

K-2769 - PW-545A Engine Adapter Kit



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This Pratt Whitney PW-545A engine support kit is to be used with 08-2030-000 engine stand. The engine stand has multiple adjustments to accommodate the installation of various engines using specific engine adaptor kits.

ENGINE INSTALLATION INSTRUCTIONS:

1. With the engine hung from the 08-0130-4010 engine sling, remove the existing air frame mounts from the engine.
2. Attach the engine mounting pads (Z-3792) to the engine mounting locations on the front of the engine and attach the rear mounting adaptor (Z-3796) to the rear attach point on the engine. (See Figure 1).
3. Position the front support beam 30 inches from the rear support post. (See Figure 1).
4. Position the height of the rear support up 9¼ inches. (See Figure 1).
5. Position engine into the engine stand and attach rear adapter to engine stand.
6. Adjust final location of the front support beam and attach the front engine mounting pads to the engine stand.
7. Tighten the lock out screws on the front support beam.
8. The engine sling can now be removed for engine service.
9. Reverse steps 2-8 to remove the engine from the stand.

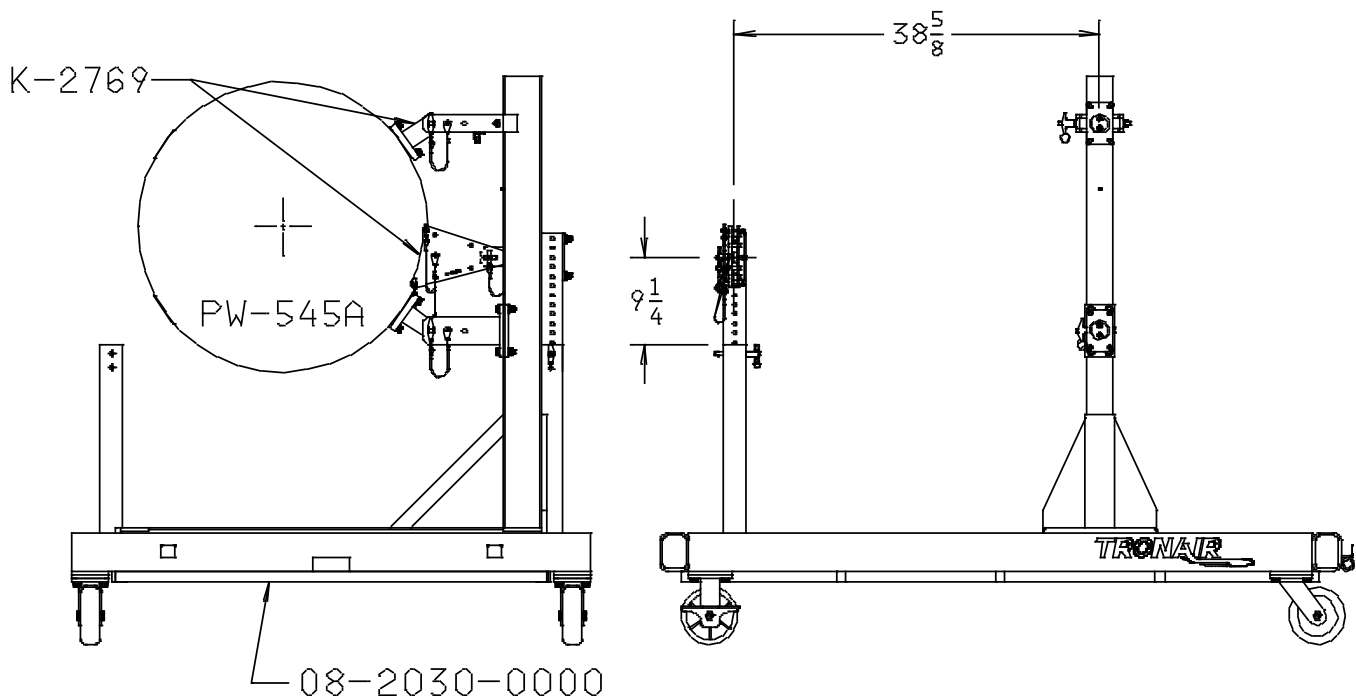
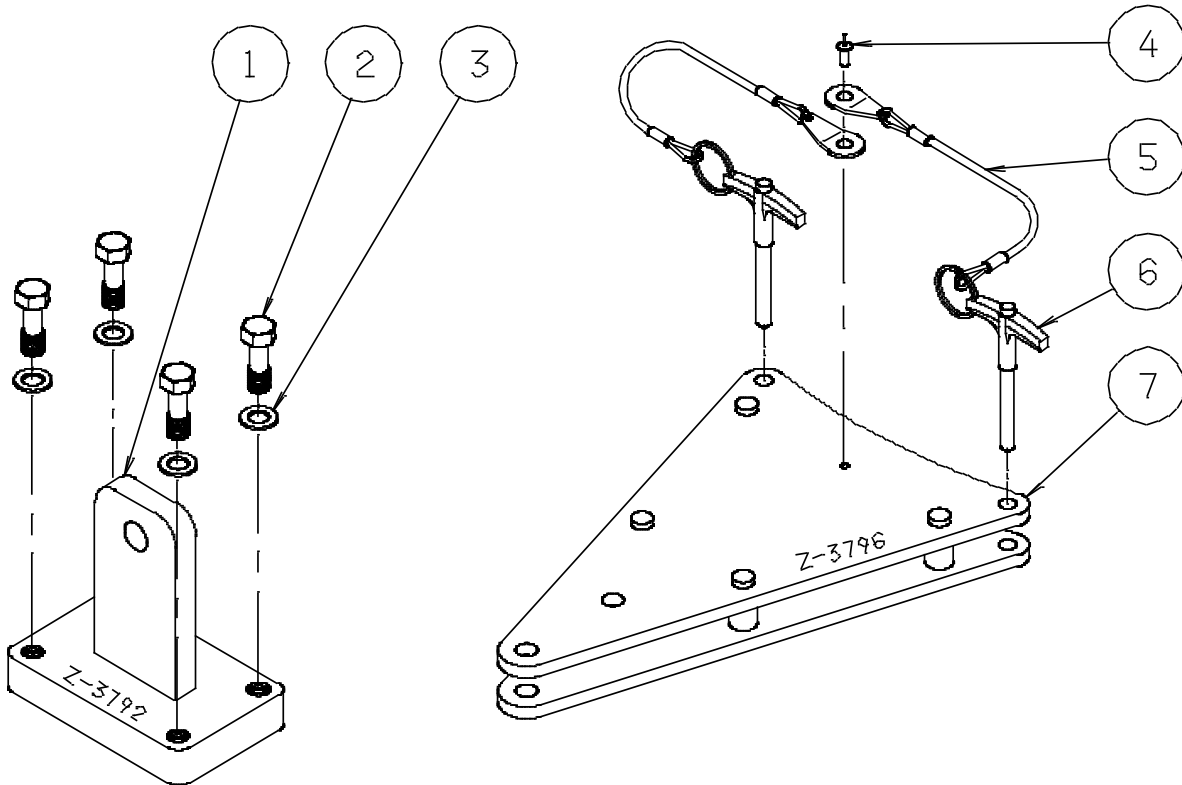


