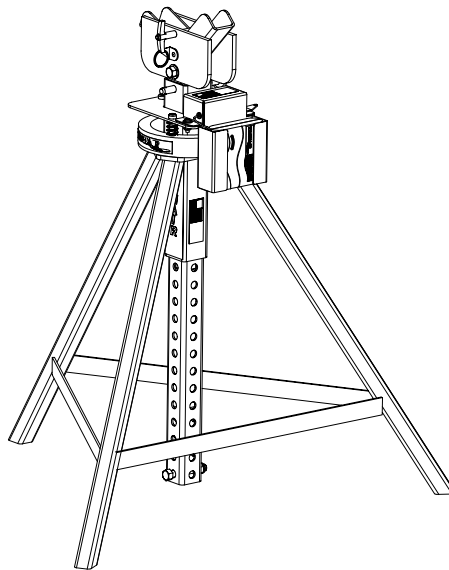




Operation & Service Manual



**Model: 03A5815C0010
Tailstand with Alarm**

0/22006 – Rev. OR



Includes Illustrated Parts Lists

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Model: 03A5815C0010
Tailstand with Alarm

Revision
OR

Date
08/2006

Text Affected
Original Release

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur.

1.0 PRODUCT INFORMATION

Name Of Equipment: Tailstand, Alarm Option
Model Number: 03A581500100 See Nameplate for Serial Number
Manufactured By: **TRONAIR**, Inc. 1740 Eber Rd., Holland, OH 43528-9794 USA

1.1 USAGE

The device is intended to stabilize an aircraft by its fuselage during maintenance, whose maximum load does not exceed the rated capacity of the tailstand.

1.2 LIST OF DRAWINGS

Reference Illustrated Parts List, Page 10.

2.0 SAFETY INFORMATION

2.1 ALARM AND WARNING SYSTEMS



The tailstand has an alarm system that alerts the operator that a force of 100 to 150 pounds (45.36 to 68.04 kg) is being applied to the top of the cradle. The unit attached to the tailstand sounds a loud 85 db pulsating alarm until the force is reduced.

2.2 WARNING AND DANGER SIGNS

None

2.3 COMPONENT SAFETY FEATURES

Extension Pin provides a visual check that the pin is fully inserted

2.4 FUNCTIONAL SAFETY FEATURES

None

2.5 FEATURES FOR OPERATOR SAFETY

None

2.6 ENVIRONMENTAL SAFETY FEATURES

Tailstand is non-polluting.

2.7 PROTECTION SYSTEMS

None

2.8 CLOSED CIRCUITS

Reference **Figure 1**

2.9 INTERLOCKING

None.

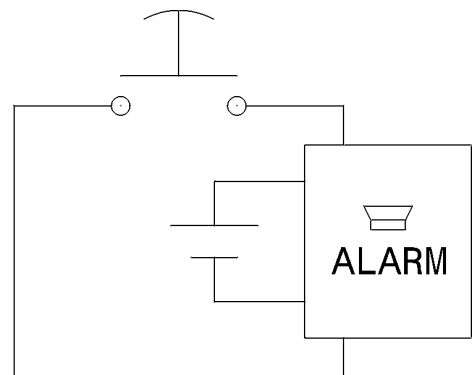
2.10 NECESSARY PERSONAL PROTECTIVE EQUIPMENT



CAUTION!

Always wear safety glasses.

2.0 Safety Information continued on following page.



1 – Closed Circuits

2.0 SAFETY INFORMATION *(continued)*

2.11 SAFETY GUIDELINES



CAUTION!

