

OPERATION & SERVICE MANUAL

Model: 1231-1100 5 Ton (4.5 Metric Ton) Axle Jack

CE

06/2024 - Rev. 02

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The Tronair Group of Companies: Tronair | EBIS | Columbus Jack | Eagle | DAE | Malabar International

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1.0

1.1

1.2

1.3

This product can not be modified without the written approval of Tronair, Inc. Any modifications done without written approval voids all warranties and releases Tronair, Inc., it suppliers, distributors, employees, or financial institutions from any liability from consequences that may occur. Only Tronair OEM replacement parts shall be used.

DESCRIPTION 5 Ton (4.5 Metric Ton) Axle Jack		
MODEL & SERIAL NUMBER Reference nameplate on unit		
MANUFACTURER TRONAIR , Inc./ColumbusJack/Regent 1 Air Cargo Pkwy East Swanton, Ohio 43558 USA	Telephone: Fax: E-mail: Website:	(419) 866-6301 or 800-426-6301 (419) 867-0634 sales@tronair.com www.tronair.com

1.4 SPECIFICATIONS

Capacity	5 Ton (4.5 Metric Ton)
Minimum Height	8.6 in (21.84 cm)
Hydraulic Lift	15 in (38.1 cm)
Extension Screw	3 in (7.62 cm)
Maximum Height	
Operating Pressure	1425 psi (98 bar)
Relief Valve Pressure	1568 psi (108 bar)
Reservoir Capacity	53 gal (1.63 l)

2.0 SAFETY INFORMATION

2.1 USAGE AND SAFETY INFORMATION

PRODUCT INFORMATION

To insure safe operations please read the following statements and understand their meaning. Also refer to your equipment manufacturer's manual for other important safety information. This manual contains safety precautions which are explained below. Please read carefully.



WARNING! — Warning is used to indicate the presence of a hazard that *can cause severe personal injury, death, or substantial property damage* if the warning notice is ignored.

CAUTION! — Caution is used to indicate the presence of a hazard that *will or can cause minor personal injury or property damage* if the caution notice is ignored.

2.2 PRODUCT SAFETY

Make sure all personnel involved with this jack read and understand these instructions before using.

WARNING!

The jack is designed to lift only vertical loads with a maximum weight of 5 ton (4.5 metric ton). Do not use jack for lifts exceeding the weight or design limits. Failure to comply can result in injury or death to personnel and/or severe damage to the jack and aircraft.

3.0 TRAINING

3.1 TRAINING REQUIREMENTS

The employer of the operator is responsible for providing a training program sufficient for the safe operation of the unit.

3.2 TRAINING PROGRAM

The employer provided operator training program should cover safety procedures concerning use of the unit in and around the intended aircraft at the intended aircraft servicing location.

3.3 OPERATOR TRAINING

The operator training should provide the required training for safe operation of the unit.

NOTE: Maintenance and Trouble Shooting are to be performed by a skilled and trained technician.



4.0 PREPARATION PRIOR TO FIRST USE

4.1 SYSTEM BLEED PROCEDURE

Using hand pump, cycle cylinder rams several times.

5.0 OPERATION

- 5.1 PRE-OPERATION PROCEDURE
 - 1. Perform visual inspection, by checking for oil leakage.
 - 2. Check for loose, damaged or missing parts.
 - 3. Check oil level and verify Air Vent is in open position.

5.2 LIFTING PROCEDURE

1. Verify jack is located and load rated per airplane jacking procedures.



WARNING!

When positioning/removing jack, care should be taken not to drop or strike the ground and/or other objects that may create accidental sparking.

- 2. Raise extension screw to mate with airplane axle jacking point.
- 3. Close release valve.
- 4. Operate hand pump to raise aircraft as required.

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WARNING!

Maintain approximately 1 inch clearance between locknut and mating surface during raising and lowering of rams. Do not adjust the second or third stage locknuts until after the first stage is fully extended. The second and third stage locknuts must stay at the top of their stage until after the first stage is fully extended. Only when the first stage is fully extended, should the second stage locknut be kept about one (1) inch from its mating surface. Only when the second stage is fully extended, should the third stage locknut be kept about one (1) inch from its mating surface.



CAUTION!

