



**28.5 VDC Ground Power Unit
Model: 112860S0000FEDS**

12/2022 - Rev. 03

**For Spare Parts, Operations & Service Manuals or Service Needs
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TABLE OF CONTENTS

	<u>PAGE</u>
1.0 PRODUCT INFORMATION	1
1.1 DESCRIPTION.....	1
1.2 MODEL & SERIAL NUMBER.....	1
1.3 MANUFACTURER.....	1
1.4 TECHNICAL DATA	2
2.0 SAFETY INFORMATION.....	3
2.1 USAGE AND SAFETY INFORMATION	3
2.2 SAFETY NOTES.....	3
3.0 TRAINING.....	3
3.1 TRAINING REQUIREMENTS	3
3.2 TRAINING PROGRAM	3
3.3 OPERATOR TRAINING.....	3
4.0 SYSTEM DESCRIPTION.....	4
4.1 INTRODUCTION.....	4
4.2 DETAILED DESCRIPTION	4
4.3 PERFORMANCE UNDER UNUSUAL CONDITIONS	5
4.4 SYSTEM CONTROL.....	5
4.5 SAFETY AND PROTECTION	5
4.6 CONTROL AND MONITORING.....	5
4.6.1 Power Supplies for Controls & Monitoring.....	5
4.6.2 Internal System Control.....	5
4.6.3 Converter Operation.....	5
4.7 VOLTAGE REGULATION MODE	6
4.7.1 General	6
4.8 CONTROL PANEL.....	6
4.8.1 Operator Controls.....	6
4.8.2 Emergency Stop.....	6
4.9 OVERVIEW OF 28V DC GPU COMPONENTS	7
5.0 INSTALLATION AND CONNECTIONS.....	8
5.1 GOODS INSPECTION	8
5.2 HANDLING	8
5.3 PROTECTION.....	8
5.4 STORAGE	8
5.4.1 Floor Loading Capacity	8
5.4.2 Space Requirements/Dimensions	9
5.4.3 Altitude, Temperature & Humidity	9
5.5 ELECTRICAL CONNECTIONS (POWER).....	9
5.5.1 Cable Entry	9
5.5.2 Cable Sizing.....	10
5.5.3 Mains Fuses.....	10
5.5.4 Connections	10
6.0 OPERATING INSTRUCTIONS	11
6.1 GENERAL	11
6.1.1 Control Panel	11
6.1.2 Operator Controls.....	11
6.2 COMMISSIONING	11
6.2.1 Tools Needed.....	11
6.2.2 Settings	12
6.2.3 Converter Commissioning.....	12
6.3 SWITCHING ON	13
6.4 EMERGENCY STOP	13
6.5 OUTPUT VOLTAGE DC ADJUSTMENT	13
7.0 TROUBLE SHOOTING	13
7.1 GENERAL	13
7.2 PROCEDURES IN THE EVENT OF MALFUNCTIONS	14
7.3 MONITORS & FAULT INDICATION	15
8.0 MAINTENANCE AND SERVICE	15
8.1 PREVENTIVE MAINTENANCE	15
8.1.1 General	15
8.1.2 Cleanliness	15
8.1.3 Voltage Check.....	15
8.2 SERVICE	15
9.0 ADDITIONAL INFORMATION	15
9.1 LED FUNCTIONS & ARRANGEMENTS.....	15
10.0 PROVISION OF SPARES.....	16



10.1	SOURCE OF SPARE PARTS.....	16
10.2	RECOMMENDED SPARE PARTS LISTS	16
12.0	IN SERVICE SUPPORT	16
11.0	GUARANTEES/LIMITATION OF LIABILITY	16
12.0	APPENDICES	16

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., its suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

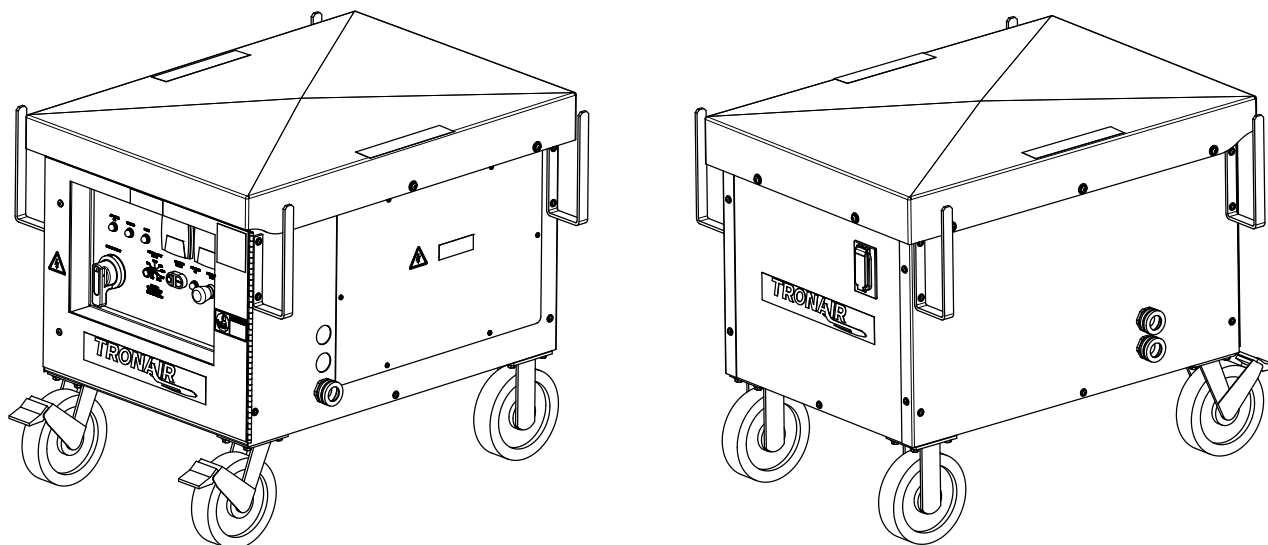
1.0 PRODUCT INFORMATION

1.1 DESCRIPTION

Many systems and devices in the aerospace industry, and other fields, require a DC voltage of 28 volts. As this cannot be supplied by the utility directly, converters are employed which supply the necessary voltage and eliminate supply irregularities to a limited extent.

Normally these units are used to supply smaller aircraft with electric power. There are special reasons why aircraft need a 28V DC voltage for internal supply. To save costs in maintenance and operation, and also for environmental reasons, aircraft are supplied by external electrical power supplies when they are parked at airport terminal stands with their engines shut down.

This manual describes the Tronair 28V Ground Power Unit (GPU). If you follow these instructions you will be able to handle the equipment with confidence and utilize all its facilities.



- NOTE**
1. Naturally an operating manual *cannot cover every conceivable installation, operating, maintenance or servicing situation. Should problems arise, or if the data in this manual is not sufficiently detailed, please contact your local Tronair representative who will be pleased to give further assistance.*
 2. *If the equipment is installed for use as an aircraft ground power system, please pay particular attention to Section 10, which summarizes the special features of this type of application.*

1.2 MODEL & SERIAL NUMBER

Reference nameplate on unit

1.3 MANUFACTURER

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Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
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1.4 TECHNICAL DATA

28V DC GPU 600A	
Input Data	
Input power	25 kVA
Nominal voltage 3ph	208V/60 Hz, 400V/50 Hz, 480V/60Hz ±10%
Nominal frequency	50 Hz or 60 Hz ±5%
Nominal input current at 208V 60Hz 480V 60Hz	56 A 24 A
Output Data	
Output power	16.8 kW
Nominal voltage	28V
Nominal current	600 A
Voltage adjustment range	Nominal 20 – 31V (other values on request)
DC ripple voltage (with out filter)	< 1V
Voltage characteristics:	
– static	±1%
– dynamic (100% load step)	MIL-Std. 704, Fig. 5
Recovery time	< 200 ms
Output frequency	DC
Overload capability	Max 2000A for up to 2sec
Option	
General Data	
Total efficiency	> 90%
Maximum losses	4 kW
Audible noise	< 70 dB(A)
Temperature range	-4 – +104° F (-20 - +40°C)
Humidity	max. 95%
Dimensions	
Cabinet (w/o holders/wheels)	Width mm/in 953/37.5
	Depth mm/in 753/29.6
	Height mm/in 757/29.8
Overall (with wheels, holders and cables)	Width mm/in 1384/54.5
	Depth mm/in 753/29.6
	Height mm/in 1105/43.5
Weight	
Cabinet	270 kg/595 lbs.
Cabinet (with wheels, holders and cables)	331 kg/730 lbs
Paint finish	FED STD 595 – color #13538
Protection type	IP54/Nema 3R

2.0 SAFETY INFORMATION

2.1 USAGE AND SAFETY INFORMATION

To insure safe operations please read the following statements and understand their meaning. Also refer to your equipment manufacturer's manual for other important safety information. This manual contains safety precautions which are explained below. Please read carefully.



WARNING!

Warning is used to indicate the presence of a hazard that can cause **severe personal injury, death, and/or substantial property damage** if the Warning Notice is ignored.



CAUTION!

Caution is used to indicate the presence of a hazard, which will or can cause **minor personal injury or property damage** if the Caution Notice is ignored.

2.2 SAFETY NOTES

The 28V DC GPU is a piece of electrical equipment which carries voltages and currents that are hazardous to personnel. The following advice must therefore be observed at all times:

- Installation, operation and maintenance of this equipment must be carried out according to the instructions in this manual.
- Ensure that the equipment is handled only by well-trained and authorized personnel.
- Take suitable measures to ensure that only trained operating and maintenance personnel have access to the interior of the system; the doors should be kept locked and the keys retained by authorized persons.
- System installation, service and maintenance must be performed by trained staff.
- The relevant regulations of the local codes and standards, and other safety instructions should be observed.
- All personnel who have to work on the equipment should be familiar with first-aid procedures relating to electrical accidents.
- Even when the equipment is switched off, a few internal parts remain "live" while they are connected to the incoming supply.
- Work on the equipment must only take place with the unit switched off and isolated. Proper Lockout/Tagout procedures must followed at all times.
- Built-in capacitors can remain charged, even when the complete system is "de-energized". They should be suitably discharged by trained personnel before contact is made with the connections.
- Fuses must not be rewired or shorted out and rewired fuses must not be used. When replacing fuses, only the same or lower current ratings and the same types (slow-blow, quick-acting, very quick-acting) should be used.
- The system environment should be kept as clean as possible and metallic or other electrically-conducting dust particles in particular must be prevented from being sucked in through the air inlet.

The warning and hazard notices inside the equipment must be observed.

Explanation of the warning symbols used in these operating instructions are as follows:



WARNING Appears alongside all instructions which must be followed exactly in order to eliminate personal injury and corruption/destruction of data

IMPORTANT Appears alongside all instructions which must be followed in order to eliminate damage to equipment and/or malfunctions

NOTE Indicates important information or advice, which must be followed during installation, operation, service or maintenance.

3.0 TRAINING

3.1 TRAINING REQUIREMENTS

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the unit.

3.2 TRAINING PROGRAM

The employer provided operator training program should cover safety procedures concerning use of the unit in and around the intended aircraft at the intended aircraft servicing location.

3.3 OPERATOR TRAINING

The operator training should provide the required training for safe operation of the unit.

NOTE: Maintenance and Trouble Shooting are to be performed by a skilled and trained technician.

4.0 SYSTEM DESCRIPTION

4.1 INTRODUCTION

The 28V GPU is manufactured using the latest state-of-the-art technology. The design concept and the selected components utilize the latest trends in power electronics, and represents the best solution for the different problems of Ground Power Supplies. The 28V GPU is built with output voltage regulation and load current limiting. The following block diagram shows the principle.



WARNING!

Even when the 28V GPU is switched off, a few internal parts still remain “live”.

The transformer converts the mains supply to a voltage suitable for supplying the load via the rectifier. The transformer is a two winding transformer which provides galvanic isolation between the mains and the load. The rectification is achieved by using a 6-pulse SCR. The output filter network limits the ripple at the output voltage to a low level.

An integrated control panel with push buttons and LED's operate the unit is located on the front door of the unit.

4.2 DETAILED DESCRIPTION

An integrated interface board contains a micro controller to control and monitor all functions of the system. Depending on the measurement values, the input voltage of the transformer SCR assembly is regulated in order to obtain the correct output voltage. All functions are digitally controlled.

The following functions are built in:

- Measurement and evaluation
- Output voltage regulation and current limiting
- System control (PLC function)
- Remote voltage sensing

Measurement values from the input are collected via the interface board, and from the output direct to the controller board, where they are evaluated and monitored.

Normally the overload and short circuit protection is provided by the interface board. Protection, by the input circuit breaker CB1, takes place in case of malfunctions of the electronics.

The measurement values are also used for **voltage regulation**. The output voltage regulation consists of a voltage regulator plus a current regulator, which is the main regulator. This means if a current limit has been set by the current limit switch, this current regulator will limit the output voltage to a value at which the set current is reached. If the current is less than the set maximum, the voltage regulator will limit the output voltage to obtain the set value. In this case, the current regulator is turned off. The output of these regulators is converted to a pulse pattern, which is transmitted to the firing board to fire the SCR modules.

The complete unit is operated via the system control. This works similar to a standard PLC. This means that particular input events will generate particular output events.

There is a Control Panel on the front of the cabinet which contains the main disconnect switch LED (light emitting diodes) indications and on/off switches. The Control Panel gives the user a comprehensive status indication of the unit. The LED's on the control panel show the status of each logical section of the unit, displaying green, yellow or red, and flashing or steady state to show various normal, available, warning and abnormal states of the unit. The push buttons allow the user to switch the DC output on and off and adjust unit settings. Output voltage and current are displayed on the control panel. Output voltage is adjusted by the volts adjustment switch.

4.3 PERFORMANCE UNDER UNUSUAL CONDITIONS

Overload - The converter can deliver up to a maximum of 2000 A for 3 sec. At higher overloads the output current is limited.

Short-circuit on the load bus bar - In principle, a short-circuit occurring on the output side is handled similar to an overload, except that the output voltage is very low. The output power will be limited as described above for an overload. The rectifier itself has short-circuit protection.

Mains fault - If the mains supply is outside permissible tolerances, it is not possible to start the system. If the converter is running and the mains supply goes out of the permissible tolerances, the converter will switch off within 50ms.

Output fault - The converter monitors the output voltage continuously. If it exceeds the permissible tolerances the unit is switched off.

Over-temperature - In the event of a fan failure, the system continues to run normally until the over-temperature protection cuts in.

4.4 SYSTEM CONTROL

System control consists of one System Interface Board, a firing board, a local or remote volt sensing switch, one Operator Panel.

The local or remote volt sensing switch selects local volt sensing (at the GPU) or remote volt sensing (at the end of the DC output cable, the load). If a remote sensing wire is installed from the load.

The System Interface Board handles the master system control function. Control commands from the Control Panel CP are transmitted to this controller, evaluated and converted into the appropriate actions. Current operating parameters (measured values etc.) are also evaluated by the System Interface Board. The following measure values are not displayed, but are also monitored for deviations from the specification:

- Input under & over-voltage
- Output under & over-voltage
- Output overload
- Over-temperature

4.5 SAFETY AND PROTECTION

The design philosophy for the 28V DC GPU is that it will endeavor to protect itself at all times. Self-protection is incorporated in both the hardware and software designs. Where situations arise that could either cause damage to the converter, or endanger the output load, the general rule is to disconnect and/or shutdown.

For safety of personnel, an Emergency Stop button is fitted local to the Control Panel on the front of the converter cubicle.

4.6 CONTROL AND MONITORING

4.6.1 Power Supplies for Controls & Monitoring

All the electronic cards within the converter receive their power via transformers.

4.6.2 Internal System Control

System Interface Board has the function of complete system control.