1. **DO NOT** place hands on top of tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between top of tube and bracket on extension.
2. **DO NOT** place feet under tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between ground and extension tube.
3. **ALWAYS** install tailstand **AFTER** aircraft has been jacked to working position.
4. Never put hands between aircraft and tailstand cradle.
5. **ALWAYS** be sure tailstand extension pin is fully locked and inserted through the tube.
6. **NEVER** load tailstand by lowering jacks. **ALWAYS** lower and remove tailstand **BEFORE** lowering aircraft.
7. **DO NOT** place hands near the die springs on the load alarm while the stabilization stand is in use. Pinch point exists on the die springs and between the top plate and the base of the load alarm.
8. **DO NOT** allow prolonged exposure to the sounding alarm. The alarm sound may cause permanent hearing loss.
9. **DO NOT** place objects in the path of the alarm's horn opening that may limit the audible range and reduce the effectiveness of the alarm.
10. **DO NOT** turn setscrew located under the plunger switch. The distance between the setscrew and plunger is pre-set by the factory.

2.12 CONDITIONS FOR SAFE USE

- Use in a clean dry environment, on a hard level surface.
- Operate between +4° C and 38° C/+40° F and 100° F.

2.13 OPERATOR QUALIFICATIONS

This tailstand is intended to be used by a skilled and trained aircraft technician. The operator must be familiar with the jacking procedures for the aircraft to be raised, and the operation of the tailstand.

Installation/Maintenance/Dismantling Qualifications: This tailstand is to be installed, maintained, and dismantled by qualified technicians familiar with aircraft maintenance systems.

2.14 ADDITIONAL SAFETY MEASURES

This tailstand must be used in accordance with this Technical manual, and in accordance with the aircraft manufacturer's jacking and stabilizing procedures.

3.0 PACKAGING AND STORAGE

3.1 PACKAGING REQUIREMENTS

Tailstand is to be packaged as required to prevent damage to legs or cradle equipment during shipment.

3.2 HANDLING

Tailstand can be rolled by hand on its casters.

3.3 STRAPPING

Tailstand can be strapped down by suitable means to prevent unwanted movement during shipment.

3.4 PACKAGING PROTECTION

No special packaging material for cushioning or suspension is required.

3.5 LABELING OF PACKAGING

Packaging should be labeled **DO NOT DROP**.

3.0 PACKAGING AND STORAGE (continued)

3.6 STORAGE COMPATIBILITY

No special considerations.

3.7 STORAGE ENVIRONMENT

- Store tailstand between +4° C and +38° C/+40° F and 100° F.
- Always store tailstand with extension all the way down.
- Tailstand must be stored in a clean and dry environment.

3.8 STORAGE SPACE AND HANDLING FACILITIES:

- Weight: 22 lbs (55.9 kg)
- Minimum Closed Height: 27 in (68.6 cm)
- Mechanical Extension: 22 inc (55.9 cm)
- Maximum Height Obtainable: 49 in (124.5 cm)

4.0 TRANSPORTATION

Lifting can be accomplished by crane and strap through top of tripod, or by fork truck under lower tripod support. Approximate weight = 66 lbs (30 kg).

5.0 ASSEMBLY

5.1 GENERAL INSTRUCTIONS

1. This product should be assembled and/or repaired using good workmanship practices and proper tools. Bolts and elastic stopnuts should be tightened to a torque not to exceed industry standards for Grade 5 bolts.
2. All replacement parts must be the same as or better than the original parts supplied.
3. No modifications are allowed as they may adversely affect the tailstand's safety performance.

5.2 PRE-USE CHECKS

1. Refer to the Illustrated Parts List to identify and ensure that all parts are present.
2. Generally check over unit and ensure the tightness of all nuts and bolts.

5.3 PERSONNEL REQUIREMENTS

This tailstand is to be assembled by qualified technicians familiar with aircraft maintenance systems.

5.4 ASSEMBLY STEPS

1. Slide alarm from holder and install a 9 volt battery in the alarm by removing two screws located in the back of the alarm. **Reference Figure 2.**
2. Fasten cradle assembly to extension tube with one (1) 3/8 - 24 x 2 ¾ inch hex head bolt, 3/8 inch flatwasher, and 3/8 - 24 elastic stopnut. **reference Figure 3.**