With no load applied to the jack, it is normal for any stage to extend first. Once a load is applied to the jack, ensure that the first stage ram (largest ram) is fully extended first, before the second stage ram begins to extend. Ensure that the second stage ram is fully extended before the third stage ram begins to extend. Ensure that the third stage ram is fully extended before the fourth stage ram (smallest) begins to extend. If the jack does not extend in this sequence, the jack should be disassembled to determine the cause of the excessive friction in the ram stages.

- 5. Fully extend first stage ram (larger). Set first stage locknut.
- 6. Fully extend second stage ram (smaller). Set second stage locknut.
- 7. Extend third stage ram (smallest) to desired height. Set third stage locknut.
- 8. Open release valve to release hydraulic pressure

5.3 LOWERING PROCEDURE

- 1. Close release valve.
- 2. Operate pump to raise rams until third stage ram (smallest) locknut is free to rotate.



WARNING!

DO NOT REMOVE ANY LOCKNUT DURING RAM RETRACTION.

3. Slowly open jack release valve and allow third stage ram (smallest) to fully retract.

NOTE: Speed of lowering is controlled by how far release valve is open.



CAUTION!

Always keep first stage locknut within one (1) inch of

Cylinder, second stage locknut within one (1) inch of first Stage ram and third stage locknut within one (1) inch of second stage ram as each stage is lowered.

- 4. With third stage ram fully retracted, rotate second stage locknut up.
- 5. Allow second stage ram (smaller) to fully retract.
- 6. With second stage ram fully retracted, rotate first stage locknut up.
- 7. Allow first stage ram (larger) to fully retract.
- 8. Lower screw extension completely.



- 5.4 RELIEF VALVE SETTING (Pump Assembly Parts List)
 - 1. Position jack under a jack tester. Fully extend the first stage and second stage rams and partially extend the third stage ram.
 - 2. Remove plug (Item 11).
 - 3. Set the relief valve at 5.25 5.50 tons as described in RJM 117. (See Appendix).



WARNING!

Use care not to set valve more than 10% above rated capacity. Do not exceed 5.50 tons.

4. Reinstall plug (Item 11).



6.0 TROUBLE SHOOTING

If operational troubles are encountered, refer to the Trouble Shooting Chart which lists the most commonly occurring problems and gives information which will facilitate location of trouble source and determination of remedial action.

TROUBLE	PROBABLE CAUSE	REMEDY	
External fluid leakage at manual pump piston or pump body	Damaged backup ring, packing, piston or pump body	Remove affected piston and inspect piston and pump body for damage. Replace defective parts. Replace removed packing and backup ring	
External fluid leakage at rams	Damaged backup ring, packing or inner cylinder wall	Withdraw rams as a unit from cylinder. Inspect defective parts. Replace 'O' Ring Withdraw screw extension and ram components as a unit from cylinder. Inspect defective parts. Replace 'O' Ring	
	Incomplete closure of release valve	Fully tighten release valve	
	Obstructed fluid suction passages	Remove pump rocker and link details. Unscrew pump body; remove assembled valve assembly. Blow passage clear with compressed air; flush with clean fluid, reassemble and fill with hydraulic fluid	
Rams fail to lift rated load with	Low fluid level	Fill to correct fluid level	
operation of manual or pneudraulic pump	By-pass valve improperly adjusted	Test and adjust by-pass valve	
	Broken compression spring	Remove pump rocker and link details, unscrew pump body. Remove and replace defective valve assembly; test and adjust by-pass valve	
	Airlock or vacuum in reservoir due to clogged breather passage in air vent; clogged intake oil screen	Remove air vent assembly and/or oil screen and clear the obstruction	
Rams will not fully elevate	Low fluid level	Fill to correct fluid level.	
when manual pump is operated Leaking pump discharge valve leaking pump suction valve		Remove pump rocker and link details, unscrew pump body. Remove and replace defective valve assembly; test and adjust by-pass valve	
Rams will not support load after manual or pneudraulic	Internal pressure leakage at ram static or dynamic seals	Check for external leakage. If present, replace defective seal. If no external leakage is observed then remove screw extension and check for oil inside of chamber. Oil here can be from a weld leak or leakage by the 1/8" pipe plug or the side of the housing	
pump-up	Leaking pump discharge valve	Remove the check valve and verify holding	
	Pressure leakage past release valve ball	capacity on test stand. If leakage occurs, replace Remove release valve, inspect ball and ball seat in pump block. Replace defective parts	
	Incomplete closure of release valve	Fully tighten release valve	
Rams elevate and fall with each pump stroke	Check valve next to cylinder and in hand pump, both are defective	Remove and replace defective check valve	
	Pressure leakage past release valve ball	Remove release valve. Inspect ball and ball seat in pump block. Replace defective parts	
Manual pump inoperative or difficult to operate	Air lock or vacuum in reservoir due to clogged breather passage in air vent assembly, clogged intake oil screen	Remove air vent assembly, and/or oil screen and clear obstruction	
Pump-up satisfactory, but	By-pass valve improperly adjusted	Test and adjust by-pass valve	
pump fails to by-pass at maximum ram extension or with overload applied	Defective or jammed by-pass valve spring, rivet or ball	Remove pump rocker and link details, unscrew pump body. Remove and replace defective valve assembly; test and adjust by-pass valve	
Rams will not lower	Excessively worn, damaged rams	Relieve load with another jack. Remove rams and inspect rams and mating bearing surfaces. Replace defective parts; replace packings and backup rings. Test assembled jack	
	Loose retainer ring lodged beneath ram	Remove rams. Inspect and replace retainer rings if necessary	



