used oil at designated sites. Minimize skin contact. Do not mix used oils with solvents, brake fluids or coolants.

### **REGULATORY DISPOSAL INFORMATION**

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrositivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be



Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 10 of 12

completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

### SECTION 14

### TRANSPORT INFORMATION

### LAND (DOT)

Proper Shipping Name: COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light) Hazard Class & Division: COMBUSTIBLE LIQUID ID Number: NA1993 Packing Group: III ERG Number: 128 Label(s): NONE Transport Document Name: NA1993, COMBUSTIBLE LIQUID, N.O.S. (Distillates (Petroleum), Hydrotreated Light), COMBUSTIBLE LIQUID, PG III

Footnote: This material is not regulated under 49 CFR in a container of 119 gallon capacity or less when transported solely by land, as long as the material is not a hazardous waste, a marine pollutant, or specifically listed as a hazardous substance.

LAND (TDG): Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

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SECTION 15
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### REGULATORY INFORMATION

**OSHA HAZARD COMMUNICATION STANDARD:** This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

Listed or exempt from listing/notification on the following chemical inventories: AICS, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

EPCRA SECTION 302: This material contains no extremely hazardous substances.

SARA (311/312) REPORTABLE HAZARD CATEGORIES: Fire. Immediate Health. Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 11 of 12

### The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	1, 17, 18
HYDROTREATED LIGHT NAPHTHENIC DISTILLATE (PETROLEUM)	64742-53-6	1, 4, 13, 17, 18
HYDROTREATED MIDDLE DISTILLATE (PETROLEUM)	64742-46-7	1, 4, 17, 18

REGULATORY LISTS SEARCHED	
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16 = MN RTK
17 = NJ RTK
18 = PA RTK
19 = RI RTK

Code key: CARC=Carcinogen; REPRO=Reproductive

SECTION 16 OTHER INFORMATION	
------------------------------	--

N/D = Not determined, N/A = Not applicable

### KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H227: Combustible liquid; Flammable Liquid, Cat 4 H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1 H400: Very toxic to aquatic life; Acute Env Tox, Cat 1 H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1

### THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

**Revision Changes:** 

Section 01: Company Mailing Address information was modified.

Section 05: Hazardous Combustion Products information was modified.

Section 15: List Citations Table information was modified.

Section 15: National Chemical Inventory Listing information was modified.

Section 14: Marine Pollutant information was modified.

Composition: Component Table information was modified.

Section 08: Exposure Limits Table information was modified.

Section 16: Revision Information - Implementation of GHS requirements phrase. information was deleted.

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Product Name: MOBIL AERO HFA Revision Date: 01 Oct 2015 Page 12 of 12

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Internal Use Only MHC: 2A, 0, 0, 0, 1, 1

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PPEC: C

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DGN: 2005454XUS (552975)

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# **APPENDIX III**

**Maintenance Schedule** 



# **Maintenance Schedule**

# **Single-Stage Tripod Jacks**

Tronair recommends performing preventative maintenance on all jacks, which should include a 90-day routine inspection and a 12-month load test.

Model Number	Serial Number	
Maintenance Performed By	Date	

### 90-Day Maintenance:

- Check hydraulic system for leaks including the following:
  - Hydraulic lines; hoses and fittings
  - Hand pump; cylinder, fittings and seals
  - · Reservoir; welds and fittings
  - Air operated pump (optional equipment); fittings, air side and oil side seals
- Check jack structure for corrosion, bending, cracking and excessive wear including the following:
  - Ball lock pins
  - Mechanical extension
  - Welded joints; tripod legs, cylinder and foot pads
  - · Ram lock nuts; gouge marks and cracks in threads
  - Jack pads
- Check fluid level with rams fully retracted. See manual or reservoir tag for proper level height
- Extend rams and visually inspect for corrosion, foreign matter, excessive wear and leaks around ram seals. Remove any foreign matter
- Check air operated pump if equipped (reference air operated pump service manual)
- Check paint condition, touch-up areas that are exposed
- Actuate the hand pump and raise the ram to full extension at least once. <u>Do not</u> over pressurize once fully extended
- Apply DoAll, RPM, LPS or equivalent water repellant that is Buna N compatible to the rams
- Open release valve and verify that rams fully retract
- Lubricate casters (if applicable)
- □ Torque ram retaining cap
  - (refer to product Operation and Safety Manual or following page for location and torque specification)

### Annual (12-Month) Maintenance:

- Check hydraulic fluid for contamination (dirt/water) drain and flush if required
- Perform 90-day maintenance checklist
- □ Capacity test (105% 110% of jack's rated capacity)
- **NOTE:** The jack may be returned to Tronair for load testing, or sent to a local hydraulic repair shop. Please contact Tronair to obtain a "Return Material Authorization Number" (RMA #) before sending any product to Tronair.

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# **Maintenance Schedule**

# **Torque Specification**

Model Number	Capacity	Socket Head Cap Screw	
		Size	Torque
02-0524C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0526C0100	5	5/16-18	35 ft lbs (47 Nm)
02-0536C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0540C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0544C0110	5	5/16-18	35 ft lbs (47 Nm)
02-0566C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7804C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7838C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7812C0110	5	5/16-18	35 ft lbs (47 Nm)
02-7855C0100	5	5/16-18	35 ft lbs (47 Nm)
02-7856C0100	5	5/16-18	35 ft lbs (47 Nm)
02-7865C0100	5	5/16-18	35 ft lbs (47 Nm)
02-8003C0140	5	5/16-18	35 ft lbs (47 Nm)
02-1032C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02-1036C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02-1040C0111	10	3/8 - 16	62 ft lbs (84 Nm)
02A7904C0100	10	3/8 - 16	62 ft lbs (84 Nm)
02A7914C0100	10	3/8 - 16	62 ft lbs (84 Nm)
02-1240C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-1248C0112	12	3/16 - 16	62 ft lbs (84 Nm)
02-1256C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7800C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7802C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7805C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7810C0111	12	3/16 - 16	62 ft lbs (84 Nm)
02-7857C0110	12	3/16 - 16	62 ft lbs (84 Nm)
02A7890C0100	12	3/16 - 16	62 ft lbs (84 Nm)
02A7899C0100	12	3/16 - 16	62 ft lbs (84 Nm)
02-8112C0111	12	3/16 - 16	62 ft lbs (84 Nm)

Model Number	Capacity	Socket Head Cap Screw	
		Size	Torque
02-7839C0111	18	1/2 - 13	150 ft lbs (203 Nm)
02-2560C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02-7803C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02A7843C0112	25	1/2 - 13	150 ft lbs (203 Nm)
02-7844C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02-7851C0111	25	1/2 - 13	150 ft lbs (203 Nm)
02A7868C0100	25	1/2 - 13	150 ft lbs (203 Nm)
02A7889C0100	25	1/2 - 13	150 ft lbs (203 Nm)

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