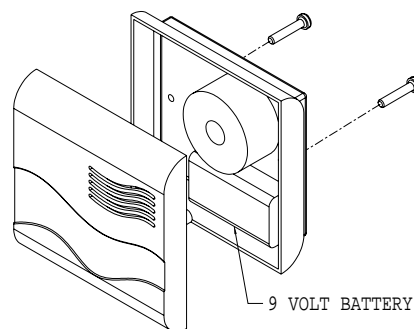


FIGURE 2

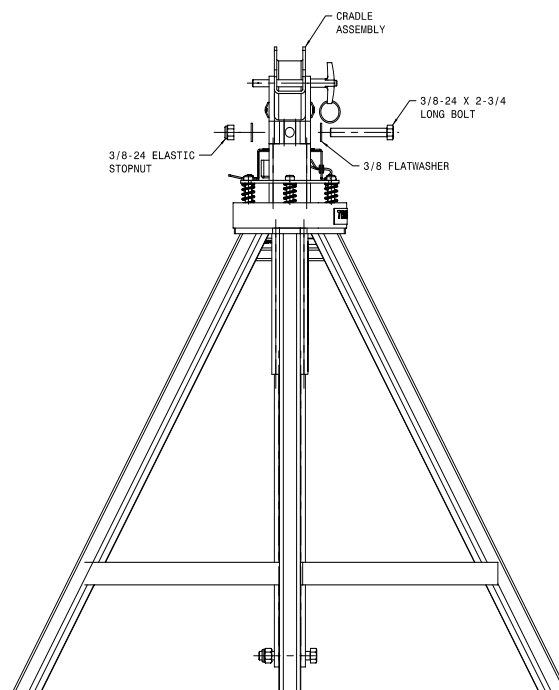


FIGURE 3

5.0 Assembly continued on following page.

5.0 ASSEMBLY *(continued)*

5.5 INSPECTION AND TEST PROCEDURES

1. It is recommended every 90 days to visually inspect all welds, cradle, extension pin, and extension pin holes in the base and extension tubing for defects. If defects are found, remove tailstand from active service until repairs are made.
2. Test alarm by slowly applying a force evenly distributed across the top of the cradle. The cradle head will lower and engage a limit switch. A loud pulsating alarm will then sound when the force reaches between 100 to 150 pounds (45.36 to 68.04 kg). If alarm does not sound, refer to the Troubleshooting section. **Reference Figure 4.**

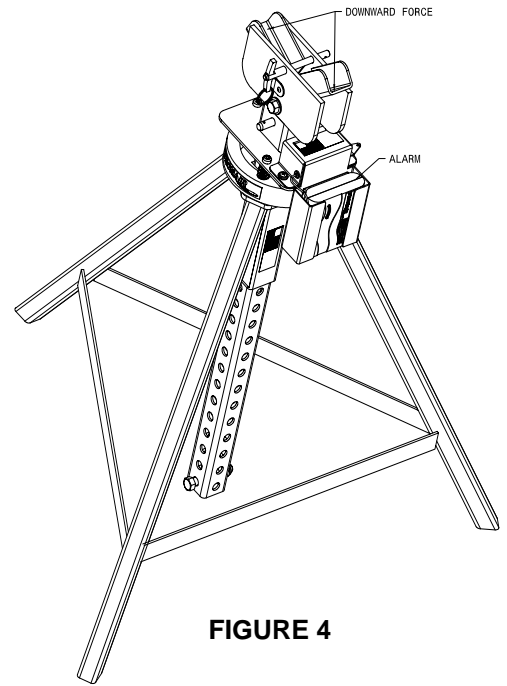


FIGURE 4

6.0 INSTALLATION

None.

7.0 OPERATION

7.1 OPERATING PARAMETERS

1. The user shall work in accordance with the Operator and/or Technical Manuals.
2. The employer of the operator shall provide all necessary training.
3. Operate between +4° C and 38° C/+40° F and 100° F.

7.2 NUMERICAL VALUES

- Minimum Closed Height: 27 in (68.6 cm)
- Mechanical Extension: 22 in (55.9 cm)
- Maximum Height Obtainable: 49 in (124.5 cm)
- Weight: 22 lbs (55.9 kg)
- Alarm (Battery Powered): 9 vdc
- Alarm Horn: 85 db

7.3 OPERATOR CONTROLS

None.