7.0 MAINTENANCE

7.2

It is very important that the top of the third stage ram thread be staked to prevent the removal of the third stage locknut.

7.1 SHOP AIDS AVAILABLE 915-EBAdjuster Assembly

> OVERHAUL KITS AVAILABLE Seal Kit......120A1808 Repair Kit......120A1809

8.0 PROVISION OF SPARES

8.1 SOURCE OF SPARE PARTS

TRONAIR, Inc./ColumbusJack/RegentTelephon1 Air Cargo Pkwy EastFax:Swanton, Ohio 43558 USAE-mail:Website:Vebsite:

 Telephone:
 (419) 866-6301 or 800-426-6301

 Fax:
 (419) 867-0634

 E-mail:
 sales@tronair.com

 Website:
 www.tronair.com

For Spare Parts, Operations & Service Manuals or Service Needs: Scan the QR code or visit Tronair.com/aftermarket



8.2 RECOMMENDED SPARE PARTS LISTS

Reference the following page(s) for Replacement Parts and Kits available.

Recommended Spares: 120A1808.....Seal Kit 120A1809....Repair Kit

9.0 IN SERVICE SUPPORT

Contact Columbus Jack. for technical services and information. See Section 1.3 – Manufacturer.



10.0 GUARANTEES/LIMITATION OF LIABILITY

- 1. ColumbusJACK Corporation, (Seller) warrants each new product of its manufacture to be free from defects in material or workmanship, under proper, reasonable and normal use and service, and for a period of twelve (12) months after date of shipment from Seller's Swanton, OH. USA facility.
- 2. Where Buyer claims an alleged defect in material or workmanship and so advises Seller in writing within ten (10) days after discovery thereof, then and in such event, Buyer shall return said equipment, transportation prepaid, to the Seller, provided such return is timely and within twelve (12) months form date of original shipment. This warranty and liability of the Seller is expressly limited solely to replacement of repair of defective parts or goods, and return at Buyer's expense to Seller after find by Seller the product was defective prior to original shipment or, at the option of Seller, to making refund to Buyer of the purchase price for said product.
- 3. It is further expressly understood and agreed that:
 - a. THERE IS NO WARRANTY, representation of condition OF ANY KIND, express or implied, (INCLUDING NO WARRANTY OF MERCHANT-ABILITY OR OF FITNESS) EXCEPT THAT THE MATERIAL SHALL BE OF THE QUALITY SPECIFIED HEREIN, and none shall be implied by law. Except as otherwise provided herein, quality shall be in accordance with seller's specifications. Final determination of the material for the use contemplated by Buyer is the sole responsibility of Buyer and Seller shall have no responsibility in connection with such suitability, and
 - b. The Buyer's sole and exclusive remedy shall be repair or replacement of defective parts by the Seller. Should the goods, in the judgment of Seller, preclude the remedying of the warranted defects by repair or replacement, the buyer's sole and exclusive remedy shall the be the refund of the purchase price, and
 - c. Seller shall not be liable for prospective profits or special, indirect or consequential damages, nor shall any recovery of any kind against Seller be greater in amount than the purchase price of the specific material sold and causing the alleged loss, damage or injury. Buyer assumes all risk and liability for loss, damage or injury to persons or property of Buyer or others arising out of use or possession of any product or part sold hereunder, and
 - d. The Seller shall in no way be deemed or held to be obligated, liable or accountable upon or for any guarantees or warranties, express or implied, or created by statute or by operation of law or otherwise, in any manner of form beyond its express agreement above set forth, and
 - e. No warranty herein shall apply to any product which shall have been repaired or altered, unless such alteration or repair has been made by Seller or where, after return to and inspection by Seller, the product is found by Seller to have been subject to misuse, negligence or accident, and
 - f. No warranty of any nature is made by Seller as to any component forming a part of the product sold and Buyer shall receive only such warranties offered by such other manufacturer pertinent to such component, and
 - g. Seller does not assume nor does Seller authorize any other person to assume for it any other liability or make any warranty in connection with the sale of its products.