Control Panel consists of control and display elements for the user. Commands are analyzed by the system controller and interpreted into actions. Measurement values for the input and output circuits are processed and displayed.

4.6.3 Converter Operation

As soon as mains incoming power is applied to the control logic the microprocessors commence operating and the internal function becomes active. Initially their only function is a 'watchdog operation' checking for faults within the converter and monitoring the incoming supply for voltage and frequency deviations. Any faults or deviations detected are reported internally at the System Interface Board.

4.7 VOLTAGE REGULATION MODE

4.7.1 General

The unit supplies a load which requires a supply voltage with very little deviation. (Normally 28V DC +/- 1%). If a very long cable is used between the converter and the aircraft (load), a voltage drop will be created which might be greater than the acceptable voltage tolerance of the aircraft.

To overcome this problem:

1. The cable between the converter and the load could be designed in such a way that the voltage drop will be decreased so that the supply voltage is within tolerance range. The amount of copper wires and/or size can be increased or parallel cables can be used. However there comes a point where the size of the copper wires required could become too heavy or costly, or if the length of run is so long, that increasing the amount or wire size will still not be enough to keep the tolerance within the voltage range, for all load conditions.
2. The converter incorporates a LDC (Line Drop Compensation) system that can provide compensation so as to compensate for the voltage drop. A voltage adjustment switch is provided to compensate for the drop in the cable and a sensing local/remote switch and relay system is installed.

4.8 CONTROL PANEL

There is a local Control Panel on the cubicle door of the converter which contains a light emitting diode (LED) indications, switches, and meters

The LED's on the control panel are red, green and yellow. They are also bi-functional, able to display as steady state or flashing. With combinations it is possible to display healthy state, non-operational, abnormal and fault conditions.

Green steady state Running or switched on
Yellow flashing Warning
Red flashing Hardware fault (circuit breaker, contactor, etc.)
Red steady state Abnormal condition (e.g. mains fault, overload, etc)

The Red indicating LED is for fault conditions that are recoverable, such as overload. These faults are displayed as a Steady Red light. Faults requiring maintenance attention, such as CB open, are displayed as a Flashing Red light.

4.8.1 Operator Controls

Push buttons "ON" and "OFF" control the converter operations.

4.8.2 Emergency Stop

In an emergency, to immediately open the unit's input and output contactors, the large red button on the Control Panel must be pressed.

IMPORTANT Bear in mind, however, that the mains infeed is still "live". The converter can only be isolated by using suitable external means such as padlocking the supply breakers of the incoming distribution board.

4.9 OVERVIEW OF 28V DC GPU COMPONENTS

The modules and components of the individual sizes of the 28V DC GPU are shown in the outline drawings in this section. The sizes and arrangement of the modules and components shown vary slightly according to the power rating and version of the 28V DC GPU sets.

Abbreviation	Description of Component
MOD 1	Rectifier SCR
PCB 2	Firing board
PCB1	Interface board
K-1	28V Latch Relay
K-2	28V Remote Start Relay
K-3	Volt Sensing Relay
T1	Isolated 3 phase input transformer
T2	PCB Power supply transformer
T3	PCB Power supply transformer
PAN 1	Control panel
CAPS	Filtering capacitors
FAN 1	Cooling Fan
R 1	Load resistor
CB 1	Input circuit breaker
CB 2-6	Protective circuit-breaker control voltage
SW 5	Current limit POT
AUX 1	Transformer auxiliary voltage
AUX 2	Transformer auxiliary voltage
CONT 1	DC output contactor
SW 6	Voltage Adjustment Switch
SW 7	Local/Remote Toggle Switch

5.0 INSTALLATION AND CONNECTIONS

5.1 GOODS INSPECTION

Before leaving the factory, the correct mechanical and electrical state of the 28V DC GPU is checked in a final inspection. As soon as the equipment has arrived check whether any freight damage has occurred and if necessary, bring this to the attention of the freight operator. **In no circumstances put a damaged converter into service** without consulting your Tronair representative first.

5.2 HANDLING

The converter can be rolled into place or moved by means of a forklift or pallet lift truck

IMPORTANT Moving by crane should only be used in exceptional circumstances using load-spreading rails above the unit.

Please pay attention to the following handling advice:

- Equipment should only be transported in an upright position
- The equipment must not be tilted or turned over
- Always avoid sharp impacts
- Where possible, leave the equipment in its original packing when moving it, this provides the best possible protection against damage
- When moving the equipment on raised floors, it could be necessary to use a means of load distribution in order to avoid damage to the floor

5.3 PROTECTION

During installation and cabling it is absolutely essential that the equipment is protected from the ingress of water, concrete or metal particles, and dust etc. Protection of the equipment is particularly important when other trades or construction is taking place in the same vicinity. All inlets and parts of the equipment not being worked on should be covered, at the least with heavy-duty polyethylene, and preferably with more substantial packing.

It is also important to ensure that people working overhead do not stand on the equipment or use it as a convenient platform for other work.

On completion of any work requiring the opening of the equipment doors or panels or removal of cover plates or gland plates, the unit should be thoroughly vacuumed out and re-packed or protected. Tronair accepts no liability for any damage to equipment caused by physical mal-treatment or by ingress of foreign material.

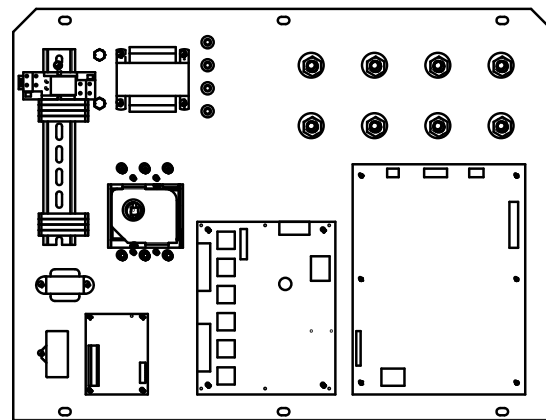
5.4 STORAGE

If it is necessary to store the converter for any length of time then it should be stored in a dry, well-ventilated room that is free of corrosive materials. Where possible, the original packing should not be removed during storage.

IMPORTANT In no circumstances must the converter be stacked.

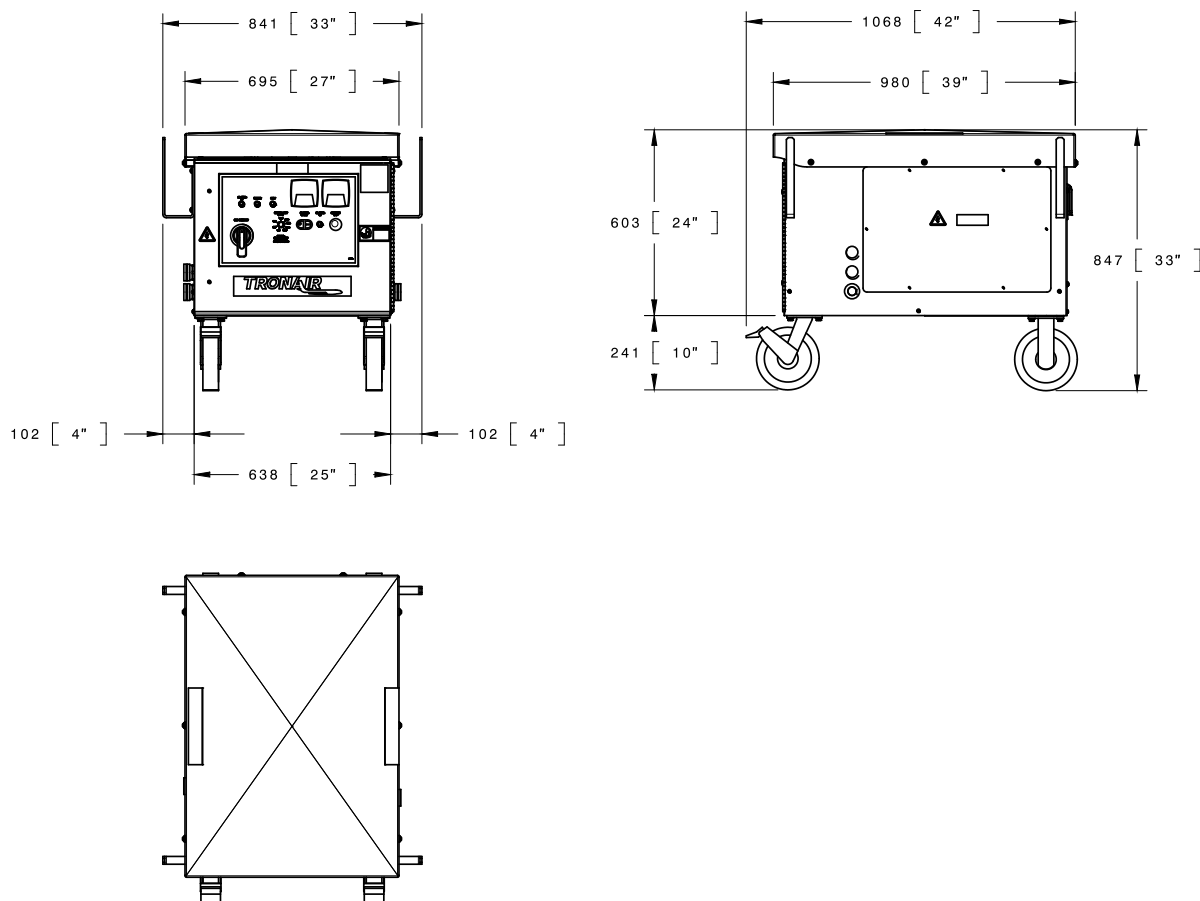
5.4.1 Floor Loading Capacity

The weight of the equipment is distributed over a relatively small area; special care must therefore be taken to ensure that the floor loading capacity is adequate. The exact value can be obtained from the Technical Data. If necessary, the supporting surface can be reinforced by interposing a suitable steel plate. Please consult your architect or Tronair representative if you require assistance.



5.4.2 Space Requirements/Dimensions

About 80 cm/32" clearance should be left in front of the unit to provide unimpeded access to the cubicle. Local or general safety regulations, e.g. escape routes, should also be observed. In no circumstances must the air inlet (around the bottom of the unit) and the air outlet (around the top of the unit) be covered or obstructed.



5.4.3 Altitude, Temperature & Humidity

The 28V DC GPU is designed for an installation altitude of up to 1000 meters above mean sea level, an ambient temperature of -5.5 to 60 °C / -22 to 140 °F and a relative humidity of up to 95%. The optimum temperature is around 68 °F. Please ensure that any existing air-conditioning plant meets these conditions and is also able to remove the unit's dissipated heat. Details are shown in the Technical Data (Section 2). The cooling air must always be free of corrosive agents. You should consult your Tronair representative if planning an installation above 1000 meters.

5.5 ELECTRICAL CONNECTIONS (POWER)

5.5.1 Cable Entry

The input and output cables are connected in the lower part of the cubicle. The cables can be brought up to the cubicle from the rear (input cable) and the right (output cable) and led in through end panel of the cubicle. Please refer to table below for the cable sizes, which must conform to local electrical code.

Cables must be properly gasketed with a screwed gasket fitted with a strain-relief device and sealing ring.

5.5.2 Cable Sizing

Cables should be sized in accordance with the **rating of the next protective device upstream**, taking into account temperature, voltage-drop and installation method factors, as per the appropriate standard for the site. In general, Tronair recommends that the voltage-drop for both input and output power cables should not exceed 1.5%, and that the connecting cables should be as short as possible especially the output cable (less than 10 m/30 feet is recommended). Tronair should be consulted if these requirements cannot be met.

When specifying the cable lengths allow for about 0.9 m (36 in) inside the cubicle. The table on the following page shows the recommended cable types:

Equipment Type	Line Voltage	Rated Amps	Input Cable (If Less Than 30')/ Copper Size	Output Cable
28V DC GPU 600A	208	56	1 x NYY 4 x 10 RE/10 or #4	2 x NYY 120 or 2x 4/0 cables
	230	51	1 x NYY 4 x 10 RE/10 or #4	
	400	29	1 x NYY 4 x 6 RE/6 or #8	
	480	24	1 x NYY 4 x 4 RE/4 or #8	
	575	20	1 x NYY 4 x 4 RE/4 or #8	

5.5.3 Mains Fuses

To meet Health & Safety requirements, lockable isolating fused-switches must always be installed for the mains infeed. The fuses should be of type GL. Likewise, it should be possible to isolate the converter output from downstream circuits by means of an external lockable switch or circuit breaker. Please consult your Tronair representative regarding use of circuit breakers for the mains infeed.

Equipment Type	Mains Isolator	CB
28V DC GPU 600A	100 A	25 A, 5A

5.5.4 Connections

Power:

- 3 phase Mains Supply + Neutral
- 2 wire 28V DC + and –

The terminal arrangement will depend on the size and configuration of the 28 VDC GPU. The following drawings show the various configurations:

Terminal	No. of Terminal	Function	Short Name
	L1	Mains Input	L1
	L2	Mains Input	L2
	L3	Mains Input	L3
	N50/N60	Mains Neutral	N50
	+	Load Output +	DC Volts +
	-	Load Output -	DC Volts -

6.0 OPERATING INSTRUCTIONS

6.1 GENERAL

This chapter describes how the 28V DC GPU should be operated. After an introduction to the operator controls and indicators, the steps for switching the system on and off are given. A smooth sequence of operations is only achieved if the individual steps are carried out in the specific order.

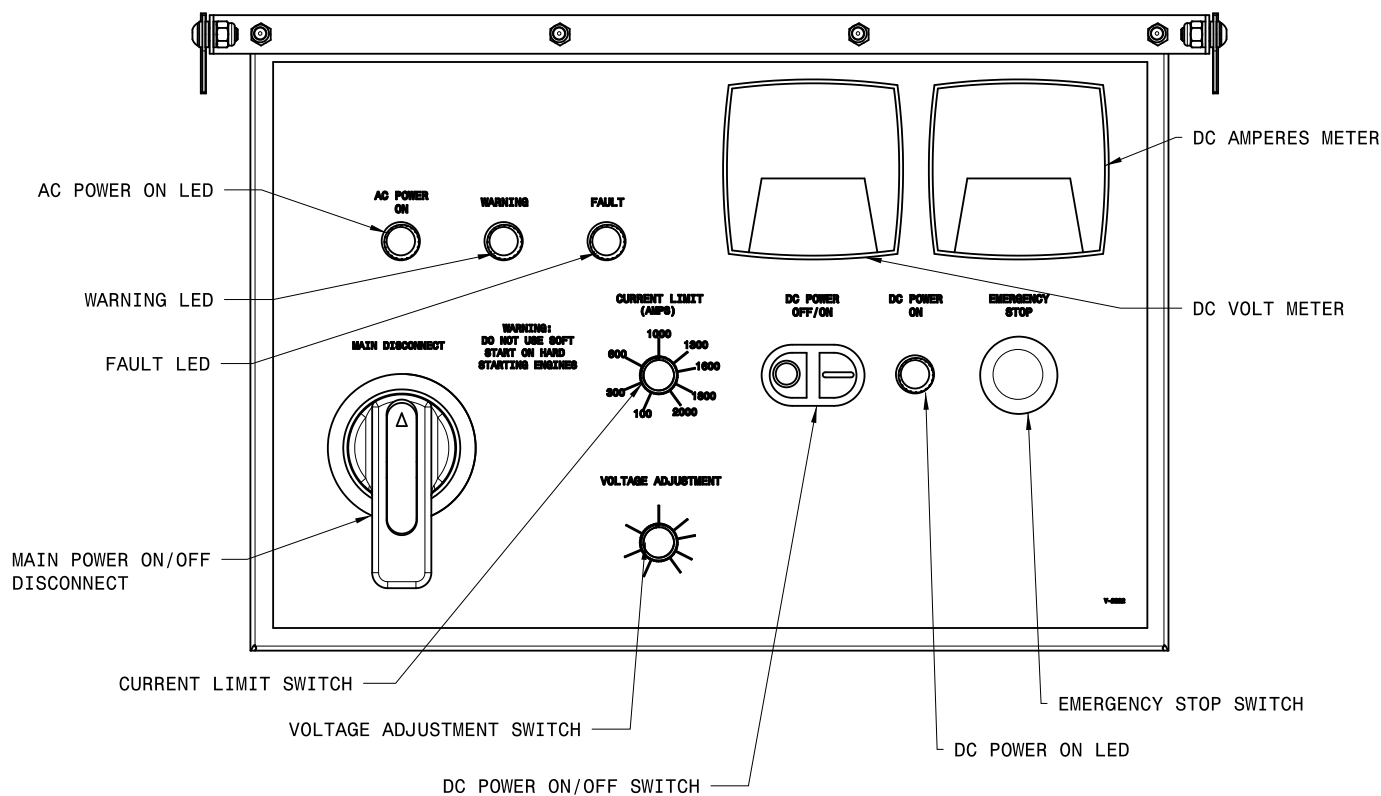
6.1.1 Control Panel

The Control Panel on the cubicle door contains LED indicators, push buttons, main disconnect switch, E-stop switch, current limit switch and a voltage adjustment switch.