7.4 OPERATING INSTRUCTIONS

The user should be familiar with the following statements prior to using the tailstand:



CAUTION!

1. **DO NOT** place hands on top of tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between top of tube and bracket on extension.
2. **DO NOT** place feet under tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between ground and extension tube.
3. **ALWAYS** install tailstand **AFTER** aircraft has been jacked to working position.
4. **Never** put hands between aircraft and tailstand cradle.
5. **ALWAYS** be sure tailstand extension pin is fully locked and inserted through the tube.
6. **NEVER** load tailstand by lowering jacks. **ALWAYS** lower and remove tailstand **BEFORE** lowering aircraft.
7. **DO NOT** place hands near the die springs on the load alarm while the stabilization stand is in use. Pinch point exists on the die springs and between the top plate and the base of the load alarm.
8. **DO NOT** allow prolonged exposure to the sounding alarm. The alarm sound may cause permanent hearing loss.

7.4 OPERATING INSTRUCTIONS (*continued*)

9. **DO NOT** place objects in the path of the alarm's horn opening that may limit the audible range and reduce the effectiveness of the alarm.
10. **DO NOT** turn setscrew located under the plunger switch. The distance between the setscrew and plunger is pre-set by the factory.

7.4.1 Rules For Operating

- a. The user shall work in accordance with the Operator and/or Technical Manuals.
- b. The employer of the operator shall provide all necessary training.
- c. Operate between +4° C and 38° C/+40° F and 100° F.

7.4.2 Operation

When a force of 100 to 150 pounds (45.36 to 68.04 kg) is applied to the top of the cradle, the cradle head will lower and depress the plunger switch. This will activate the alarm which sounds a loud 85 db pulsating alarm until the force is reduced.

7.4.3 Alarm Test

Depress plunger switch and hold for a minimum of two (2) seconds. This will sound the alarm if the electronic circuitry, horn and battery are operating correctly. Refer to Trouble Shooting section of this manual if test fails.

7.4.4 Battery Test

Depress test button and hold for a minimum of two (2) seconds. This will sound the alarm if the battery is installed correctly.

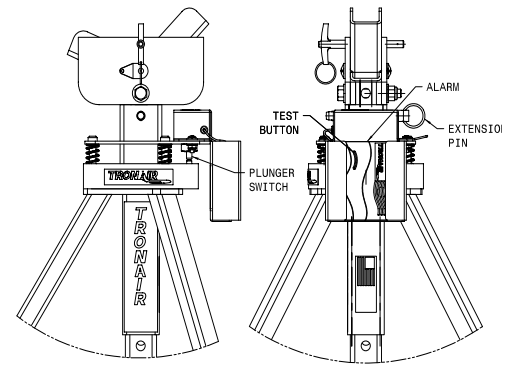


FIGURE 5



CAUTION!

Depressing the Test Button on the alarm does not provide a check for the entire electronic circuit!

7.4.5 Low Battery Warning

The alarm will "chirp" every 20 to 30 seconds to indicate the battery is low and needs changing.

7.4.6 Alarm Load Test

Place a force between 100 to 150 lbs (45.36 to 68.04 kg) to the top of the cradle. This will activate the alarm. Refer to Trouble Shooting section of this manual if test fails.

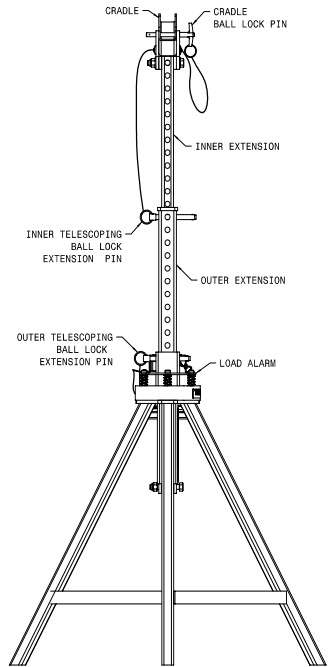
7.4 Operating instructions continued on following page.