The obligations of ColumbusJACK expressly stated herein are in lieu of all other warranties or conditions expressed or implied. Any unauthorized modification of the ColumbusJACK products or use of the ColumbusJACK products in violations of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by ColumbusJACK will immediately *void any warranty, express or implied* and ColumbusJACK *disclaims any and all liability for injury (WITHOUT LIMITATION and including DEATH), loss or damage arising from or relating to such misuse.*

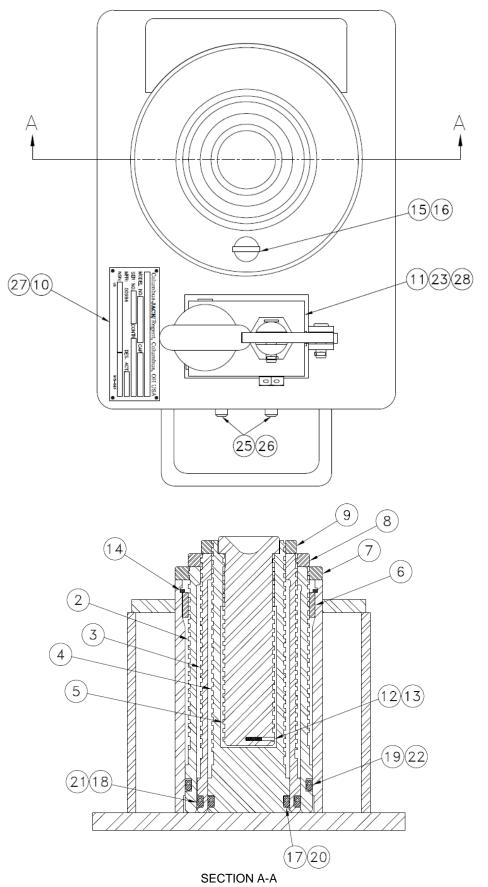
11.0 APPENDICES

APPENDIX I Hydraulic Schematic APPENDIX II Routine Jack Maintenance Bulletins APPENDIX III Safety Data Sheet APPENDIX IV Declaration of Conformity



Parts List

When ordering replacement parts/kits, please specify model, serial number and color of your unit.





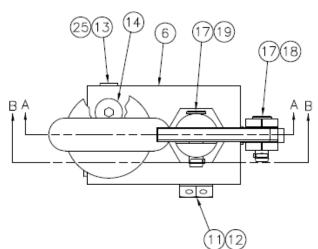
Parts List

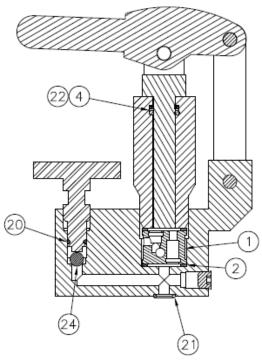
When ordering replacement parts/kits, please specify model, serial number and color of your unit.