Specific switching functions are initiated, operating information are displayed.

If an abnormal operating condition or fault occurs, the red "General failure" LED lights up. At the same time the LED's on the control panel show the current operating status and the fault is indicated on the panel.

6.1.2 Operator Controls



6.2 COMMISSIONING



WARNING!

Before initial start-up, check the following:

1. Is the equipment damaged? If yes, do not put into service without consulting your Tronair representative
2. Is the cabling properly installed? (Mains, output, remote control, etc.,?) Correct if necessary

6.2.1 Tools Needed

The following tools will be needed in order to put the 28 VDC GPU into operation:

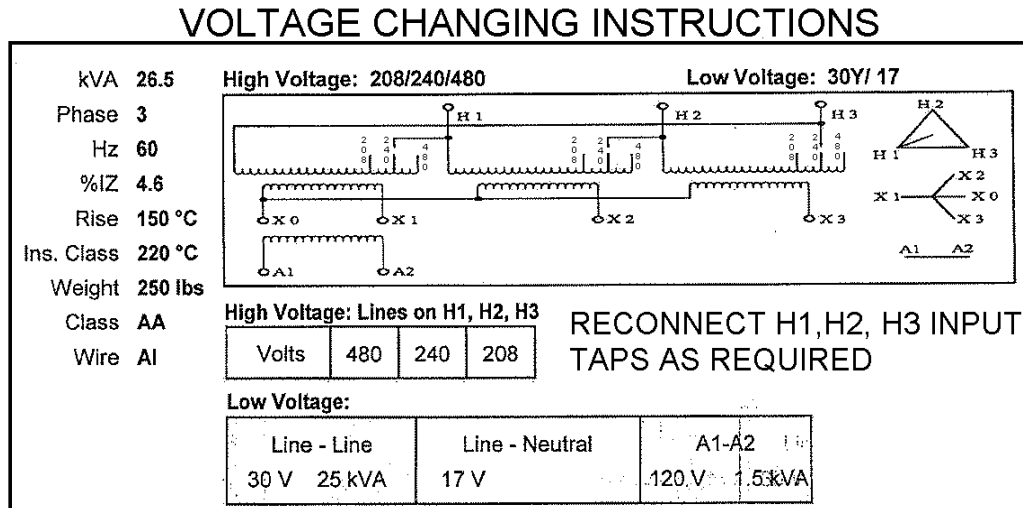
- Multimeter
- Allen wrench
- 7/16 wrench
- Various screwdrivers

6.2.2 Settings

The rectifier is 60 Hz and is capable of being operated with 208V, 240V or 480V. Before the mains supply is switched on, the unit type has to be adjusted correctly.

Setting the various transformer taps:

The unit is equipped with two control voltage transformers (T2 and T3) and one main transformer (T1). The wires have to be connected to the correct tap in accordance with the mains input voltage at T1 transformer. T1 transformer has terminals for 3 different input voltages. Place the wire jumpers according to the drawings below.



6.2.3 Converter Commissioning

WARNING!



- A. Commissioning must be only carried out by trained personnel since work has to be done on component that may be "live"!
- B. Power up the device only when requested to do so in the following text.

ATTENTION:

I. Commissioning tasks should be carried out if:

- the system is being put into service for the first time,
- changes have been made, or
- repairs were carried out

II. Carry out the individual steps in the correct sequence:

1. Check all T-1 transformer connections and tighten if necessary. Ensure voltage is tapped for (208VAC 60Hz).
2. Ensure **MAIN DISCONNECT SWITCH** on the **GPU** is in the **OFF** position.
3. Connect AC input power cable to the main power outlet and apply electrical power.
4. Set current limiting switch on front panel to highest setting (**2000 AMP**).
5. Set voltage adjustment switch to mid point.
6. Set volt sensing switch to local or remote if volt sensing wire is installed.
7. Turn **GPU** main disconnect switch to **ON**
8. Ensure green main input power lamp is **ON**, DC voltmeter is indicating 28.5 volts, and no other fault lamps are on.

NOTE: Ensure DC output power is not on and DC lamps are off.

9. Connect a load to the **DC OUTPUT CABLE**.
10. Connect a digital multi meter at the load.
11. Push the **WHITE DC ON** switch. Observe **GREEN DC ON** lamp is **ON**.
12. Verify the voltage at the load is **28.0 (MIN) - 28.9 (MAX) Volts DC**. Adjust voltage switch on control panel to obtain correct voltage output.
13. Push **Black DC Off** switch.
14. Observe voltage on digital multi meter, it should indicate **28(MIN) VDC** with loads.
15. Disconnect load.
16. Turn disconnect on main power outlet to OFF.
17. Final inspect the unit for missing, loose, components.
18. When the unit passes all test, release unit for normal operation.

6.3 SWITCHING ON

NOTE: Before switching the set on for the first time after installation, check that the cabling has been correctly installed.

1. Connect AC input power cable to the main power outlet and apply electrical power.
2. Set current limiting switch on front panel to as needed.
3. Set voltage adjustment switch on front panel as needed.
4. Turn GPU main disconnect switch to **ON (RIGHT/HORIZONTAL)**
5. Ensure green main input power lamp is **ON** and no other fault lamps are on.

Note: Ensure DC output power is not on and DC lamps are off.

**WARNING!**

Even when switched off, a few components inside the set remain “live”. Only trained personnel should be allowed to work on set.

6.4 EMERGENCY STOP

In an emergency, to immediately shut off the system, the red Emergency Stop push button on the Control Panel must be pressed. Bear in mind, however, that the mains in feed is still “live”. It can only be isolated by using suitable external means

6.5 OUTPUT VOLTAGE DC ADJUSTMENT**WARNING!**

Dangerous voltages in side control panel door!
This adjustment procedure shall be performed by qualified personnel!

1. Connect AC input power cable to the main power outlet and apply electrical power.
2. Turn **GPU** main disconnect switch to **ON (RIGHT/HORIZONTAL)**
3. Ensure green main input power lamp is **ON**, DC voltmeter is indicating volts, and no other fault lamps are on.

NOTE: Ensure DC output power is not on and DC lamps are off.

4. Connect a load to the **DC OUTPUT CABLE**.
5. Connect a digital multi meter to the test points on the load.
6. Push the **WHITE DC ON** switch. Observe **GREEN DC ON** lamp is **ON**.
7. Ensure load is **ON**.
8. Verify the voltage at the load is **28.0(MIN) - 28.9(MAX) Volts DC**. Adjust voltage switch on front panel to obtain correct voltage output.
9. Push **Black DC Off** switch.
10. Turn **GPU** main disconnect switch to **OFF (LEFT/VERTICAL)**

7.0 TROUBLE SHOOTING**7.1 GENERAL**

NOTE In the event of a fault, the system fault messages should be evaluated using the chart below.

If the cause of the fault is within the converter and you cannot clear it with your own personnel, please contact your Tronair Service representative:

TRONAIR, Inc.
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
Fax: (419) 867-0634
E-mail: sales@tronair.com
Website: www.tronair.com

It is very helpful for fault diagnosis if you can tell us the fault messages in the order in which they occurred.

7.2 PROCEDURES IN THE EVENT OF MALFUNCTIONS

Follow the steps below in case of malfunctions:

Action Upon Fault Detection											
Fault Description	Condition	Fault Sense Location	Input Breaker	DC Output Contactor	SCR Firing Enable	(Green) Input Voltage LED	Amber Warning LED	Red Fault LED	Output Contact or LED	Recovery	Notes
None	Normal	Firing Board to Interface Board	ON	ON	Enabled	ON	OFF	OFF	ON	None	
Missing Phase	Any phase voltage missing (>5% of rated voltage)	Firing Board to Interface Board	Opened Immediately	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Input Breaker Must be Cycled	
Input Overvoltage	Secondary AC Voltage >115% of max voltage range	Interface Board	Opened Immediately	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Unit Power Is Off	Input Breaker Must be Cycled	
Input Under Voltage	Primary AC Voltage <85% of rated voltage	Interface Board	ON	OPEN	ON	BLINK OR OFF	OFF	OFF	OFF	Automatic when condition changes	If input voltage is to low unit will brown out
Output Over Voltage	Output Voltage >103% of Max of 32.5V at unit output (> 33.5V)	Interface Board	ON	Opened After 100ms	Disabled Immediately	On	BLINK	BLINK	OFF	Input Breaker Must be Cycled	
Output Under Voltage	Output <97% of Min of 24 V at unit output (< 23.3V)	Interface Board	ON	ON	ON	ON	BLINK	OFF	ON	Automatic when condition changes	
Output High Over Current	Output Current > 2100A	Interface Board	ON	Opened After 100ms	Disabled Immediately	ON	ON	BLINK	OFF	Input Breaker Must be Cycled	
Transformer Over-Temperature	Any/All Core Temperature > 180°C	Transformer Thermal Switches to Interface Board	ON	Opened After 100ms	Disabled Immediately	ON	ON	ON	OFF	Input Breaker Must be Cycled	
SCR Over-Temperature	Any/All SCR Temperature > 82°C	SCR/Heatsink Thermal Switches to Interface Board	ON	Opened After 100ms	Disabled Immediately	ON	OFF	BLINK	OFF	Input Breaker Must be Cycled	

7.3 MONITORS & FAULT INDICATION

The following LEDs are used to define the color/flashing status of the GPU on the Control Panel:

Condition	(Green) Input Power LED	(Amber) Warning LED	(Red) Fault LED	(Green) Output Contactor LED
Normal Operation/Output Switch On	On	Off	Off	On
Power Off or Missing Phase or Input Overvoltage	Off	Off	Off	Off
Input Undervoltage	*Blink or OFF	OFF	Off	OFF
Output Overvoltage	On	*Blink*	*Blink*	Off
Output Undervoltage	On	*Blink*	Off	On
Output High Overcurrent (>2100A)	On	On	*Blink*	Off
Transformer Overtemperature	On	On	On	Off
SCR Overtemperature	On	Off	*Blink*	Off
Normal Operation/Output Enable Switch Off	On	Off	Off	Off
Emergency Stop Switch Pushed In	Off	Off	Off	Off

8.0 MAINTENANCE AND SERVICE

8.1 PREVENTIVE MAINTENANCE

8.1.1 General

Because of their construction, Tronair converters require practically no maintenance. The few operations necessary should be carried out carefully since they contribute to the trouble-free operation and increased service life of the installation.

8.1.2 Cleanliness

Always ensure that the system environment is kept as free as possible of dust, metal chips, lubricants, etc. Check at regular intervals, that all air inlets and outlets are free of dust and are not blocked by any obstructions, sheets of papers, etc. Air inlets (underside of the roof) should be vacuumed from time to time.

In no circumstances use compressed air since this can force dust particles into the interior and cause malfunctions.

8.1.3 Voltage Check

To ensure that the set is delivering the correct voltage we recommend that this be checked at regular intervals.

8.2 SERVICE

Prior to delivery each converter is subjected to a thorough check, which includes running at full load for a prolonged period, and the prescribed overload test. Faults should not normally occur during proper, careful handling. Faults cannot be entirely ruled out, however, if caused by transportation, unfavorable environmental or operating conditions, or incorrect operation.

If a fault occurs and you are unable to rectify this yourself with the aid of the fault table, please contact us at:

TRONAIR, Inc.
1 Air Cargo Pkwy East
Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301
Fax: (419) 867-0634
E-mail: sales@tronair.com
Website: www.tronair.com

With all enquiries please state the model number and serial number of the equipment. These are located on the front panel of the unit.

9.0 ADDITIONAL INFORMATION

9.1 LED FUNCTIONS & ARRANGEMENTS

The system control is completely digital. System control software is comprised of measurements, evaluation of measurements, threshold control, and a programmable logic control (PLC) known as the User Program. The individual parts are fully integrated to operate together as a software control system. The most important function is that of the User Program. The PLC has digital inputs and outputs which converts the information coming from the hardware into a form recognizable by the User Program software. Each input and output is monitored by an LED, and all inputs and outputs, which are used, are shown on the control diagrams. Checking the status of these LED's is a quick and easy way of establishing the operational status of the converter, and is useful during fault-finding. An illuminated LED indicates a high potential (+24V) at the hardware digital input or output. If the LED is off, then the potential is low (0V).

10.0 PROVISION OF SPARES

10.1 SOURCE OF SPARE PARTS

Spare parts may be obtained from the manufacturer:

TRONAIR, Inc.

1 Air Cargo Pkwy East

Swanton, Ohio 43558 USA

Telephone: (419) 866-6301 or 800-426-6301

Fax: (419) 867-0634

E-mail: sales@tronair.com

Website: www.tronair.com

For Spare Parts, Operations & Service Manuals or Service Needs:

Scan the QR code or visit Tronair.com/aftermarket



10.2 RECOMMENDED SPARE PARTS LISTS

Reference the following page(s) for Replacement Parts and Kits available.

Part Number	Description	Qty
U-1085	CASTER, SWIVEL	4
14132	SWITCH, EMERGENCY STOP	1

12.0 IN SERVICE SUPPORT

Contact Tronair, Inc. for technical services and information. See Section 1.3 – Manufacturer.

11.0 GUARANTEES/LIMITATION OF LIABILITY

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

- a) Parts required for normal maintenance
- b) Parts covered by a component manufacturers warranty
- c) Replacement parts have a 90-day warranty from date of shipment

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

- a) Product Model Number
- b) Product Serial Number
- c) Description of the problem

If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only. Any unauthorized modification of the Tronair products or use of the Tronair products in violation of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied.