7.4 OPERATING INSTRUCTIONS *(continued)*

7.4.7 Tailstand Instructions

To Raise Aircraft:

- Jack aircraft to desired height
- Place tailstand on a hard, level surface
- Position tailstand at aircraft manufacturer's recommended location
- Raise tailstand extension cradle as close to aircraft as possible
- Install ball lock cradle pin through cradle and skid bar
- Install tailstand extension pin through inner telescoping tube
- Install tailstand extension pin through outer telescoping tube

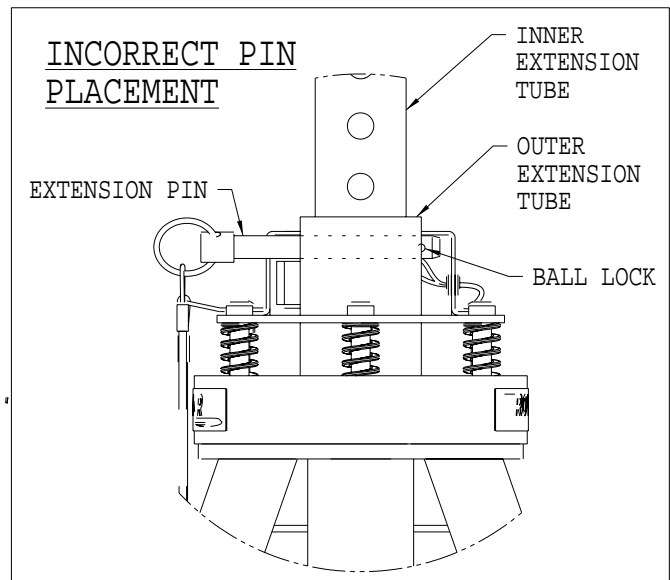
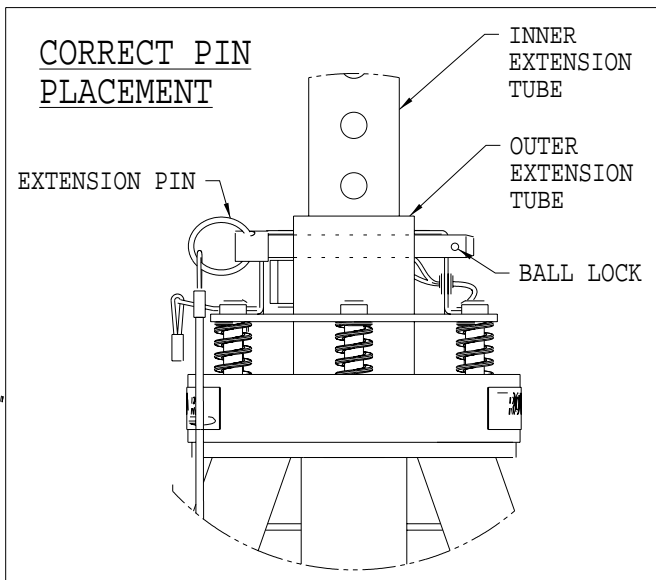


WARNING!

The locking pin **MUST** be placed fully through the inner and outer extension tube.

The locking pin washer and ball lock **MUST** be placed outside the outer extension tube.

- Do not place extra locking pins in any other hole on the inner extension tube.
- Under no conditions should the locking pin's ball lock be inside the inner and outer extension tube.
- Never use a locking pin that has been damaged.
- Never use an inner and outer extension tube that has been damaged or deformed.
- Failure to comply could result in premature failure below certified weight and could cause serious injury including death.



- h. Make necessary adjustments to reduce force on tailstand when the alarm sounds.

7.4.7 Tailstand Instructions *(continued)*

To Lower Aircraft:

- a. Clear all personnel from inside and under aircraft.
- b. Make necessary adjustments to reduce force on tailstand when the alarm sounds.
- c. Remove ball lock cradle pin and lower extension(s).
- d. Relocate tailstand away from aircraft and secure.
- e. Lower aircraft to the ground.



CAUTION!