ltem	Part Number	Description	Qty
1	1231-1010	Reservoir Weldment	1
2	1231-1002	Ram, First Stage	1
3	1231-1203	Ram, Second Stage	1
4	1231-1204	Ram, Third Stage.	1
5	1231-1205	Screw Extension	1
6	2979-6	Bushing, Cylinder	1
7	2979-8	Locknut, First Stage	1
8	2979-9	Locknut, Second Stage	1
9	2979-10	Locknut, Third Stage	1
10	915-543	Nameplate	1
11	1231-1400	Pump Assembly	1
12	915-118	Plunger	1
13	915-119	Spring	1
14	2979-15	Snap Ring	1
15	916-8	Air Vent	1
16	916-11	Gasket	1
17	916-45-1.989	Backup Ring	1
18	916-45-2.614	Backup Ring	1
19	916-45-3.301	Backup Ring	1
20	611-80013	O-Ring	1
21	611-33433	O-Ring	1
22	611-33933	O-Ring	1
23	370-20060	Flat Head Socket Cap Screw	2
24	915-23K	Pump Handle, (Not Shown)	1
25	312-16031	Set Screw, Flat Point	2
26	450A6463	Ball	2
27	450A6984	Drive Screw	4

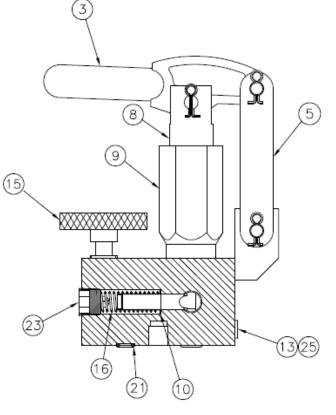


Parts List – Pump Assembly When ordering replacement parts/kits, please specify model, serial number and color of your unit.





SECTION A-A



SECTION B-B



Parts List – Pump Assembly When ordering replacement parts/kits, please specify model, serial number and color of your unit.

ltem	Part Number	Description	Qty
	1231-1400	PUMP ASSEMBLY; consists of:	
1	915-16A-3	Valve Assembly	1
2	915-17	Gasket	2
3	915-75	Rocker Arm	1
4	915-127.13	Backup Ring	1
5	915-151.26	Link, Pump	1
6	915-157	Pump Block Assembly	1
8	1231-1402	Pump Piston	1
9	1231-1401	Body	1
10	916-7	Oil Screen	1
11	916-21	Plug, Valve Adjusting Screw	1
12	916-22	Gasket	1
13	312-16041	Set Screw, Flat Point.	2
14	916-35	Screw, Release Valve Lock	1
15	916-126	Release Valve	1
16	916-10	Spring, Oil Screen	1
17	322-03240	Cotter Pin.	3
18	321-14250	Flat Head Pin	2
19	321-14330	Flat Head Pin	1
20	611-01101	O-Ring	1
21	611-01201	O-Ring	2
22	611-11511	O-Ring	1
23	488-00006	Pipe Plug	1
24	216-1-24	Ball	1
25	450A6463	Ball	2



APPENDIX I

Routine Jack Maintenance Bulletins



Routine Jack Maintenance Bulletin TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 102 – PROCEDURE FOR WINTERIZATION OF HYDRAULIC AIRCRAFT JACKS

The following procedures should be utilized for optimum operational characteristics when using jacks at various temperature extremes:

- 1. Above 0°F (-18°C) Use MIL-PRF-5606, or equal, with no further additive required.
- 2. At 0° to -20°F (-18°C to 29°C) Use a mixture of 75% MIL-PRF-5606, or equal, and 25% kerosene.
- 3. Below -20°F (-29°C) Use a mixture of 50% MIL-PRF-5606, or equal, and 50% kerosene.

Due to most company, safety, or union regulations which restrict employees from working out-of-doors below -30°F (-34°C), there is a lack of experience beyond this point. It is permissible, however, to increase the percentage of kerosene up to 100%. As the ambient temperature increases, MIL-PRF-5606, should be added back to the system in the appropriate mixture.

The air supply should be clean and dry. At -30°F (-34°C), the air pump will start to react sluggishly and continue to operate less efficiently as the temperature decreases when a normal air supply is used. The problem can be eliminated by using a dry nitrogen source of sufficient capacity.