The obligations of Tronair expressly stated herein are in lieu of all other warranties or conditions expressed or implied. **Any unauthorized modification of the Tronair products or use of the Tronair products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied and Tronair disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse.**

12.0 APPENDICES

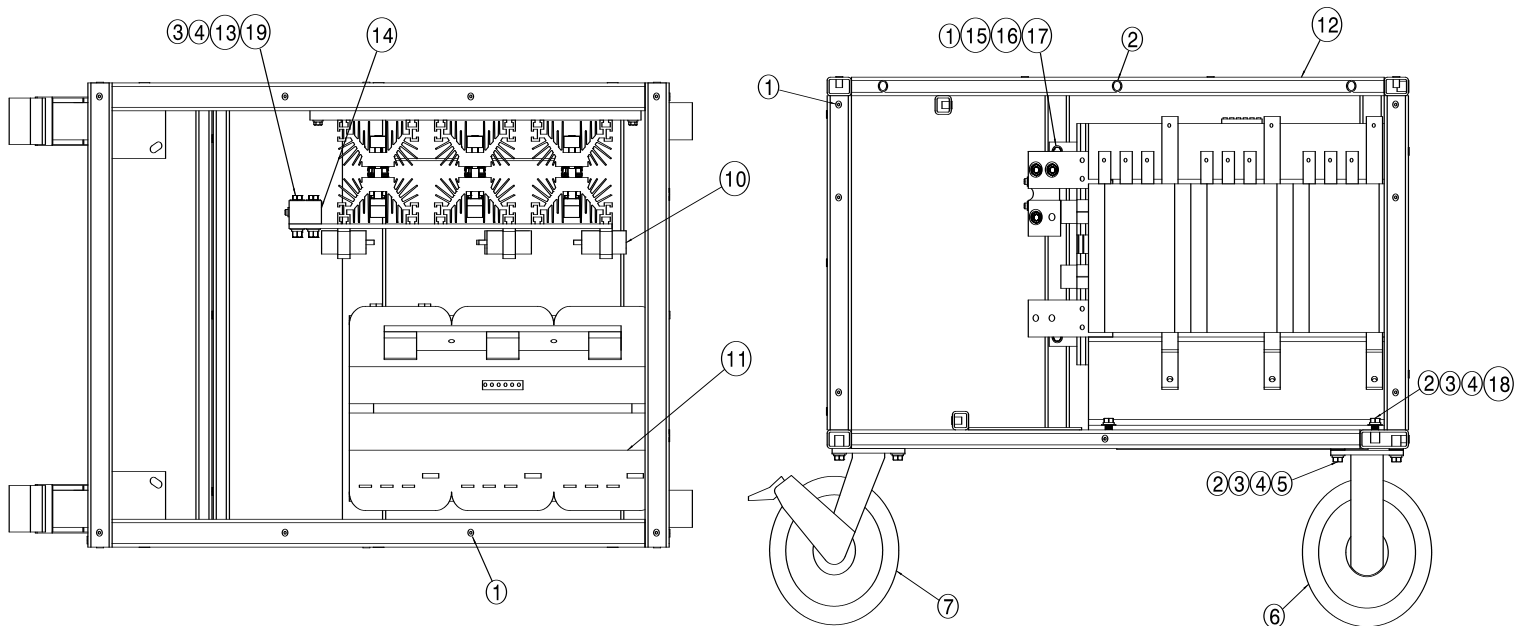
APPENDIX I Wiring Schedule – Single Output

APPENDIX II Wiring Diagram

APPENDIX III Declaration of conformity

Parts List

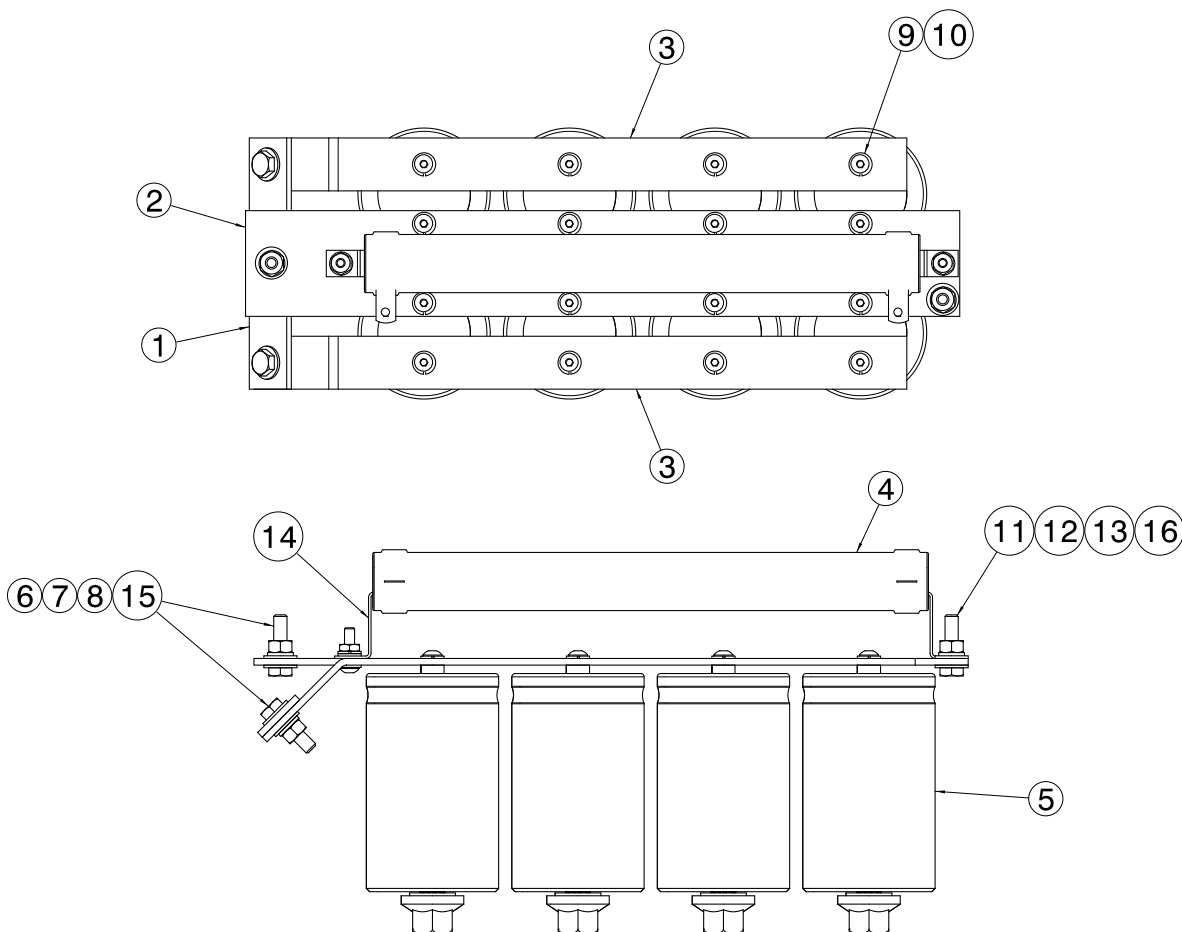
When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.



Item	Part Number	Description	Qty
1	G-1439-1050-S	Nutsert, Thinwall ¼ - 20	33
2	G-1439-1070-S	Nutsert, 3/8 – 16 Open End	24
3	G-1503-1070N	Flatwasher, 3/8 Narrow SS	34
4	G-1502-1070R	Lockwasher, 3/8 Regular SS	19
5	G-1112-107010	Bolt, 3/8 – 16 x 1.0 LG, HH SS	12
6	U-1112	Caster, Rigid	2
7	U-1085	Caster, Swivel	2
10	EC-2128	SCR Pak	1
11	Z-6943	Assy., Transformer	1
12	Z-7044-01	Weldment, Frame	1
13	G-1112-107020	Bolt, 3/18 - 16 2.0 LG, HH SS	4
14	13002	Shunt Resistor	1
15	G-1112-105020	Bolt, ¼ - 20 x 2, HH SS	4
16	G-1503-1050N	Flatwasher, ¼ Narrow SS	4
17	G-1502-1050R	Lockwasher, ¼ Regular SS	4
18	G-1112-107012	Bolt, 3/18 - 16 x 1 ¼ LG, HH SS	4
19	G-1500-1070	Nut, 3/8 – 16 HH SS	3
N/S	G-1351-03-SS	Rivet, 1/8 Open End SS	4
N/S	G-1580	Door, Latch Receptacle	2
N/S	12048	Split Polyloom ½, 36 in	1
N/S	12085	Split Polyloom 1, 36 in	1
N/S	13092	Cradle, Mounting	10

Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

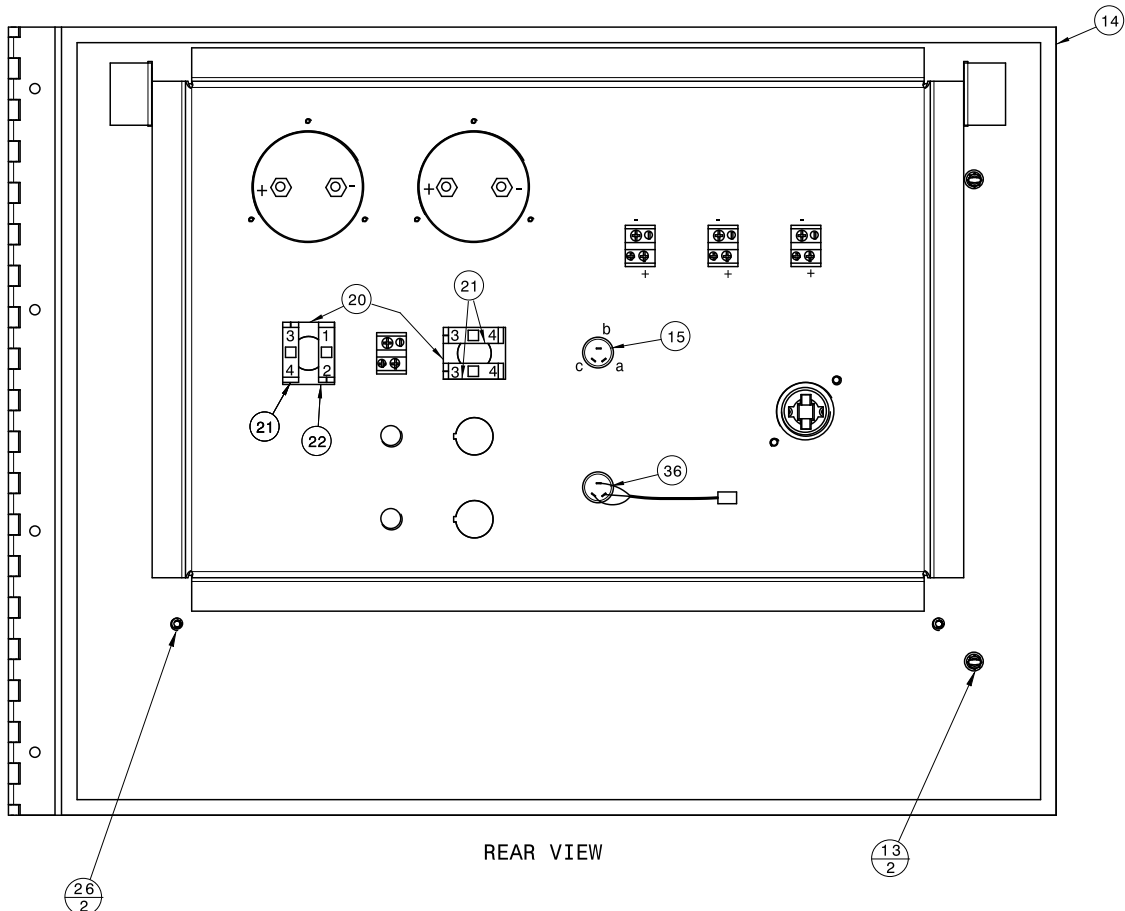
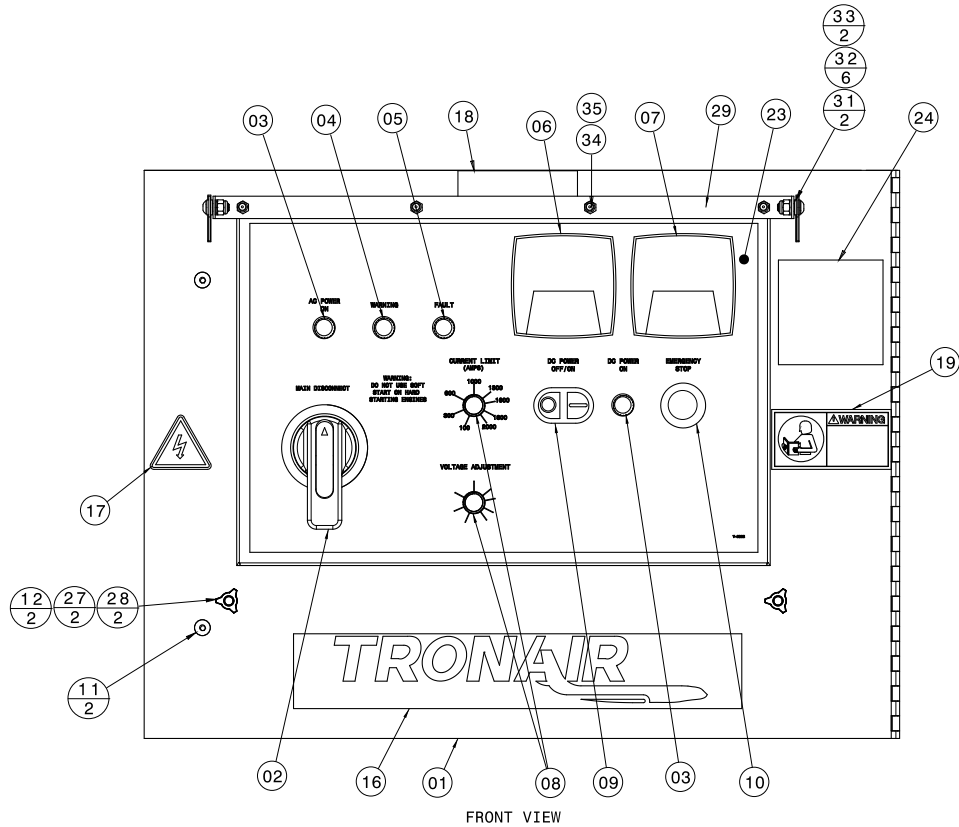


Item	Part Number	Description	Qty
1	J-4324	Buss Bar Bridge	1
2	J-4303	Buss Bar	1
3	J-4304	Buss Bar	2
4	EC-2134	Resistor	1
5	EC-2133	Capacitor	8
6	G-1112-105010	Bolt, ¼ - 20 x 1 LG, HH SS	4
7	G-1503-1050N	Flatwasher, ¼ Narrow SS	8
8	G-1502-1050R	Lockwasher, ¼ SS	4
9	G-1593-07SS	Lockwasher, Internal Tooth, #10	16
10	G-1476-103103	SCR, #10-32 SOC BUT HD CAP	16
11	G-1476-103106	SCR, #10-32 SOC BUT HD CAP SS	16
12	G-1503-1030N	Flatwasher, #10 SS	4
13	G-1500-1031	Nut, #10 – 32 Hex SS	2
14	H-3156	Resistor, Bracket	2
15	G-1500-1050	Nut, ¼ – 20 Hex SS	4
16	G-1500-1050	Nut, ¼ - 20 Hex SS	4
18	H-3173	Nut, Plastic Capacitor	8
N/S	EC-1034-01	Terminal Ring	4

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Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.