1. **DO NOT** place hands on top of tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between top of tube and bracket on extension.
2. **DO NOT** place feet under tailstand near base tube receiver while lowering tailstand extension. Pinch point exists between ground and extension tube.
3. **ALWAYS** wear safety glasses.

8.0 TRAINING

Training of operating personnel is the responsibility of the employer. This tailstand must be used in accordance with aircraft manufacturer's instructions.

9.0 MAINTENANCE

9.1 GENERAL

- All maintenance and/or repair work should be done using good workmanship practices and proper tools.
- Tailstand shall be maintained and repaired in accordance with the manufacturers instructions. Such maintenance and repair shall be carried out by qualified persons.
- No modifications shall be carried out as they may adversely affect the compliance of the tailstand with draft standard 98/37/EC.

9.2 MAINTENANCE SCHEDULE

Cleaning Annually or as Needed

NOTE: *Wipe with soft cloth only, do not pressure wash or spray water directly at cradle.*

9.3 CLEANING ALARM

Remove alarm from mounting bracket. The openings around the alarm perimeter may be cleared of debris by using compressed air or a vacuum cleaner hose to blow/suction openings. The outside surface of the alarm unit may be wiped with a damp cloth.

10.0 TROUBLESHOOTING

Alarm Will Not Sound:

Load was on the cradle for.....Limit switch has to be engaged for a minimum of two (2)
a short period of time seconds.
Defective Alarm..... Replace Alarm.
Battery power depleted Replace Battery.
Defective Limit Switch..... Replace Limit Switch.
Broken wire connection..... Check wire connection between limit switch and alarm.
Cradle head did not lower far..... Test per Section 5.5.2.
enough to contact limit switch

Alarm “Chirps”:

Indicates low Battery Replace battery (Alarm will “chirp” every 20 to 30 seconds
for a minimum of 7 days until battery is changed).

Alarm Produces An Erratic Or Low Sound:

Defective Alarm..... Replace alarm

11.0 PROVISION OF SPARES

Spare parts may be obtained from the Manufacturer:

TRONAIR, Inc.
1740 Eber Road
Holland, Ohio 43528-9794 USA

Telephone: 419-866-6301 or 800-426-6301
Fax: 419-867-0634
Email: sales@tronair.com

11.1 PARTS LIST

Reference Page 10 for ordering information of Replacement Parts and Kits.

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

12.0 IN-SERVICE SUPPORT

Contact Tronair for technical services and information.

13.0 GUARANTEES

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

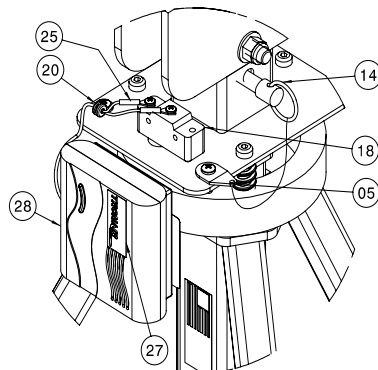
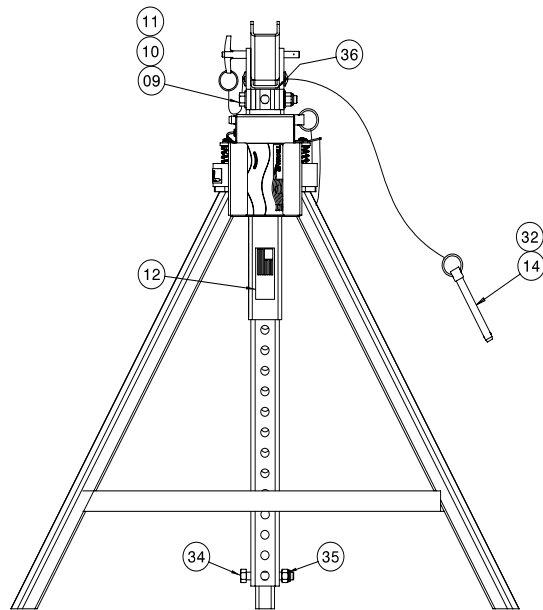
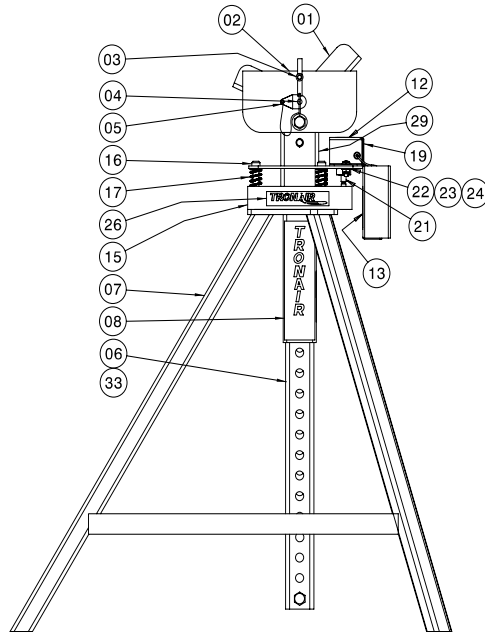
- a) Parts required for normal maintenance
- b) Parts covered by a component manufacturers warranty
- c) Replacement parts have a 90-day warranty from date of shipment