To ease the operation of the locknut(s) and screw extension, use "Never Freeze" by Snap-On, or equal, and apply liberally to the thread surfaces.



TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 116 - SCREW EXTENSION USAGE

When using a jack that has a screw extension, it is advisable that the screw extension be extended as far as possible, and still has the jack roll under the jacking point. If the screw extension is not properly extended, the aircraft may not be able to be raised to the desired height.

A periodic check should be made to the screw extension to ensure that the stop is operating properly to prevent overextension. To do this, rotate the screw extension counterclockwise until it stops rotating. DO NOT FORCE THE SCREW EXTENSION BEYOND THIS POINT. If the screw extension does not stop rotating, remove it and repair the stop. DO NOT USE WITHOUT THE SCREW EXTENSION STOP WORKING PROPERLY, AS THE JACK COULD FAIL WITH AN OVER-EXTENDED SCREW EXTENSION.



TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 117 - PROCEDURE FOR ADJUSTING CARTRIDGE STYLE RELIEF VALVES

It is imperative that safety relief valves on all jacks always be set between rated capacity, and rated capacity plus 10% maximum. The following procedure describes how to adjust cartridge style relief valves.

- 1. Position jack under jack tester.
- 2. Fully close release valve.
- 3. Remove access screw and seal. Install valve adjusting tool, Part No. 915-EB. (See illustration)

NOTE: If tool is not available, disregard this step.

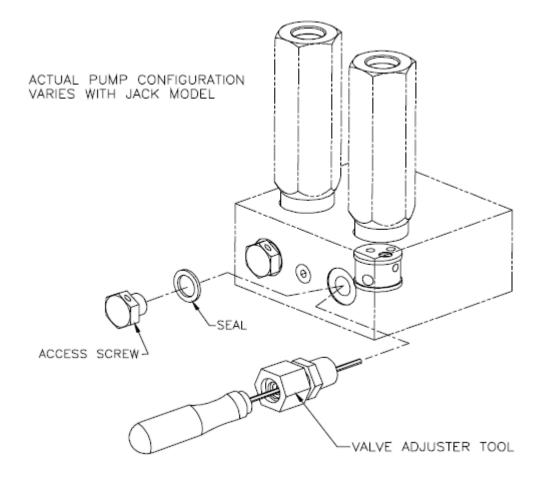
- 4. Extend cylinder ram(s):
 - On single stage jacks, extend the ram approximately half way.
 - b. On multiple stage jacks, extend all rams until the smallest ram is extended approximately half way.
- 5. To set valves:

a.

- a. Using smooth, uniform pump handle strokes, manually pressurize the cylinder while monitoring either jack load gauge or load gauge on tester.
- b. Pump handle shall "drop" or "go soft" at an indicated load between rated load and rated load plus 10% (ex: 50 ton jack should be between 50 and 55 tons).
- c. If safety relief valve is set too high, release pressure and rotate adjusting screw counterclockwise. Repeat above steps until valve is adjusted in range.
- d. If safety relief valve is set too low, release pressure and rotate adjusting screw clockwise. Repeat steps until valve is adjusted in range.

NOTE: If adjusting tool is not available, it is necessary to relieve pressure completely before removing valve access screw and seal. Then valve set screw can be adjusted using a 1/8 Inch Allen wrench. Valve access screw and seal must be Re-installed before jack can be re-pressurized.

6. After manual safety relief valve is adjusted, repeat above steps for air of electric pump if applicable.





ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 147 – RECOMMENDED ANNUAL JACK CERTICIFATION PROCEDURE

The following Recommended Annual Jack Certification Procedure is provided as a guide to insure that hydraulic aircraft jacks are always certified for operation. An annual time interval is a general recommendation only. The actual interval used should include factors for the climatic conditions in which the equipment is stored and the frequency of equipment use. Recommendations for Suggested Preventative Maintenance can be found in RJM 170.

1. With no external load applied to the jack, fully close release valve and fully extend ram(s) to verify function and the absence of external hydraulic leakage.

DO NOT APPLY PRESSURE AGAINST INTERNAL RAM STOP(S).

- 2. Open release valve and verify ram(s) retract fully.
- 3. Position jack under jack tester.

NOTE: For tripod jacks, all leg extensions should be installed on the jack.