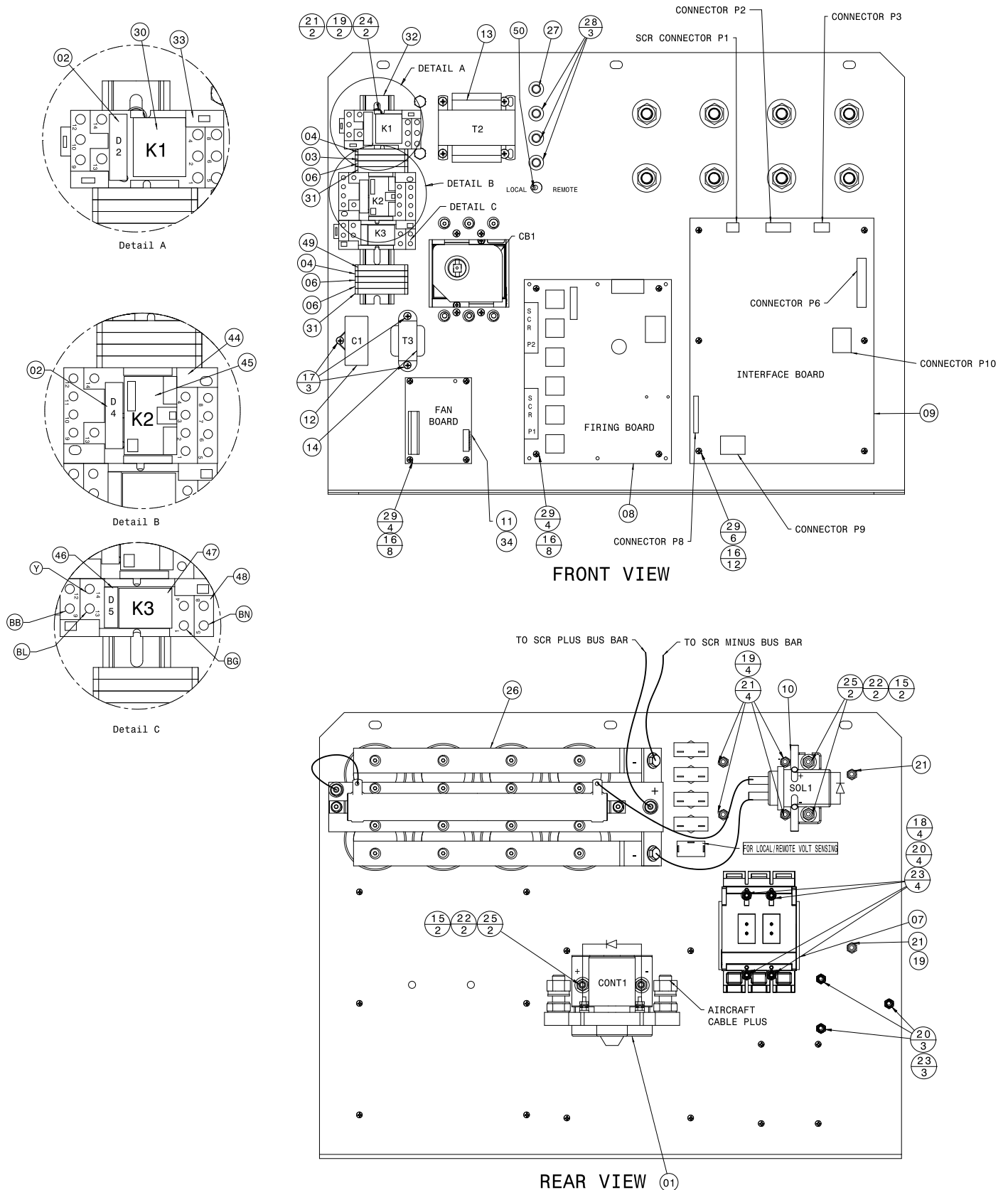
Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

Item	Part Number	Description	Qty
1	S-2293	Door/Control panel	Ref
2	H-3155	Handle, Circuit Breaker	1
3	EC-2008-02	LED Green (2
4	EC-2008	LED Amber	1
5	EC-2008-03	LED Red	1
6	14009	Voltmeter DC	1
7	14008	DC Ammeter	1
8	12031	Knob, DC	1
9	14131	Switch On/Off	1
10	14132	Switch, Emergency Stop	1
11	G-1577-19	Fastener, ¼ Turn	2
12	G-1579	Washer, Sealing ¼ Turn	2
13	G-1578	Retainer, ¼ Turn Fastener	2
14	H-3191*084.50	Tape, Neoprene Foam Seal	1
15	EC-2144-07	Potentiometer, 10K Sealed	1
16	V-1033	Label, Tronair	1
17	V-1050	Label, ISO Electrical	1
18	V-2097	Label, Warning	1
19	V-1986	Label, Read Manual	1
20	14142	Flange, Latch	2
21	14143	Block, Contact Green	3
22	14144	Block, Contact Red	1
23	V-2322	Label, Panel	1
24	V-1845	Label, Serial Number CE	1
26	G-1439-1035-S	Nutsert, #10-32 Open End	2
27	H-2913	Kno, Penolic	2
28	H-2912	Retainer, Threaded Stud	2
29	S-2357	Hinge, Bottom	Ref
31	G-1476-105006	Screw, ¼ - 20 SOC BUT HD CAP	2
32	H-2886	Washer, Flat Nylon	6
33	G-1202-1050	ESN, ¼ - 20	2
34	G-1498-103004	Screw, 82 Flat HD Cross Recess	4
35	G-1463-1030	Nut, #10 – 32 Acron Hex	4
36	EC-2244	Harness Assy, P-10 Volts Adjust	1
N/S	EC-2165	P6 Interface Harness	1
N/S	J-4611	Cover, Control Panel	1

Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.



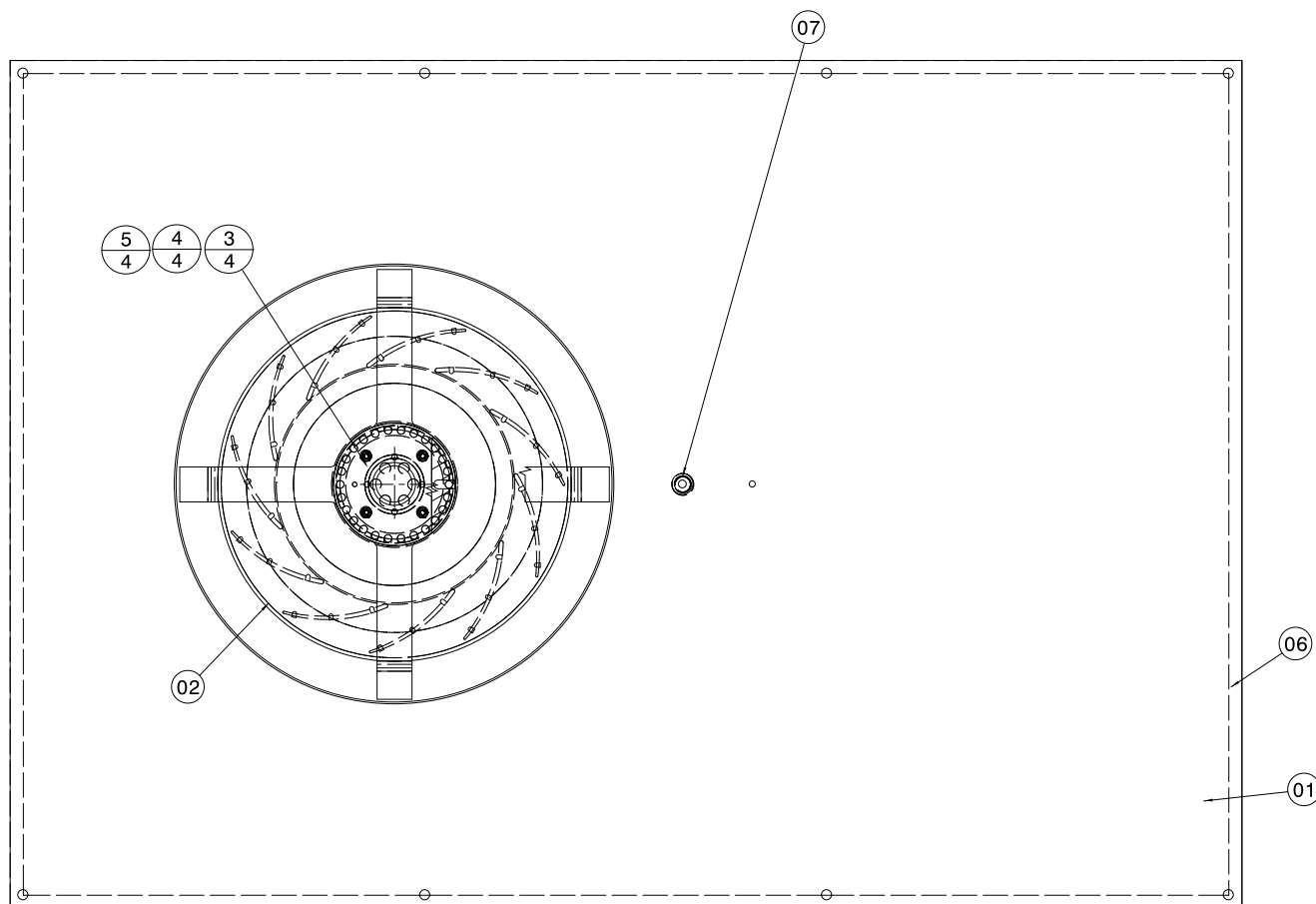
Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.

Item	Part Number	Description	Qty
1	EC-1027	Contactor, DC Output Cable	1
2	EC-2075	Diode, Plug-In Relay Socket	2
3	EC-2065	Terminal Block, 4 Pole Black	1
4	EC-2083	Terminal Block, 4 Pole Lt Gray	3
5	EC-2084	Terminal Block, 4 Pole Red	1
6	EC-2085	Plate, End 4CTerminal Block	2
7	EC-2169	Circuit Breaker, 100 Amp	1
8	EC-2127	Firing Board	1
9	EC-2241	Interface Board	1
10	EC-2177	Relay, High Circuit	1
11	EC-2138	Fan Speed Controller w/Probe	1
12	EC-2141	Capacitor, Fan Motor	1
13	EC-2157	Transformer, Control 115/24 VAC, 4A	1
14	EC-2156	Transformer, 117V – 24VT	1
15	G-1112-105006	Bolt, ¼ - 20 x ¾ HH SS	4
16	G-1497-101002	SCR, 6-32 x ¼ RD HD PH SS	28
17	G-1497-102006	SCR, 8-32 x ½ RD HD PH SS	3
18	G-1497-101034	SCR, 6-32 x 3 ½ RD HD PH SS	4
19	G-1497-103104	SCR, 10-32 x ½ RD HD PH SS	6
20	G-1501-1010	Stopnut, 6-32 Elastic SS	7
21	G-1501-1031	Stopnut, 10-32 Elastic SS	7
22	G-1501-1050	Stopnut, ¼ - 20 Elastic SS	6
23	G-1503-1010N	Flatwasher, 6 Narrow SS	8
24	G-1503-1030N	Flatwasher, 10 Narrow SS	7
25	G-1503-1050N	Flatwasher, ¼ Narrow SS	4
26	Z-6900	Assembly, Capacitors	1
27	EC-2159	Circuit Breaker, 25 Amp	1
28	12002	Circuit Breaker, 5 Amp	3
29	12034	PCB Stand Offs	14
30	13064	Relay, Compact 24VDC (3PDT)	1
31	13070	Anchor, Din Rail End	2
32	13072*008.50	Rail, Din	1
33	13074	Socket, Relay	1
35	EC-1326-02	Disconnect, Female	7
36	EC-1327-02	Tab, Male	7
37	EC-2163	P2 Interface Board Harness	1
38	EC-2164	P3 Interface Board Harness	1
39	EC-2166	P8 Interface Board Harness	1
40	EC-2167	P9 Interface Board Harness	1
41	EC-2176	Connector, Lag 3/8 Stud	6
42	G-1501-1020	Stopnut, 8-32 Elastic SS	7
43	4002-6	Diode, Power	1
44	EC-2076	Socket, Relay	1
45	EC-2224	Relay, 24 VDC (4PDT)	1
46	EC-2060	Diode, Plug-In Relay Socket B	1
47	13071	Relay, 24 VDC (SPDT)	1
48	13073	Socket, Relay (8 Pin)	1
49	EC-2063	Terminal Block, 4 Pole Yellow	1
50	12009	Switch, Toggle (2 Position)	1
N/S	EC-2158	Temp Sensor	1
N/S	EC-2237	Cable, Remote Start (30 ft)	1
N/S	EC-2238	Connector, Remote Start	1

Parts List

When ordering Replacement Parts/Kits, please specify Model & Serial Number of your product.



Item	Part Number	Description	Qty
1	S-2292-01	Fan, Panel	Ref
2	EC-2139	Fan, Squirrel Cage	1
3	G-1582-M4010	Screw, Hex Head Cap, 4M 10 LG SS	4
4	G-1583-M4	Flatwasher, 4M SS	4
5	G-1584-M4	Lockwasher, 4M SS	4
6	H-1204-03*117.50	Sealant Strips	1
7	H-3158	Grommet, Buna-N, ID ¼	1
N/S	EC-1372-02	Tab, Male	3
N/S	17111	#10 Red Ring	1



APPENDIX I

Wiring Schedule

TRONAIR®	INSTRUCTION PAGE 1 OF 4	DOCUMENT NUMBER: INS-2044
Model: 112860S0000FEDS- Wiring Schedule (Single Output 60 Hertz)	DATE: 04/2010	REV: 02

NOTE: REFER TO WIRING DIAGRAM; INS-2037

WIRE LETTER	WIRE SIZE/COLOR	FROM	TO
A	20/BLACK	P-6 HARNESS CONNECTOR (PIN 5)	EMERGENCY STOP SWITCH SW1 TERMINAL (3)
B	20/BLACK	P-6 HARNESS CONNECTOR (PIN 6)	EMERGENCY STOP SWITCH SW2 TERMINAL (1)
C	20/BLACK	P-6 HARNESS CONNECTOR (PIN 18)	EMERGENCY STOP SWITCH SW2 TERMINAL (2)
D	20/BLACK	P-6 HARNESS CONNECTOR (PIN 17)	EMERGENCY STOP SWITCH SW1 TERMINAL (4)
E	20/GREEN	P-6 HARNESS CONNECTOR (PIN 7)	DC POWER ON SWITCH SW3 TERMINAL (4)
			REMOTE START RELAY K2 TERMINAL (7)
F	20/GREEN	P-6 HARNESS CONNECTOR (PIN 20)	DC POWER ON/ SWITCH SW3&SW4 TERMINALS (3)
			REMOTE START RELAY K2 TERMINAL (11)
G	20/GREEN	P-6 HARNESS CONNECTOR (PIN 19)	DC POWER OFF SWITCH SW4 TERMINAL (4)
H	20/BLACK	P-6 HARNESS CONNECTOR (PIN 1)	INPUT POWER ON LAMP L1 TERMINAL (PLUS)
I	20/GREEN	P-6 HARNESS CONNECTOR (PIN 13)	INPUT POWER ON LAMP L1 TERMINAL (MINUS)
J	20/BLACK	P-6 HARNESS CONNECTOR (PIN 2)	WARNING LAMP L2 TERMINAL (PLUS)
K	20/GREEN	P-6 HARNESS CONNECTOR (PIN 14)	WARNING LAMP L2 TERMINAL (MINUS)
L	20/BLACK	P-6 HARNESS CONNECTOR (PIN 3)	FAULT LAMP L3 TERMINAL (PLUS)
M	20/GREEN	P-6 HARNESS CONNECTOR (PIN 15)	FAULT LAMP L3 TERMINAL (MINUS)
N	20/GREEN	P-6 HARNESS CONNECTOR (PIN 9)	CURRENT LIMIT POT SW5 TERMINAL (a)
O	20/GREEN	P-6 HARNESS CONNECTOR (PIN 21)	CURRENT LIMIT POT SW5 TERMINAL (c)
P	20/BLACK	P-6 HARNESS CONNECTOR (PIN 10)	CURRENT LIMIT POT SW5 TERMINAL (b)
Q	20/BLACK	P-6 HARNESS CONNECTOR (PIN 24)	DC CURRENT METER M1 TERMINAL (PLUS)
R	20/GREEN	P-6 HARNESS CONNECTOR (PIN 12)	DC CURRENT METER M1 TERMINAL (MINUS)
S	20/BLACK	P-6 HARNESS CONNECTOR (PIN 8)	DC VOLT METER M2 TERMINAL (PLUS)
T	20/GREEN	P-6 HARNESS CONNECTOR (PIN 22)	DC VOLT METER M2 TERMINAL (MINUS)
U	20/BLACK	P-6 HARNESS CONNECTOR (PIN 4)	DC 1 ON LAMP L4 TERMINAL (PLUS)
V	20/GREEN	P-6 HARNESS CONNECTOR (PIN 16)	LATCH RELAY K1 TERMINAL (12)