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

- a) Product Model Number
- b) Product Serial Number
- c) Description of the problem

If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only.

Model: 03A5815C0010
Tailstand with Alarm



TRONAIR

08/2006 – Rev. OR

Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

REPLACEMENT PARTS

ITEM	PART NUMBER	DESCRIPTION	QTY
1	H-1565-12*03.0	Pad, Neoprene 1/8" x 3"	6
2	Z-2789-01	Weldment, Cradle	1
3	G-1310-0525	Pin, Ball-Lok	1
4	G-1351-04	Rivet, Pop	2
5	H-1026*07.0	Assembly, Lanyard	2
6	Z-6262-01	Weldment, Outer Telescoping Tube	1
7	Z-6259-01	Weldment, Tailstand	1
8	V-1198-02	Label, Tronair	1
9	G-1100-107526	Bolt, HH Gr 5 3/8 – 24 x 2 3/4	1
10	G-1250-1070N	Flatwasher, 3/8 Narrow	2
11	G-1202-1075	ESN, 3/8 – 24	1
12	V-1001	Label, Made in USA	2
13	V-1779	Label, Serial Number	1
14	G-1493	Pin 3/8 x 3 LG	2
15	TR-1883	Base	1
16	G-1155-105210	Screw, 5/16 x 1 SOC HD Shoulder	3
17	H-2762	Spring, Light Duty Die	3
18	EC-1796	Switch, Limit	1
19	S-1923-01	Cover, Limit	1
20	H-1901-01	Grommet	1
21	G-1163-10	Screw, Hex SOC Cup Pint Set 1/4 - 20	1
22	G-1250-1030N	Flatwasher, #10 Narrow	3
23	G-1159-103505	Screw, Round HD Cross REC #10 – 32 x 5/8 LG	2
24	G-1202-1035	ESN #10 – 32	2
25	EC-1179-01	Terminal, Forked Tongue	2
26	V-1197-01	Label, Tronair	1
27	V-1197-01	Label, Tronair	1
28	H-2763	Alarm	1
29	Z-5963-01	Weldment, Outer Tube	1
Not Shown	EC-1854	Battery, 9 volt	1
32	H-1026*18.0	Assembly, Lanyard	1
33	Z-6261-01	Weldment, Inner Telescoping Tube	1
34	G-1100-107024	Bolt, HH, 3/8 – 16 x 2 1/2	1
35	G-1202-1070	ESN, 3/8 – 16	1
36	J-3839	Flat, Spacer	2



DECLARATION of CONFORMITY

Tailstand with Alarm
03A5815C0010

Relevant provisions complied with by the machinery:

98/37/EC

Relevant standards complied with by the machinery:

DIN EN 292-1
DIN EN 292-2

Identification of person empowered to sign on behalf of the manufacturer:

A handwritten signature in black ink, reading "David L. Kiehl". The signature is written in a cursive style and is positioned above a horizontal line.

Quality Assurance Representative

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