- 4. Close release valve, and extend ram(s) until cup adapter contacts jack tester. Make sure that the ram of a single stage jack is partially extended and that the smaller ram of a multi-stage jack is partially extended.
- 5. Pressurize the jack against the jack tester. Using a calibrated pressure gauge on either the jack or the jack tester, monitor the pressure until the capacity (operating pressure) of the jack is reached.
- 6. With the jack pressurized against the jack tester, hold in this position for 3 minutes. Verify that the jack pressure has not decreased, indicating internal leakage.
- 7. Open the release valve to relieve jack pressure against the jack tester.
- 8. Set the safety relief valve per jack operation and maintenance manual.



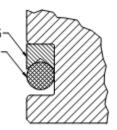
TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 149 – TEFLON BACKUP RING INSTALLATION PROCEDURE

When installing new Teflon backup rings on a ram or piston of any jack model, the following procedure should be observed to ensure correct installation of the ring. When installing a new backup ring, the corresponding o-ring should always be replaced also.

- 1. Cut existing o-ring and Teflon backup ring.
- 2. Clean and visually inspect the groove in the ram or piston for any nicks, scratches of score marks, which could cut the o-ring and backup ring during installation.
- 3. Check to ensure backup ring is clean and not damaged.
- 4. Set backup ring on a flat metal surface.
- 5. Using a propane torch, heat backup ring in a circular motion until backup ring is equally softened and pliable or flexible.
- Carefully pick-up the HOT Teflon backup ring off the HOT metal plate and stretch the ring enough to fit over the end of the ram (piston).
 NOTE: Make sure the "V" cup portion of the backup ring will face the o-ring. (see figure)
- 7. If backup ring does not return to size after cooling, re-heat backup ring while on the part, and cool quickly with a cold, wet towel or rag.
- 8. Check to ensure o-ring is clean and not damaged.
- 9. Carefully stretch o-ring over the end of the ram (piston). Ensure that the o-ring and the "V" cup of the backup ring are facing each other. (See figure)

BACKUP RING



HYDRAULIC PRESSURE SIDE



TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 170 - SUGGESTED PREVENTATIVE MAINTENANCE FOR JACKS

The following Preventative Maintenance Schedule is provided as a guide to insure that hydraulic aircraft jacks are always ready for operation. The time intervals listed are a general recommendation only. The actual interval used should include factors for the climatic conditions in which the equipment is stored and the frequency of equipment use.

Prior to Operation

- 1. Inspect for damaged or missing components.
- 2. Inspect for oil leakage and proper fluid level.
- 3. Inspect screw extension for mechanical stop.
- 4. Inspect all snap rings for engagement into grooves.
- 5. Inspect jack adapter for damage.

Every 6 Months

- 1. Inspect for worn snap ring grooves.
- 2. Change hydraulic filters if applicable.
- 3. If jack has not been used regularly, cycle jack without load.
- 4. Grease all lube fittings with a general purpose grease.
- 5. Wipe down ram(s) and screw extension with hydraulic oil.

Every 12 Months

- 1. Calibrate pressure gauge if applicable per RJM 173.
- 1. Perform "Recommended Annual Jack Certification Procedure" per RJM 147.



TO PROVIDE COMPLETE INFORMATION ON SERVICING ColumbusJACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

BULLETIN RJM 171 – RECOMMENDED HYDRAULIC OILS

The following hydraulic oils are recommended for use in all ColumbusJACK/Regent products, though any oil compatible with Buna-N seals may be used. Proper oil level should be .5 to 1 inch below the fill port when all rams are collapsed.

Exxon/Mobil Aero HF (MIL-PRF-5606) Exxon/Mobil DTE-11, -15 NATO Code No. H-538 (MIL-PRF-87257) Phillips 66 X/C 5606 Royco 783 (Anderol) (MIL-PRF-6083) Royco 782 (Anderol) (MIL-PRF-83282) Shell Tellus 10, 15 Shell Aerofluid 31 (MIL-PRF-83282) Shell Aerofluid 41 (MIL-PRF-83282) Shell Aerofluid 41 (MIL-PRF-5606) Texaco Regal Oil R & O (32, 46, 100, 150, 220, 320, 460)