WIRE LETTER	WIRE SIZE/COLOR	FROM	TO
W	20/BLACK	BLACK TERMINAL BLOCK (1)	LATCH RELAY K1 TERMINAL (10)
X	20/BLACK	P-3 HARNESS CONNECTOR (PIN 1)	BLACK TERMINAL BLOCK (7)
			DC POWER ON SWITCH SW7 TERMINAL (3)
			REMOTE START RELAY K2 TERMINAL (9)
Y	20/GREEN	P-3 HARNESS CONNECTOR (PIN 5)	LATCH RELAY K1 TERMINAL (14)
			VOLT SENSE RELAY K3 TERMINAL (14)
Z	20/GREEN	P-3 HARNESS CONNECTOR (PIN 8)	DC SHUNT (PLUS)
A A	20/GREEN	P-3 HARNESS CONNECTOR (PIN 4)	DC SHUNT (MINUS)
B B	20/BLACK	VOLT SENSE RELAY K3 TERMINAL (9)	P-3 HARNESS CONNECTOR (PIN 3)
C C	20/RED	P-8 HARNESS CONNECTOR (PIN 1)	P-5 HARNESS CONNECTOR (PIN 1)
D D	20/RED	P-8 HARNESS CONNECTOR (PIN 3)	P-5 HARNESS CONNECTOR (PIN 3)
E E	20/RED	P-8 HARNESS CONNECTOR (PIN 5)	P-5 HARNESS CONNECTOR (PIN 5)
F F	20/RED	P-9 HARNESS CONNECTOR (PIN 1)	P-3 HARNESS CONNECTOR (PIN 1)
G G	20/RED	P-9 HARNESS CONNECTOR (PIN 2)	P-3 HARNESS CONNECTOR (PIN 2)
H H	20/BLACK	P-9 HARNESS CONNECTOR (PIN 3)	P-3 HARNESS CONNECTOR (PIN 3)
I I	20/BLACK	P-9 HARNESS CONNECTOR (PIN 4)	P-3 HARNESS CONNECTOR (PIN 4)
J J	20/BLACK	P-9 HARNESS CONNECTOR (PIN 5)	P-3 HARNESS CONNECTOR (PIN 5)
K K	20/GREEN	P-9 HARNESS CONNECTOR (PIN 8)	P-3 HARNESS CONNECTOR (PIN 8)
L L	20/BLACK	P-9 HARNESS CONNECTOR (PIN 9)	P-3 HARNESS CONNECTOR (PIN 9)
M M	20/BLACK	P-9 HARNESS CONNECTOR (PIN 10)	P-3 HARNESS CONNECTOR (PIN 10)
N N	20/GREEN	P-9 HARNESS CONNECTOR (PIN 11)	P-3 HARNESS CONNECTOR (PIN 11)
O O	20/BLACK	P-9 HARNESS CONNECTOR (PIN 12)	P-3 HARNESS CONNECTOR (PIN 12)
P P	20/BLACK	SCR BUS BAR (PLUS)	BLACK TERMINAL BLOCK (1)
Q Q	20/BLACK	LATCH RELAY K1 TERMINAL (5)	DC CONTACTOR CONT1 COIL
R R	20/BLACK	BLACK TERMINAL BLOCK (1)	BLEED RESISTOR SOLENOID SOL1 COIL
S S	20/GREEN	LT. GRAY TERMINAL BLOCK (4)	DC CONTACTOR CONT1 COIL
T T	16/RED	FAN CONTROLLER PC BOARD PCB3 TERMINAL (L)	RED TERMINAL BLOCK (3)
U U	20/RED	P-2 HARNESS CONNECTOR (PIN 6)	CIRCUIT BREAKER CB4
V V	20/RED	P-2 HARNESS CONNECTOR (PIN 13)	TRANSFORMER T3 (RED WIRE)
W W	20/GREEN	SCR BUS BAR (MINUS)	LT. GRAY TERMINAL BLOCK (4)
X X	20/GREEN	LT. GRAY TERMINAL BLOCK (4)	BLEED RESISTOR SOLENOID SOL1 COIL

WIRE LETTER	WIRE SIZE/COLOR	FROM	TO
Y Y	12/RED	CIRCUIT BREAKER CB2	GFCI OUTLET SOC1 LINE TERMINAL (HOT)
Z Z	12/WHITE	TRANSFORMER T1 TERMINAL (A2)	GFCI OUTLET SOC1 LINE TERMINAL (WHITE)
A B	20/RED	CONTROL TRANSFORMER T2 (RED WIRE)	CIRCUIT BREAKER CB5
A C	20/BLACK	YELLOW TERMINAL BLOCK (8)	LATCH RELAY K1 TERMINAL (9)
A D	16/RED	CIRCUIT BREAKER CB2	RED TERMINAL BLOCK (6)
A E	6/BLACK	SCR BUS BAR (PLUS)	CAPACITOR ASSEMBLY BUS BAR (PLUS) BLEED RESISTOR R1
A F	6/BLACK	SCR BUS BAR (MINUS)	CAPACITOR ASSEMBLY BUS BAR (MINUS) BLEED RESISTOR SOLENOID SOL1 (CONTACT)
A G	20/GREEN	TRANSFORMER THERMO TERMINAL BLOCK	P-2 HARNESS CONNECTOR (PIN 8)
A H	20/GREEN	TRANSFORMER THERMO TERMINAL BLOCK	P-2 HARNESS CONNECTOR (PIN 9)
A I	20/BLACK	SHUNT-TRIP CIRCUIT BREAKER (BLACK WIRE)	P-2 HARNESS CONNECTOR (PIN 5)
A J	20/GREEN	SHUNT-TRIP CIRCUIT BREAKER (BLACK WIRE)	P-2 HARNESS CONNECTOR (PIN 12)
A K	20/RED	CIRCUIT BREAKER CB5	P-2 HARNESS CONNECTOR (PIN 7)
A L	20/WHITE	TRANSFORMER T3 (RED WIRE)	P-2 HARNESS CONNECTOR (PIN 14)
A M	20/RED	TRANSFORMER T1 TERMINAL (X3)	P-2 HARNESS CONNECTOR (PIN 3)
	4/0 BLACK		SCR MODULE MOD1 TERMINAL SCR# 5
A N	20/RED	TRANSFORMER T1 TERMINAL (X2)	P-2 HARNESS CONNECTOR (PIN 2)
	4/0 BLACK		SCR MODULE MOD1 TERMINAL SCR# 3
A O	20/RED	TRANSFORMER T1 TERMINAL (X1)	P-2 HARNESS CONNECTOR (PIN 1)
	4/0 BLACK		SCR MODULE MOD1 TERMINAL SCR# 1
A P	20/BLACK	TRANSFORMER T2 (BLACK WIRE)	CIRCUIT BREAKER CB3
A Q	20/RED	CIRCUIT BREAKER CB3	RED TERMINAL BLOCK (6)
A R	20/GREEN	TRANSFORMER T3 (RED/YELLOW WIRE)	P-2 HARNESS CONNECTOR (PIN 11)
A S	20/RED	TRANSFORMER T3 (RED WIRE)	CIRCUIT BREAKER CB4
A T	16/RED	TRANSFORMER T1 TERMINAL (A1)	CIRCUIT BREAKER CB2
A V	20/BLACK	REMOTE START RELAY K2 TERMINALS (2 & 5)	LATCH RELAY K1 TERMINAL (13)
A W	16/WHITE	TRANSFORMER T1 TERMINAL (A2)	LT.GRAY TERMINAL BLOCK (5)
A X	20/BLACK	DC POWER ON SWITCH SW7 TERMINAL (4)	REMOTE START RELAY K2 TERMINAL (10)
A Y	20/BLACK	RED TERMINAL BLOCK (3)	UNIT COOLING FAN FAN1 (BLACK WIRE)
A Z	20/RED	RED TERMINAL BLOCK (6)	FAN CONTROL PCB PCB3 TERMINAL (L)
B A	20/GREEN	LT.GRAY TERMINAL BLOCK (5)	FAN CONTROL PCB PCB3 TERMINAL (N)

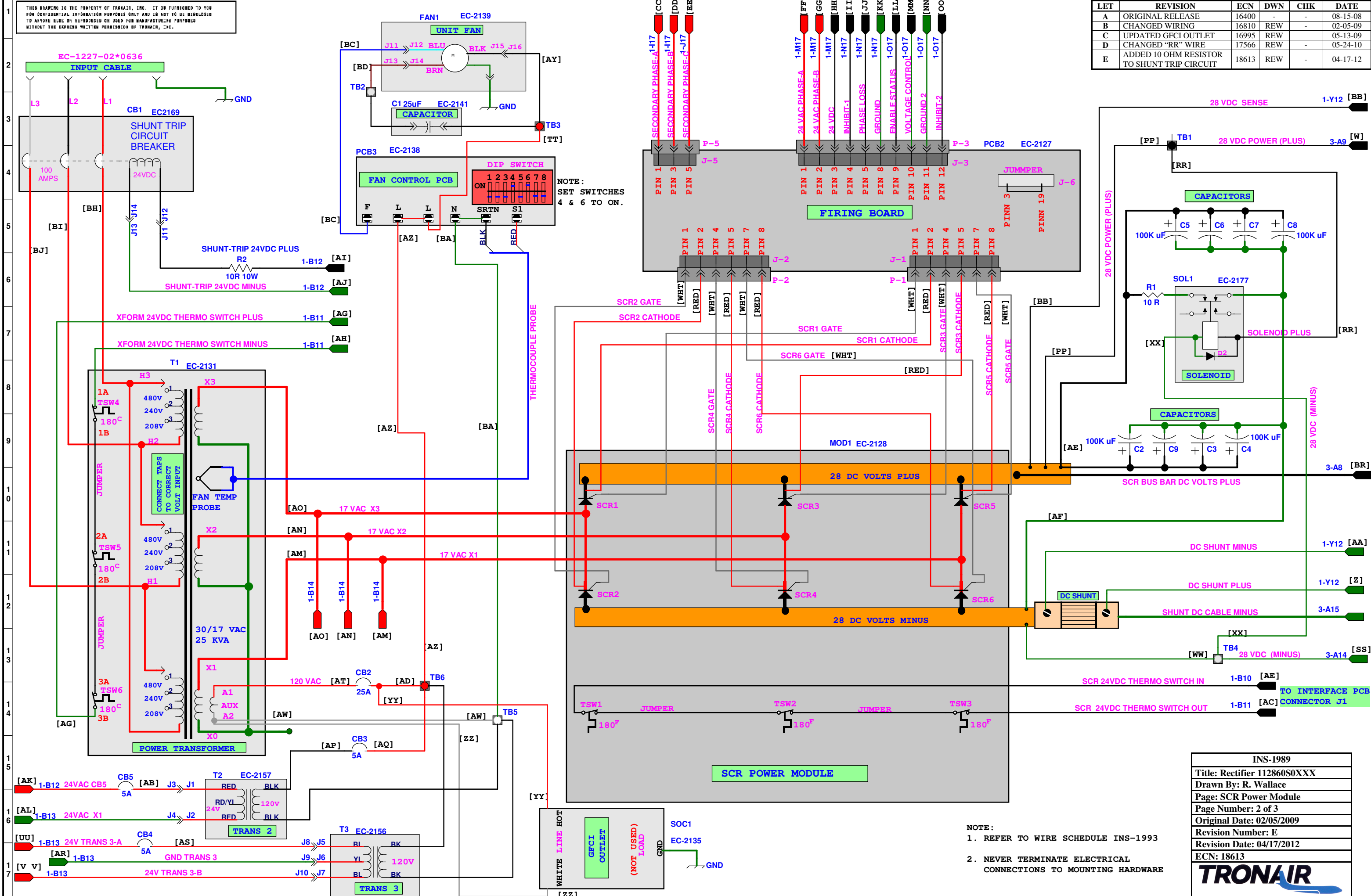
WIRE LETTER	WIRE SIZE/COLOR	FROM	TO
B C	20/BLUE	FAN CONTROL PCB PCB3 TERMINAL (F)	UNIT COOLING FAN FAN1 (BLUE WIRE)
B D	20/BROWN	WHITE TERMINAL BLOCK (2)	UNIT COOLING FAN FAN1 (BROWN WIRE)
B E	20/GREEN	DC 1 ON LAMP L4 TERMINAL (MINUS)	LATCH RELAY K1 TERMINAL (8)
B F	20/GREEN	P-10 HARNESS CONNECTOR (PIN 3)	VOLTAGE ADJUSTMENT POT SW6 TERMINAL (a)
B G	20/BLACK	SCR BUS BAR (PLUS)	VOLT SENSE RELAY K3 TERMINAL (1)
B H	4/BLACK	SHUNT-TRIP CIRCUIT BREAKER (L1)	TRANSFORMER T1 TERMINAL (H3)
B I	4/BLACK	SHUNT-TRIP CIRCUIT BREAKER (L2)	TRANSFORMER T1 TERMINAL (H2)
B J	4/BLACK	SHUNT-TRIP CIRCUIT BREAKER (L3)	TRANSFORMER T1 TERMINAL (H1)
B K	20/BLACK	P-10 HARNESS CONNECTOR (PIN 1)	VOLTAGE ADJUSTMENT POT SW6 TERMINAL (b)
B L	20/BLACK	VOLT SENSE SWITCH SW7 TERMINAL (COM)	LATCH RELAY K1 TERMINAL (5)
B M	20/BLACK	VOLT SENSE SWITCH SW7 TERMINAL (REMOTE)	VOLT SENSE RELAY K3 TERMINAL (5)
B N	20/BLACK	YELLOW TERMINAL BLOCK (8)	NOT USED
B O		NOT USED	NOT USED
B P		NOT USED	NOT USED
B Q		NOT USED	NOT USED
B R	4/0 BLACK	SCR BUS BAR (PLUS)	DC CONTACTOR CONT1 MAIN CONTACT
B S		NOT USED	NOT USED
B T	6/BLACK	BLEED RESISTOR R1	BLEED RESISTOR SOLENOID SOL1 MAIN CONTACT