FIGURE 1

Parts List

When ordering Replacement Parts/Kits, please specify Model, Color and Serial Number of your Unit



Item	Part Number	Description	Qty
1	Z-3791	PW-545A Mount Weldment	1
2	G-1455	7/16-20 Modified Bolt	4
3	G-1255-08	7/16 in. Washer	4
4	G-1351-04	1/8 STL Open-End Rivet	1
5	H-1026*07.0	Lanyard Assembly	2
6	G-1310-0413	1/4 Diameter x 1.3 LG Ball Lok-T Pin	2
7	Z-3795	PW-545A Rear Adaptor Weldment	1

GUARANTEES/LIMITATION OF LIABILITY

Tronair products are warranted to be free of manufacturing or material defects for a period of one year after shipment to the original customer. This is solely limited to the repair or replacement of defective components. This warranty does not cover the following items:

- a) Parts required for normal maintenance
- b) Parts covered by a component manufacturers warranty
- c) Replacement parts have a 90-day warranty from date of shipment

If you have a problem that may require service, contact Tronair immediately. Do not attempt to repair or disassemble a product without first contacting Tronair, any action may affect warranty coverage. When you contact Tronair be prepared to provide the following information:

- a) Product Model Number
- b) Product Serial Number
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If warranty coverage is approved, either replacement parts will be sent or the product will have to be returned to Tronair for repairs. If the product is to be returned, a Return Material Authorization (RMA) number will be issued for reference purposes on any shipping documents. Failure to obtain a RMA in advance of returning an item will result in a service fee. A decision on the extent of warranty coverage on returned products is reserved pending inspection at Tronair. Any shipments to Tronair must be shipped freight prepaid. Freight costs on shipments to customers will be paid by Tronair on any warranty claims only. Any unauthorized modification of the Tronair products or use of the Tronair products in violation of cautions and warnings in any manual (including updates) or safety bulletins published or delivered by Tronair will immediately void any warranty, express or implied.

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DECLARATION of CONFORMITY

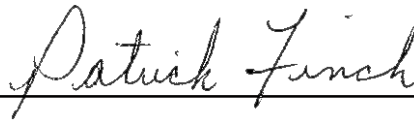
The design, development and manufacture is in accordance with European Community guidelines

K-2769
Engine Adapter Kit
PW545A

Relevant draft complied with by the machinery:
EN ISO 12100-1

Relevant standards complied with by the machinery:
EN ISO 12100-1
EN 1915-1:2001 (5.20)

Identification of person empowered to sign on behalf of the Manufacturer:



Quality Assurance Representative

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Tronair, Inc. • 1 Air Cargo Pkwy East • Swanton, OH 43558, USA
Phone: 419-866-6301 | Toll Free: 1-800-426-6301 | Email: sales@tronair.com