APPENDIX II
Wiring Diagram

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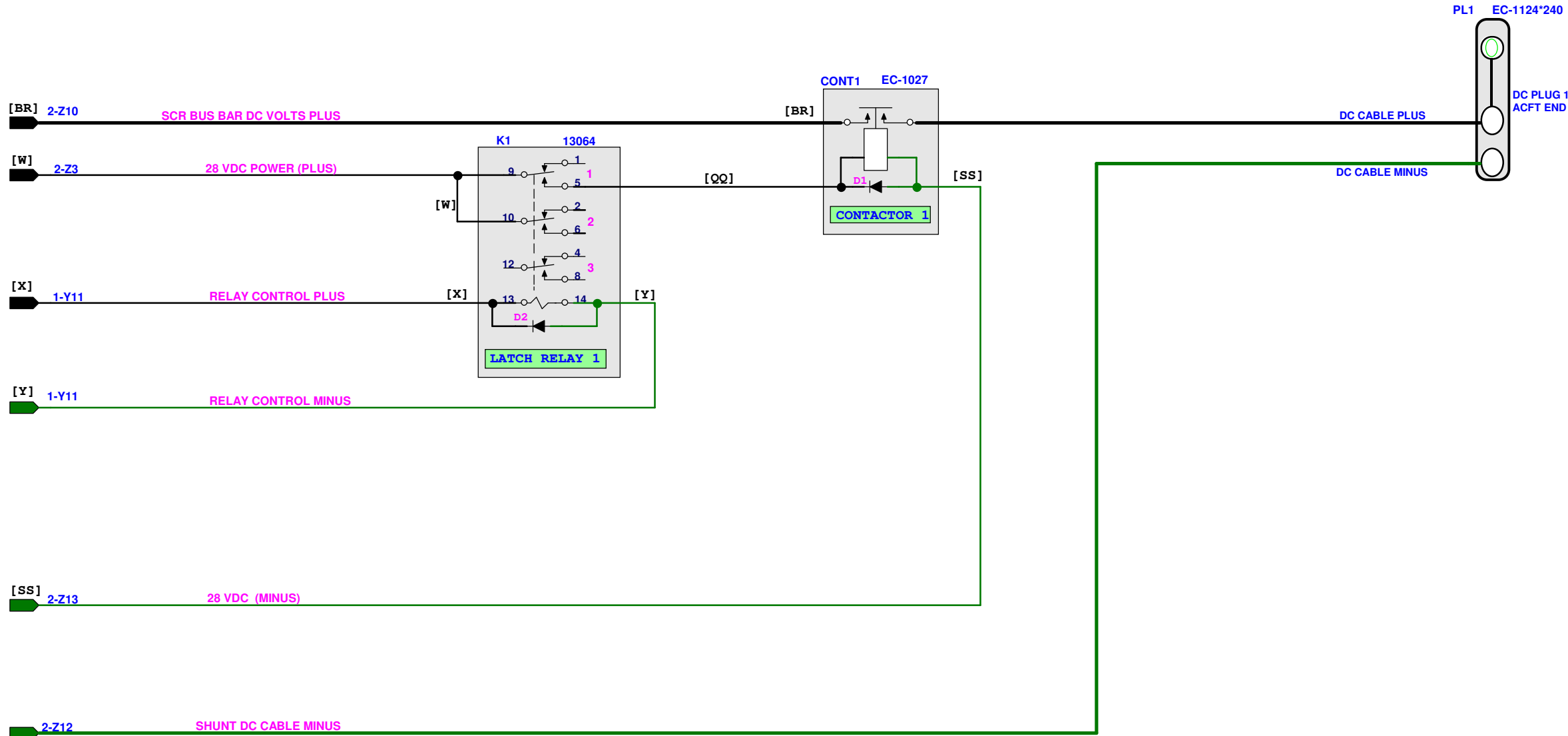
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A	ORIGINAL RELEASE	16400	-	-	08-15-08
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C	UPDATED GFCI OUTLET	16995	REW	-	05-13-09
D	CHANGED "RR" WIRE	17566	REW	-	05-24-10
E	ADDED 10 OHM RESISTOR TO SHUNT TRIP CIRCUIT	18613	REW	-	04-17-12



INS-1989
Title: Rectifier 112860S0XXX
Drawn By: R. Wallace
Page: SCR Power Module
Page Number: 2 of 3
Original Date: 02/05/2009
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TERMINAL NUMBERS

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WIRE NAME

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N/O RELAY CONTACT

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N/C RELAY CONTACT

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TERMINAL BLOCK

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CHASSIS GROUND

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PAGE NUMBER
GRID LOCATION
PAGE CONNECTOR

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N/O PUSHSWITCH

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N/C PUSHSWITCH

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THERMO SWITCH

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LAMP

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DIODE

K

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RELAY

CB

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CIRCUIT BREAKER

WIRE COLORS

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BLACK

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RED

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RED

ORG

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ORANGE

YEL

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YELLOW

GRN

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GREEN

BLU

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BLUE

VIO

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VIOLET

WHT

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WHITE

NOTE:
1. REFER TO WIRE SCHEDULE INS-1993
2. NEVER TERMINATE ELECTRICAL CONNECTIONS TO MOUNTING HARDWARE

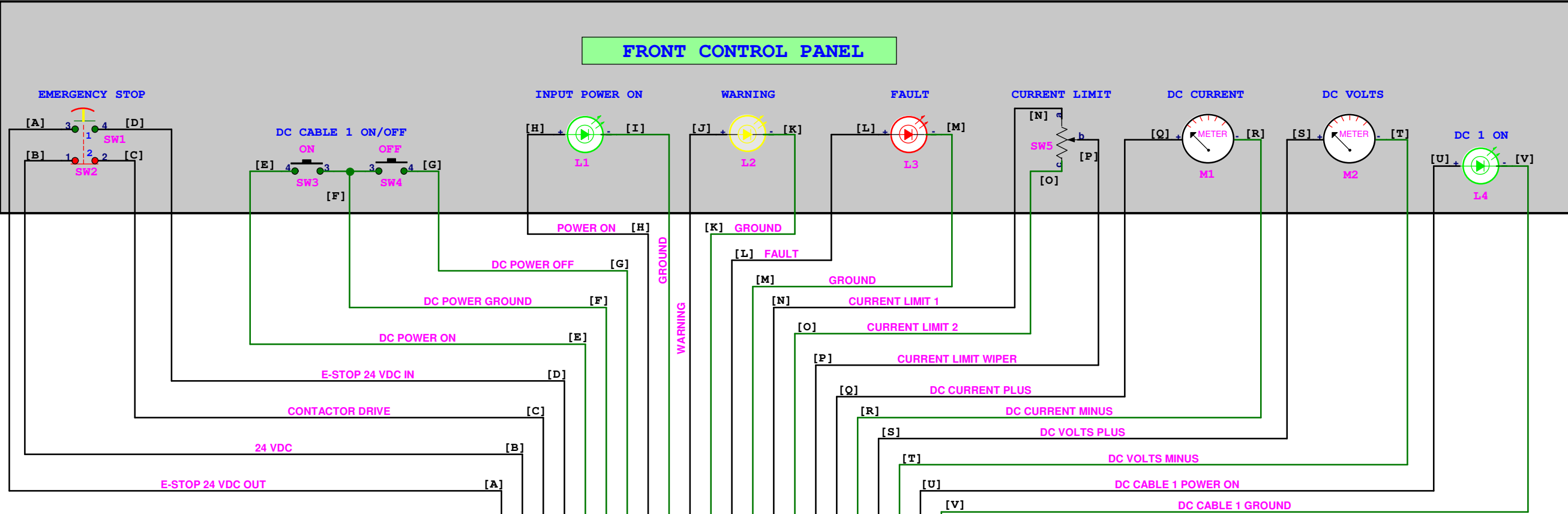
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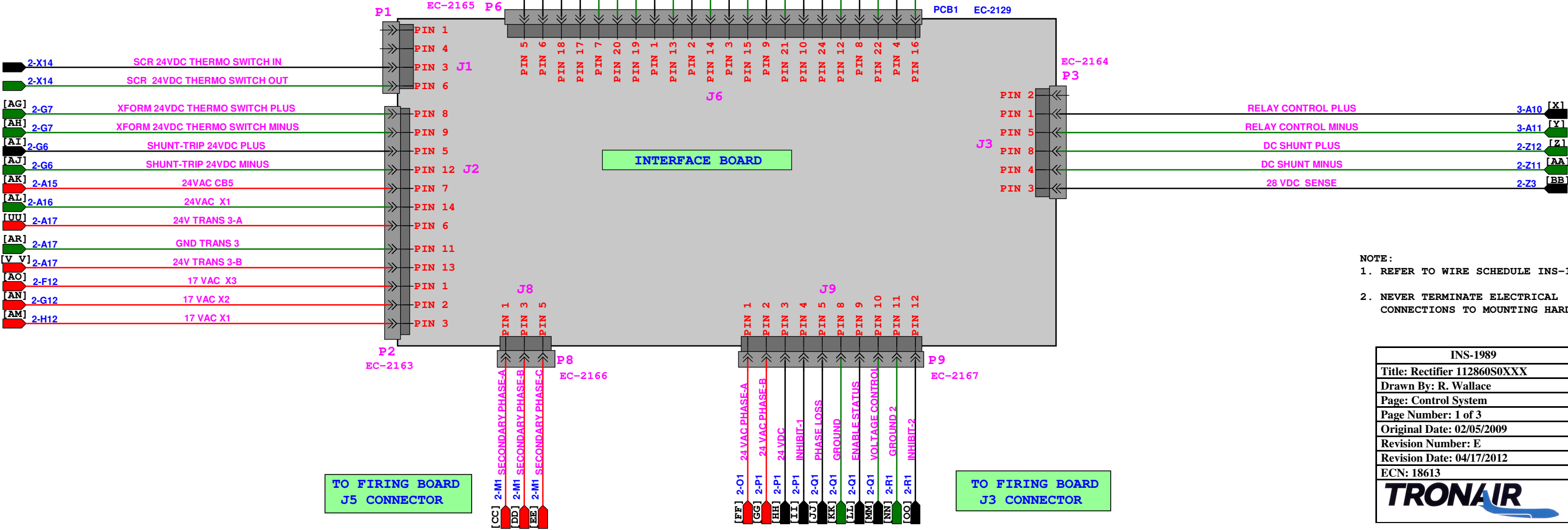
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PAN1 Z-6902

FRONT CONTROL PANEL



INTERFACE BOARD

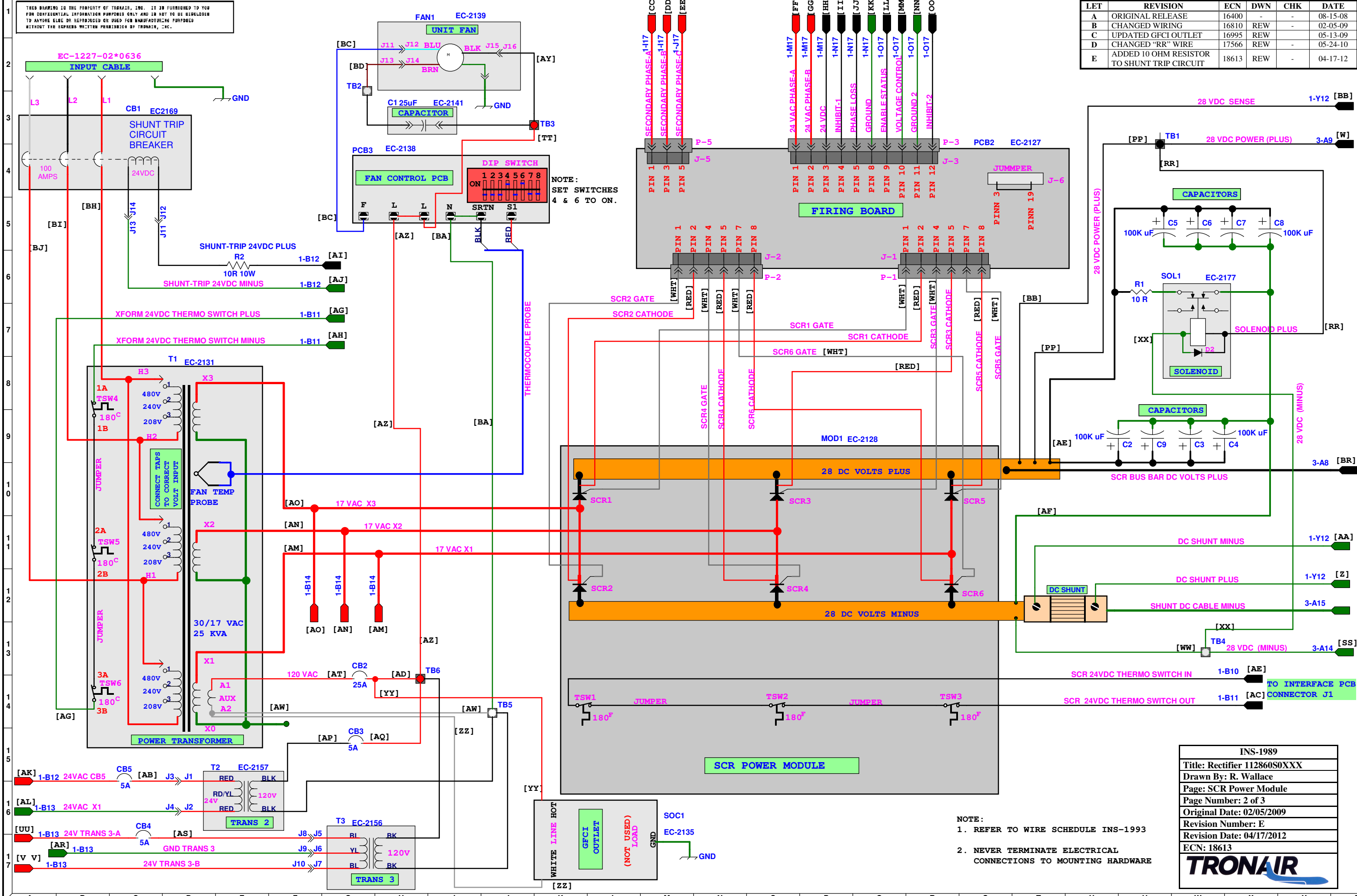


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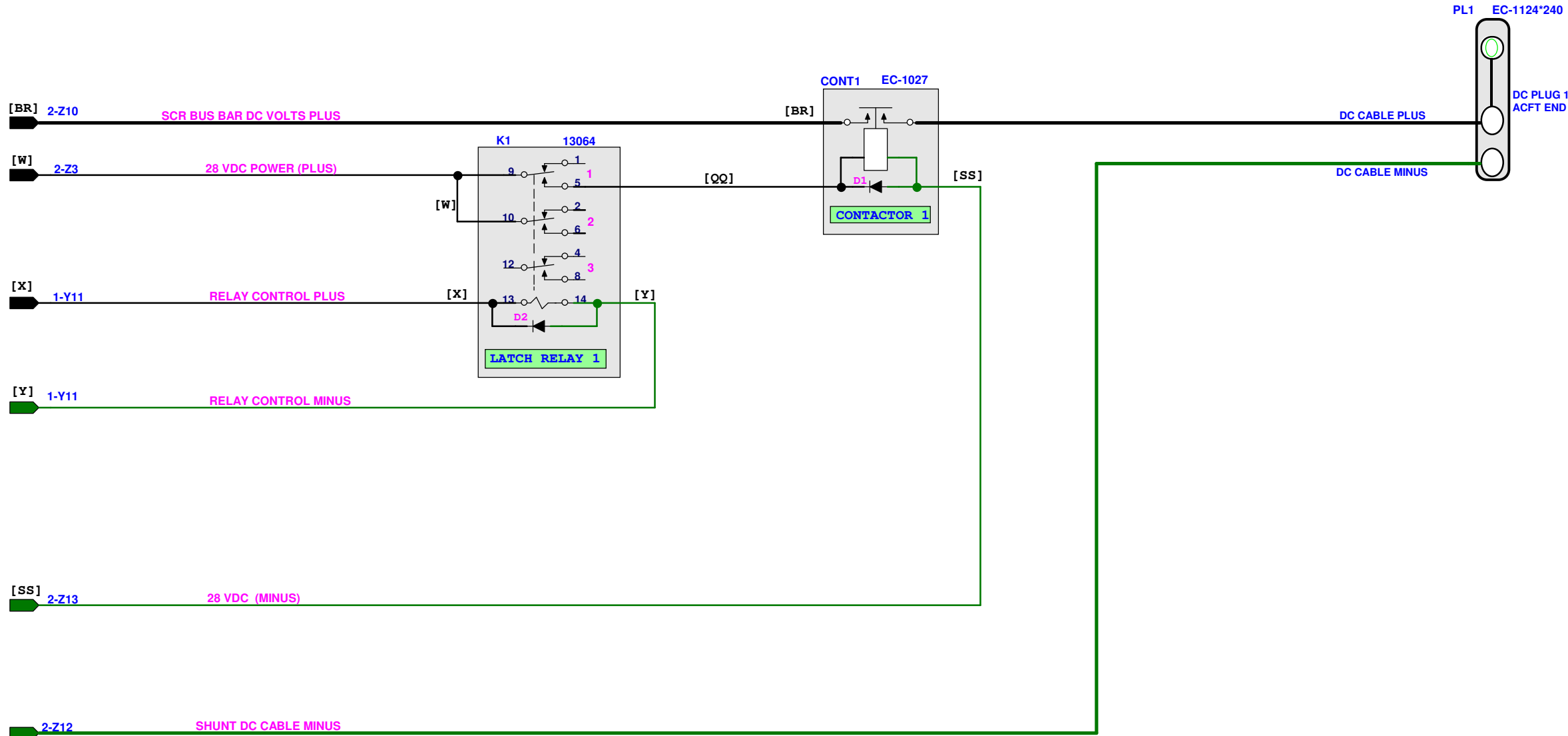
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PAGE NUMBER
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LAMP

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DIODE

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RELAY

CB

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CIRCUIT BREAKER

WIRE COLORS

BLK =BLACK

BRN =BROWN

RED =RED

ORG =ORANGE

YEL =YELLOW

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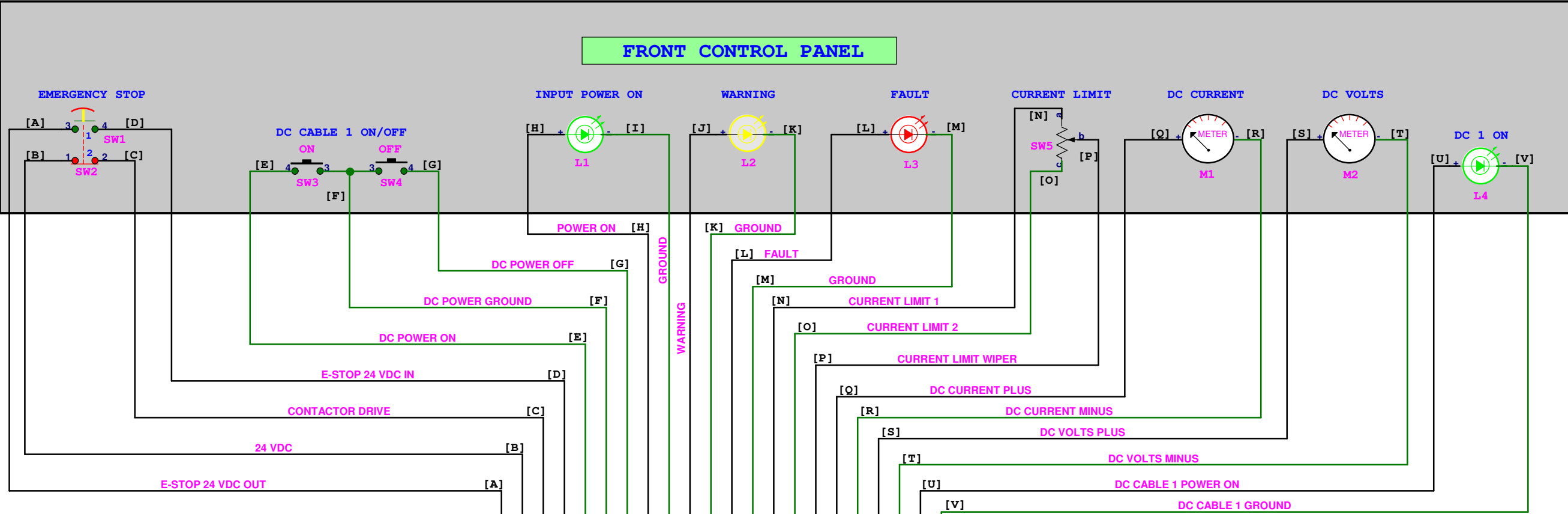
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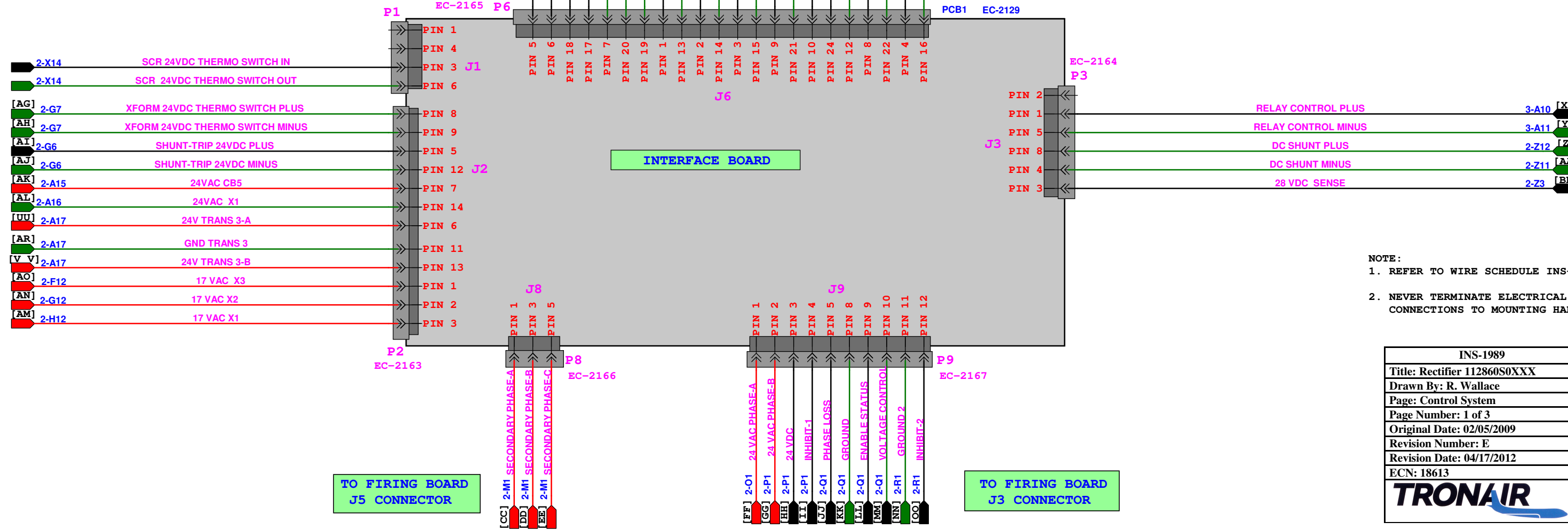
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PAN1 Z-6902

FRONT CONTROL PANEL



INTERFACE BOARD

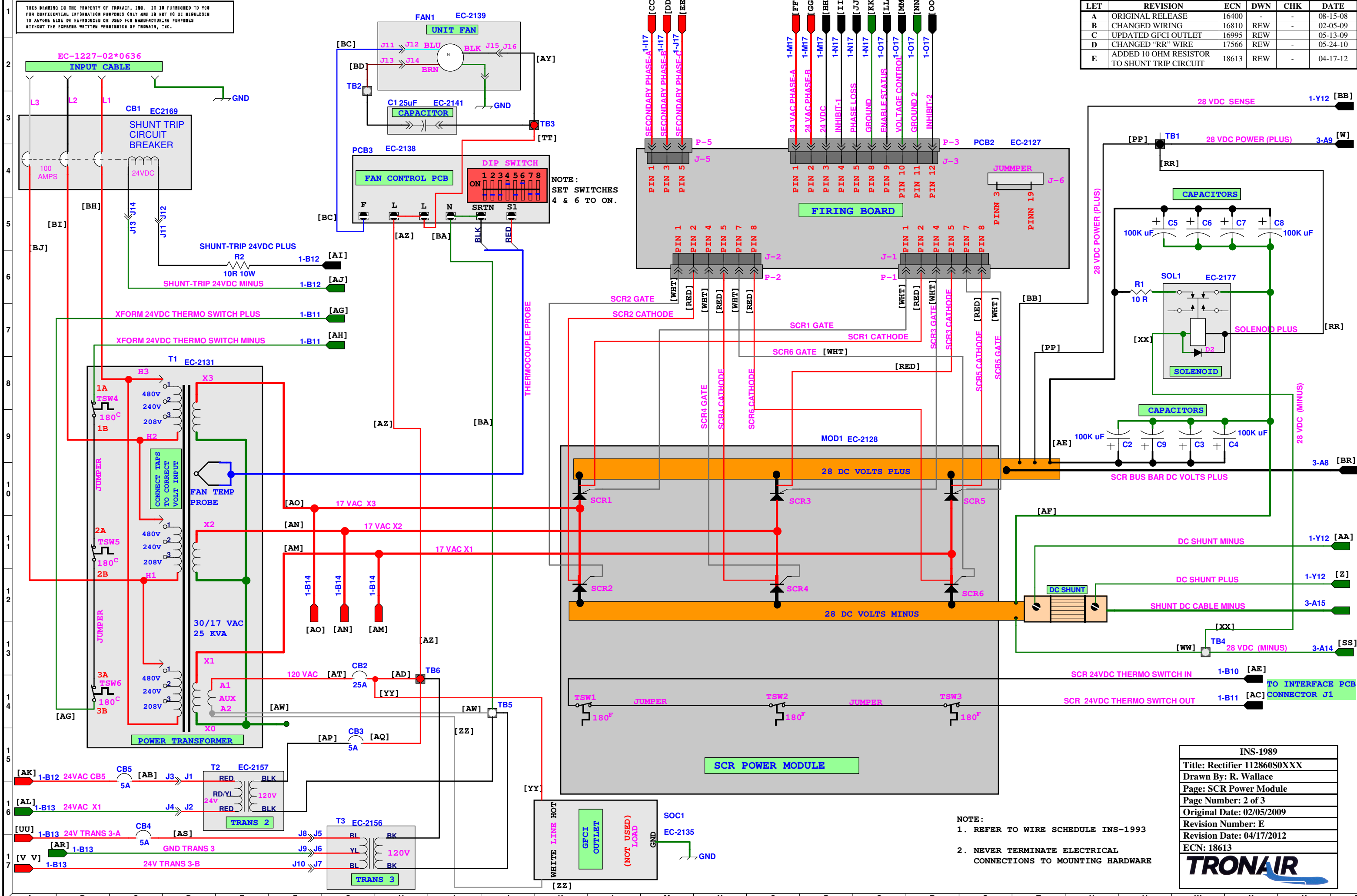


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Drawn By: R. Wallace

Page: SCR Power Module

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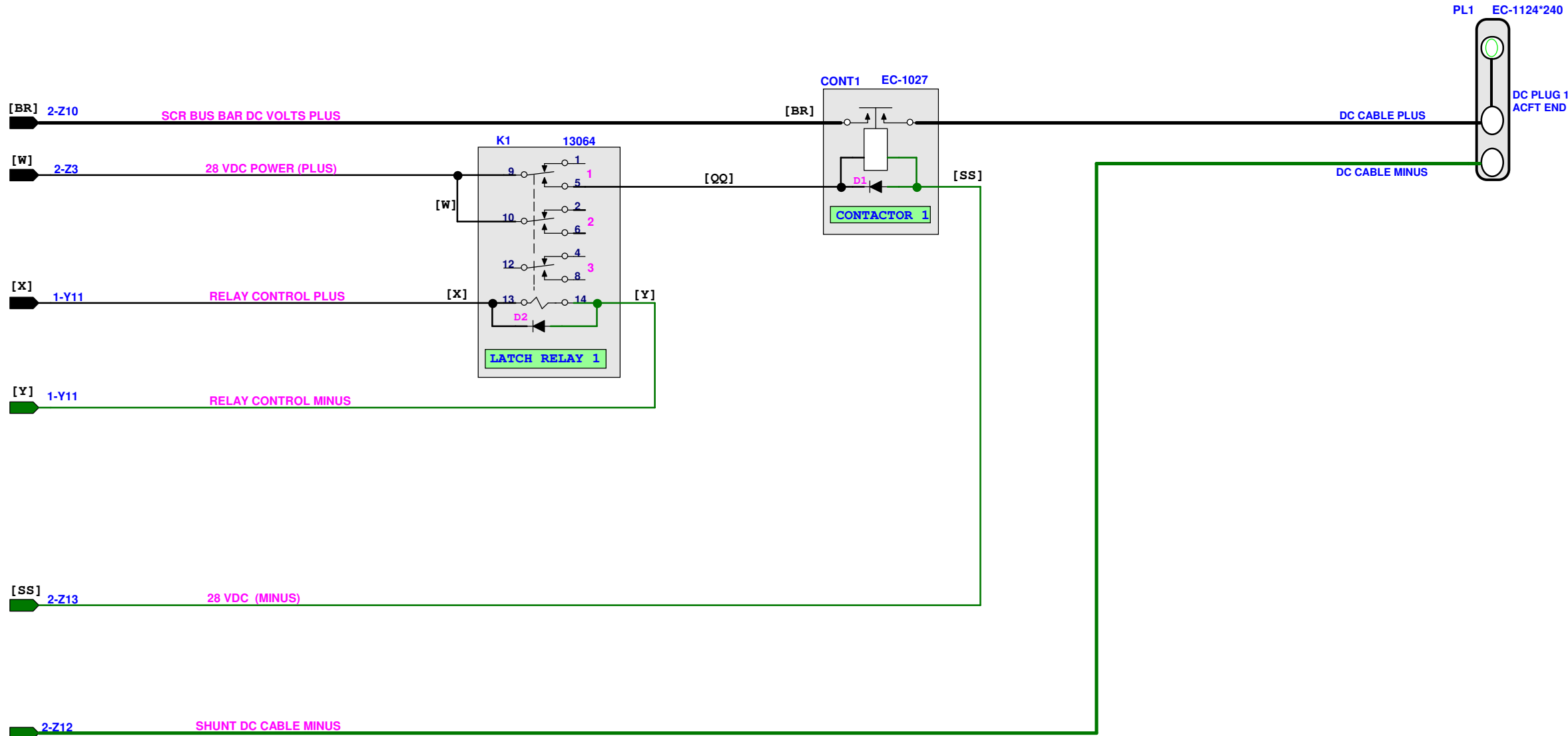
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WIRE NAME

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CHASSIS GROUND

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GRID LOCATION

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PAGE CONNECTOR

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N/O PUSHSWITCH

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N/C PUSHSWITCH

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SWITCH

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THERMO SWITCH

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LAMP

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DIODE

K

=

RELAY

CB

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ECN: 18613
TRONAIR



APPENDIX III

Declaration of Conformity



EU Declaration of Conformity

Model Number(s) 112860S0000FEDS

Product Type/Name: 28.5 VDC Ground Power Unit

Serial Number(s): Enter serial number(s)

Declaration: Tronair has assessed the equipment described above against the Essential Health and Safety Requirements of one or more Directives. Based on this assessment, the equipment described above is deemed to comply with the directive(s) listed below.

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Directives: European Machinery Directive 2006/42/EC

Standards:	MIL-STD-704F	Aircraft electric power characteristics
	UL 1012	Standard for power units other than class 2
	EN 55011	Industrial, scientific and medical equipment - Radio-frequency disturbance characteristics - Limits and methods of measurement
	EN60146 part 1-1:2009	Semiconductor converters - General requirements and line commutated converters - Part 1-1: Specification of basic requirements
	EN 61000-6-2	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity standard for industrial environments
	NFPA 70	National electric code

Markings:



The technical documentation for the machinery is available from:

Mr. Joel Nunn
34 Epirus Road, SW6 7UH, London, UK
Email: jnunn@tronair.com

Location of Issue: Tronair, 1 Air Cargo Parkway East, Swanton, OH 43558

Certificate: EU_DoC_112860S0000FEDS

Identification of person empowered to sign on behalf of the Manufacturer:

Patrick Finch
Quality Assurance Representative

Enter a date

Date



Tronair, Inc.
1 Air Cargo Pkwy East
Swanton, OH 43558

Phone: (419) 866-6301 | 800-426-6301
Web: www.tronair.com
Email: sales@tronair.com